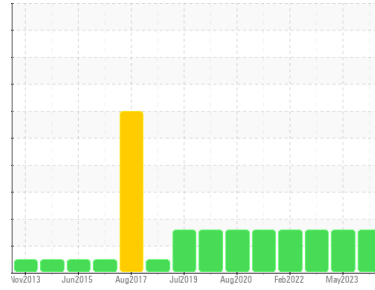


# OIL ANALYSIS REPORT

Sample Rating Trend



**WEAR**



Area  
**LINE 6**  
 Machine Id  
**[LINE 6] L6 WRAPPER 7 L6 WRAPPER 7**  
 Component  
**Gearbox**  
 Fluid  
**{not provided} (--- GAL)**

**DIAGNOSIS**

**Recommendation**

No corrective action is recommended at this time. Resample at the next service interval to monitor.

**Wear**

The aluminum level is abnormal. All other component wear rates are normal.

**Contamination**

Appearance is milky. There is no indication of any contamination in the oil.

**Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

**SAMPLE INFORMATION**

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>PCA0118546</b>	PCA0096178	PCA0047558
Sample Date	Client Info		<b>29 Feb 2024</b>	19 May 2023	22 Apr 2022
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

**CONTAMINATION**

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	<b>NEG</b>	NEG	NEG

**WEAR METALS**

	method	limit/base	current	history1	history2
PQ	ASTM D8184		<b>44</b>	37	32
Iron	ppm	ASTM D5185m >200	<b>46</b>	42	36
Chromium	ppm	ASTM D5185m >15	<b>2</b>	2	1
Nickel	ppm	ASTM D5185m >15	<b>&lt;1</b>	<1	0
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>▲ 240</b>	▲ 213	▲ 186
Lead	ppm	ASTM D5185m >100	<b>1</b>	0	<1
Copper	ppm	ASTM D5185m >200	<b>7</b>	6	6
Tin	ppm	ASTM D5185m >25	<b>&lt;1</b>	1	<1
Antimony	ppm	ASTM D5185m >5	<b>---</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

**ADDITIVES**

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	<1
Barium	ppm	ASTM D5185m	<b>15</b>	15	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m	<b>8</b>	11	7
Calcium	ppm	ASTM D5185m	<b>3885</b>	4016	3592
Phosphorus	ppm	ASTM D5185m	<b>548</b>	596	576
Zinc	ppm	ASTM D5185m	<b>1698</b>	1773	1579
Sulfur	ppm	ASTM D5185m	<b>1643</b>	1902	1339

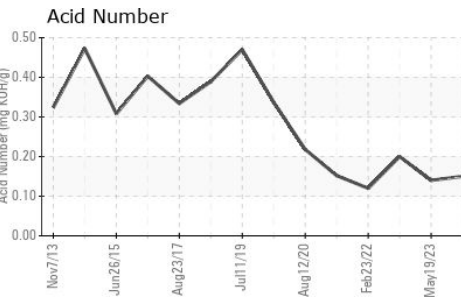
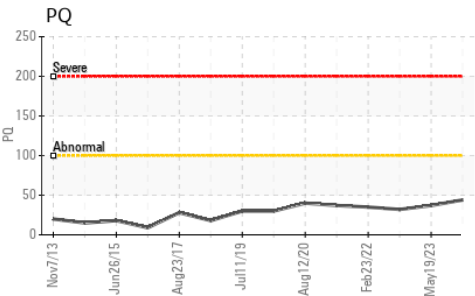
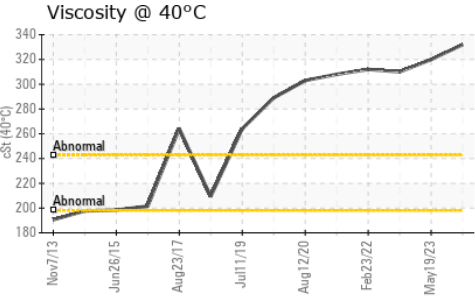
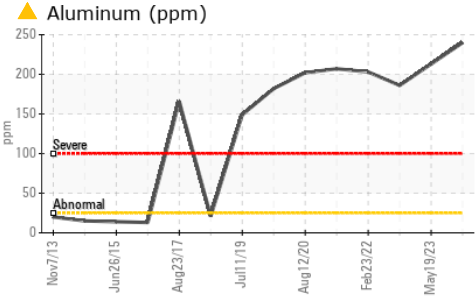
**CONTAMINANTS**

