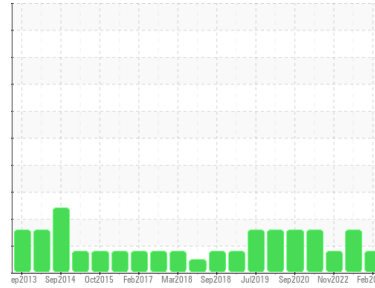


OIL ANALYSIS REPORT

Sample Rating Trend



CONTAMINANT



Area
LINE 7
 Machine Id
[LINE 7] L7 WRAPPER 7 L7 WRAPPER 7
 Component
Gearbox
 Fluid
{not provided} (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

Appearance is milky. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

| | method | limit/base | current | history1 | history2 |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | PCA0118543 | PCA0078579 | PCA0078604 |
| Sample Date | Client Info | | 28 Feb 2024 | 18 May 2023 | 09 Nov 2022 |
| Machine Age | hrs | Client Info | 0 | 0 | 0 |
| Oil Age | hrs | Client Info | 0 | 0 | 0 |
| Oil Changed | Client Info | | N/A | N/A | N/A |
| Sample Status | | | ATTENTION | ABNORMAL | ABNORMAL |

CONTAMINATION

| | method | limit/base | current | history1 | history2 |
|-------|-----------|------------|------------|----------|----------|
| Water | WC Method | >0.2 | NEG | NEG | NEG |

WEAR METALS

| | method | limit/base | current | history1 | history2 |
|----------|------------|------------------|--------------|----------|----------|
| PQ | ASTM D8184 | | 36 | 24 | 24 |
| Iron | ppm | ASTM D5185m >200 | 2 | 29 | 26 |
| Chromium | ppm | ASTM D5185m >15 | <1 | <1 | <1 |
| Nickel | ppm | ASTM D5185m >15 | 0 | <1 | 0 |
| Titanium | ppm | ASTM D5185m | 0 | <1 | <1 |
| Silver | ppm | ASTM D5185m | 0 | 0 | <1 |
| Aluminum | ppm | ASTM D5185m >25 | 2 | ▲ 146 | ▲ 127 |
| Lead | ppm | ASTM D5185m >100 | 0 | 0 | <1 |
| Copper | ppm | ASTM D5185m >200 | <1 | 2 | 2 |
| Tin | ppm | ASTM D5185m >25 | <1 | <1 | <1 |
| Vanadium | ppm | ASTM D5185m | 0 | 0 | <1 |
| Cadmium | ppm | ASTM D5185m | 0 | 0 | 0 |

ADDITIVES

| | method | limit/base | current | history1 | history2 |
|------------|--------|-------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185m | 0 | 0 | 0 |
| Barium | ppm | ASTM D5185m | 0 | 6 | 8 |
| Molybdenum | ppm | ASTM D5185m | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185m | 0 | <1 | <1 |
| Magnesium | ppm | ASTM D5185m | <1 | 4 | 3 |
| Calcium | ppm | ASTM D5185m | 38 | 1938 | 1590 |
| Phosphorus | ppm | ASTM D5185m | 448 | 583 | 518 |
| Zinc | ppm | ASTM D5185m | 22 | 824 | 679 |
| Sulfur | ppm | ASTM D5185m | 327 | 1216 | 1122 |

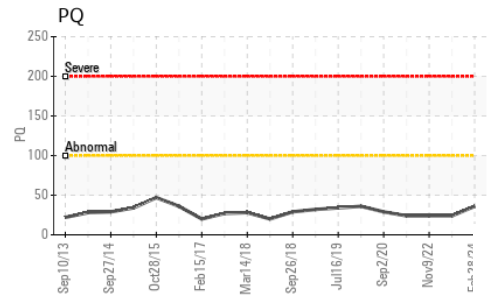
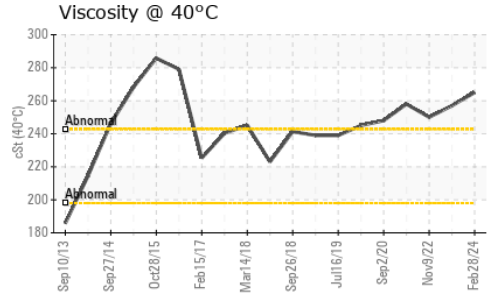
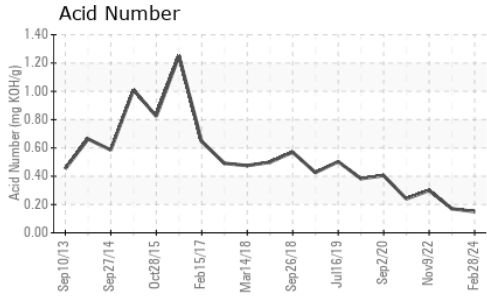
CONTAMINANTS

| | method | limit/base | current | history1 | history2 |
|-----------|--------|-----------------|--------------|----------|----------|
| Silicon | ppm | ASTM D5185m >50 | 24 | 23 | 19 |
| Sodium | ppm | ASTM D5185m | 0 | 2 | <1 |
| Potassium | ppm | ASTM D5185m >20 | <1 | <1 | 2 |

