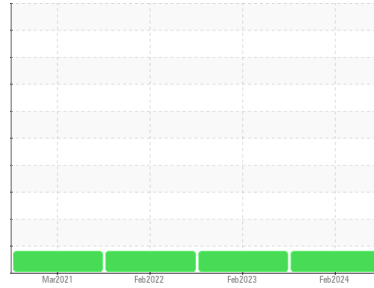




Machine Id  
**CELL 1 REWORK CURD BREAK**

Component  
**Gearbox**  
Fluid  
**MOBIL SHC CIBUS 460 (--- GAL)**



## DIAGNOSIS

**Recommendation**  
No corrective action is recommended at this time. Resample at the next service interval to monitor.

**Wear**  
All component wear rates are normal.

**Contamination**  
There is a moderate amount of silt (particulates < 6 microns in size) present in the oil.

**Fluid Condition**  
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>PCA0118375</b>	PCA0082448	PCA0065787
Sample Date	Client Info		<b>17 Feb 2024</b>	08 Feb 2023	14 Feb 2022
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ATTENTION</b>	ATTENTION	ABNORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>200	<b>0</b>	<1	<1
Chromium	ppm	ASTM D5185m	>15	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>15	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m	>25	<b>0</b>	0	0
Lead	ppm	ASTM D5185m	>100	<b>0</b>	0	<1
Copper	ppm	ASTM D5185m	>200	<b>0</b>	0	0
Tin	ppm	ASTM D5185m	>25	<b>&lt;1</b>	0	0
Antimony	ppm	ASTM D5185m	>5	<b>---</b>	---	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		<b>&lt;1</b>	0	2
Barium	ppm	ASTM D5185m		<b>0</b>	1	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185m		<b>0</b>	<1	0
Calcium	ppm	ASTM D5185m		<b>60</b>	40	38
Phosphorus	ppm	ASTM D5185m		<b>761</b>	643	692
Zinc	ppm	ASTM D5185m		<b>0</b>	2	0
Sulfur	ppm	ASTM D5185m		<b>574</b>	519	448

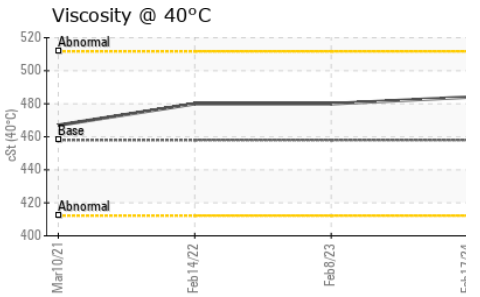
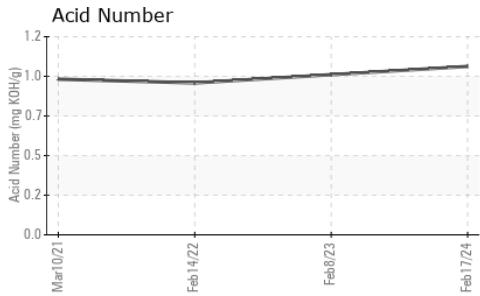
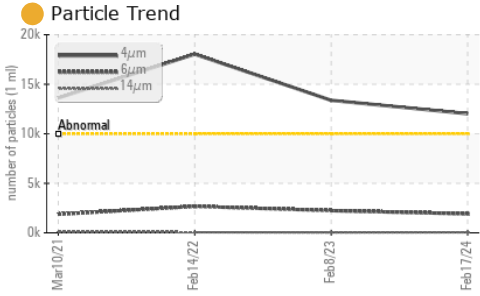
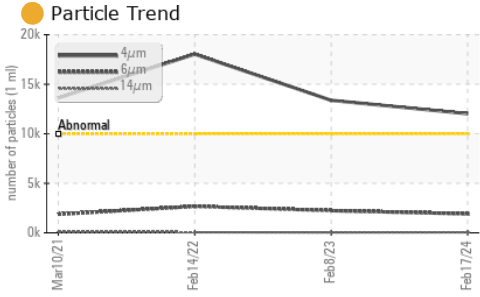
## CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>50	<b>2</b>	2	2
Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	0	<1
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	<1	<1

## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>12028</b>	13375	18039
Particles >6µm	ASTM D7647	>2500	<b>1917</b>	2240	2669
Particles >14µm	ASTM D7647	>640	<b>50</b>	38	56
Particles >21µm	ASTM D7647	>160	<b>12</b>	6	6
Particles >38µm	ASTM D7647	>40	<b>1</b>	1	2
Particles >71µm	ASTM D7647	>10	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/16	<b>21/18/13</b>	21/18/12	21/19/13

# OIL ANALYSIS REPORT

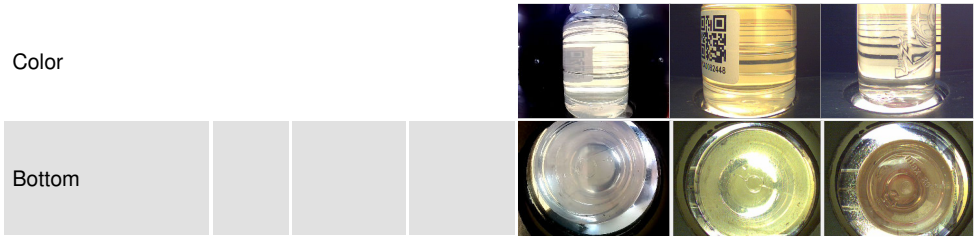


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>1.02</b>	0.97	0.92

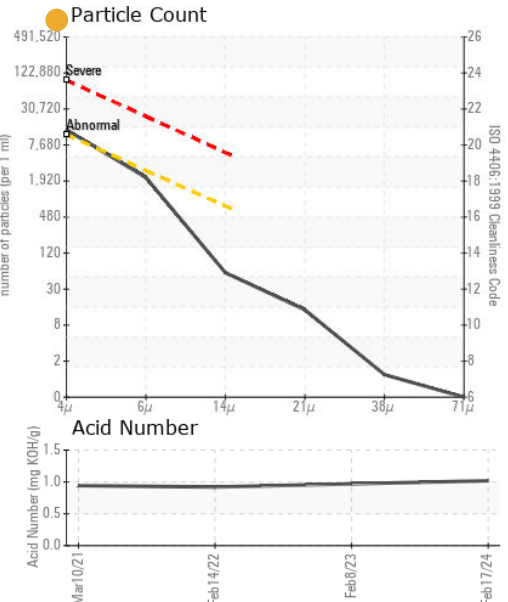
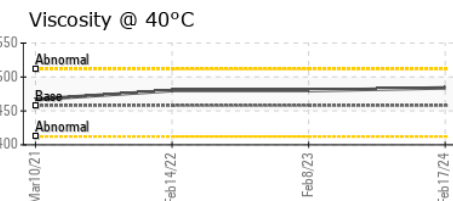
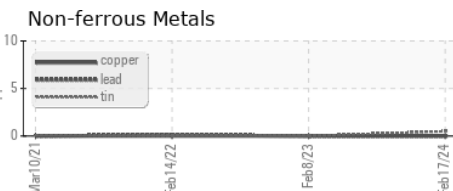
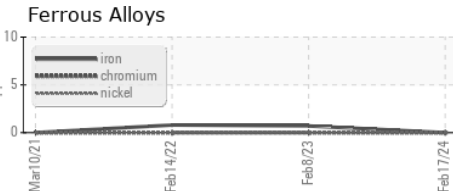
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>LIGHT</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	458	<b>484</b>	480	480

SAMPLE IMAGES		method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0118375  
**Lab Number** : **06110153**  
**Unique Number** : 10913650  
**Test Package** : IND 2 ( Additional Tests: PrtCount )

**Received** : 06 Mar 2024  
**Tested** : 07 Mar 2024  
**Diagnosed** : 07 Mar 2024 - Doug Bogart

**KraftHeinz - New Ulm - Plant 8302**  
 2525 S BRIDGE STREET  
 NEW ULM, MN  
 US 56073  
 Contact: RYAN SCHMID  
 ryan.schmid@kraftheinz.com  
 T: (507)568-0338  
 F: (507)354-7927

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)