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<b>29</b>	27	23
Sodium	ppm	ASTM D5185m	<b>2</b>	4	2
Potassium	ppm	ASTM D5185m >20	<b>3</b>	<1	2

**FLUID DEGRADATION**

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.15</b>	0.14	0.20

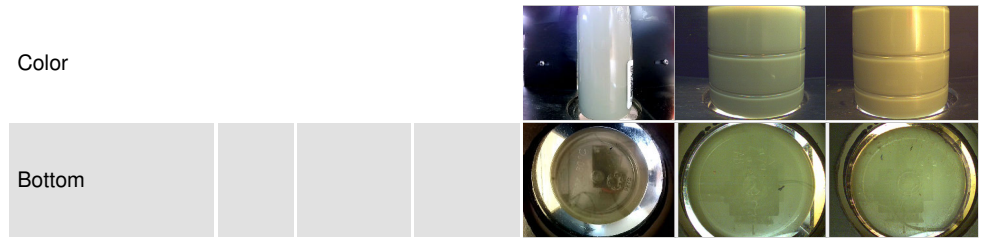
# OIL ANALYSIS REPORT



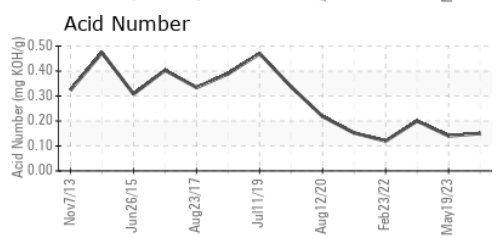
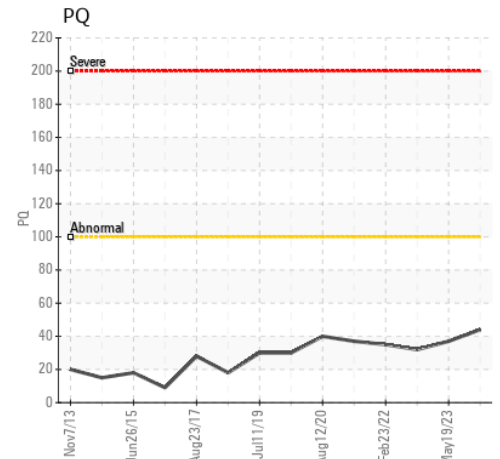
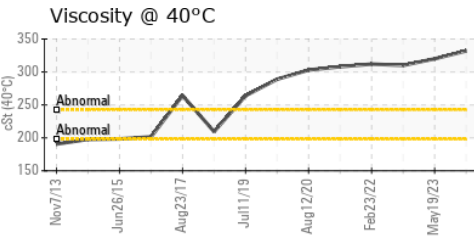
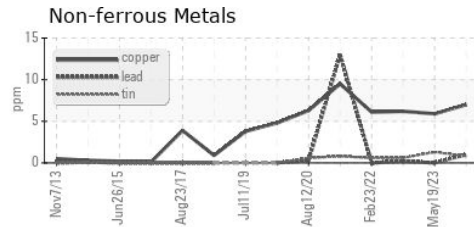
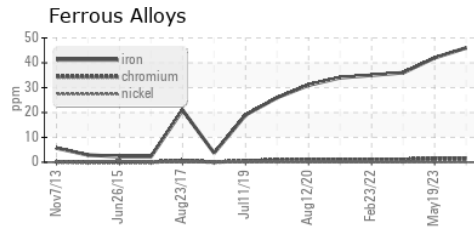
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	<b>MODER</b>	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>MILKY</b>	MILKY
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	<b>332</b>	320	310

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0118546  
**Lab Number** : **06110321**  
**Unique Number** : 10913818  
**Test Package** : IND 2 ( Additional Tests: PQ )

**THE HERSHEY COMPANY**  
 WEST HERSHEY - TECHNICAL ASSURANCE, 1033 OLDE WEST CHOCOLATE  
 HERSHEY, PA  
 US 17033  
 Contact: CLINTON ZOHNER  
 clintzohner@hersheys.com  
 T: (717)374-4846  
 F: (717)374-4594

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)