FLUID DEGRADATION

| | method | limit/base | current | history1 | history2 |
|------------------|----------|------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.15 | 0.17 | 0.30 |

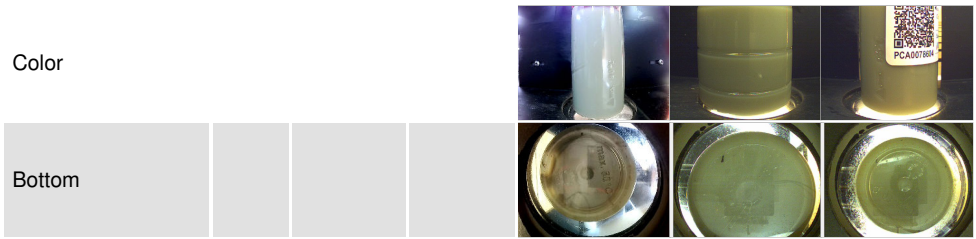
OIL ANALYSIS REPORT



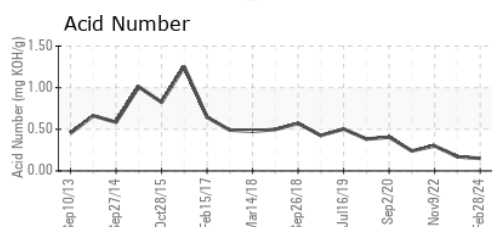
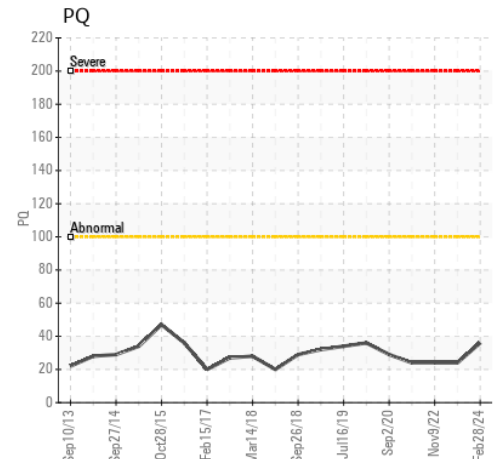
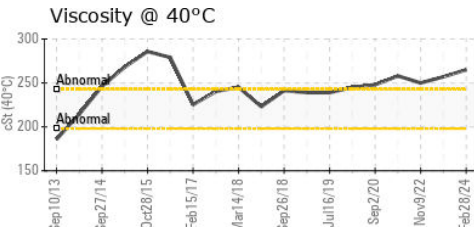
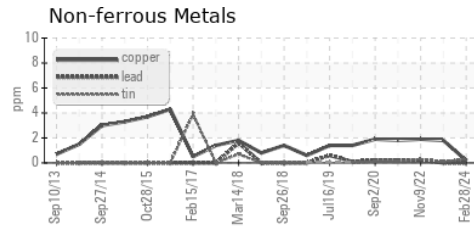
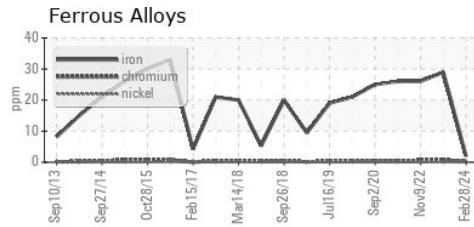
| PARAMETER | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|----------------|--------------|--------------|
| White Metal | scalar | *Visual | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | MODER | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE |
| Appearance | scalar | *Visual | MILKY | MILKY | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.2 | NEG | NEG |
| Free Water | scalar | *Visual | NEG | NEG | NEG |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|------------|----------|----------|
| Visc @ 40°C | cSt | ASTM D445 | 265 | 257 | 250 |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0118543 **Received** : 06 Mar 2024
Lab Number : **06110327** **Tested** : 07 Mar 2024
Unique Number : 10913824 **Diagnosed** : 08 Mar 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: PQ)

THE HERSHEY COMPANY
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 HERSHEY, PA
 US 17033
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 F: (717)374-4594

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)