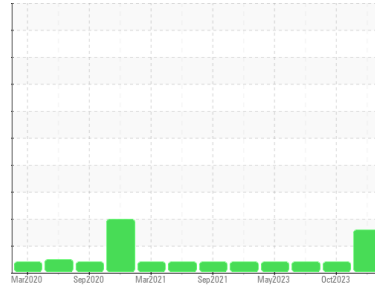


Machine Id
RC-2
Component
Reciprocating Compressor
Fluid
CHEVRON REFRIGERATION OIL WF 68 (--- GAL)



DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The oil viscosity is higher than normal. The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			PCA0115274	PCA0106626	PCA0101700
Sample Date	Client Info			23 Feb 2024	09 Oct 2023	26 Jul 2023
Machine Age	hrs	Client Info		45043	44978	44093
Oil Age	hrs	Client Info		3774	3710	2826
Oil Changed	Client Info			Not Chngd	Not Chngd	Not Chngd
Sample Status				ABNORMAL	ATTENTION	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	0
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	<1	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	0	0
Lead	ppm	ASTM D5185m	>25	0	0	0
Copper	ppm	ASTM D5185m	>50	0	0	0
Tin	ppm	ASTM D5185m	>15	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	<1
Cadmium	ppm	ASTM D5185m		0	0	0

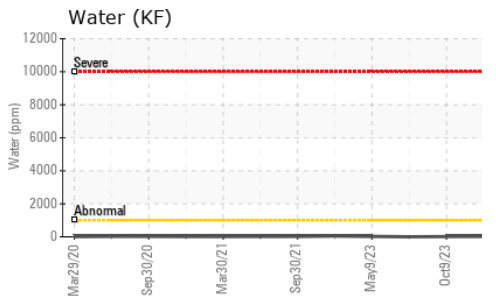
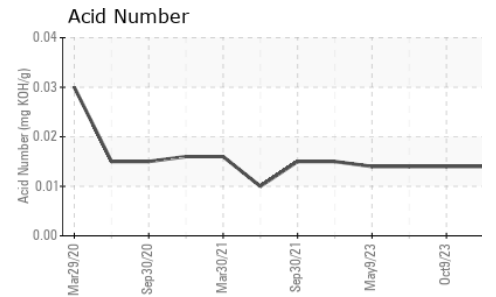
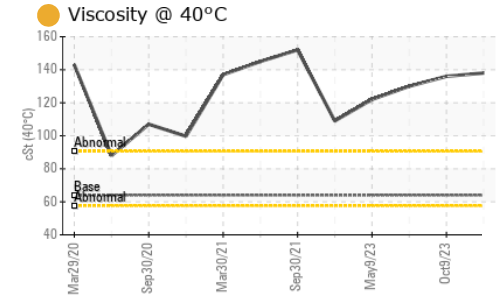
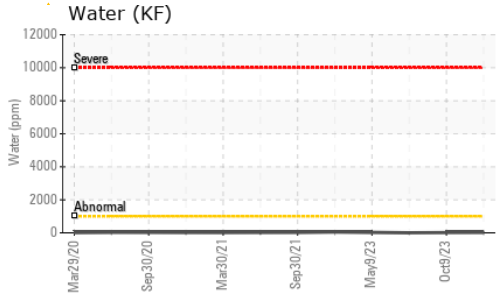
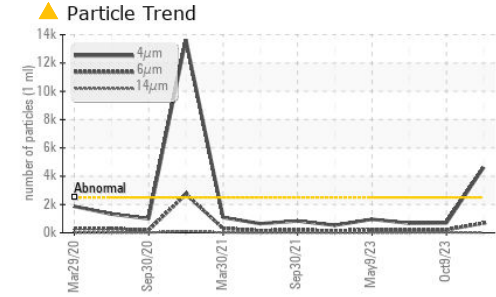
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	1	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m		0	2	0
Calcium	ppm	ASTM D5185m		0	0	0
Phosphorus	ppm	ASTM D5185m		0	0	0
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m		201	168	146

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0	<1	<1
Sodium	ppm	ASTM D5185m		0	<1	0
Potassium	ppm	ASTM D5185m	>20	0	0	0
Water	%	ASTM D6304	>0.1	0.002	0.001	0.00
ppm Water	ppm	ASTM D6304	>1000	18	12.0	0.00

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>2500	▲ 4619	697	678
Particles >6µm		ASTM D7647	>320	▲ 690	219	196
Particles >14µm		ASTM D7647	>40	11	26	13
Particles >21µm		ASTM D7647	>10	1	9	3
Particles >38µm		ASTM D7647	>3	0	1	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>18/15/12	▲ 19/17/11	17/15/12	17/15/11

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.014	0.014	0.014

OIL ANALYSIS REPORT

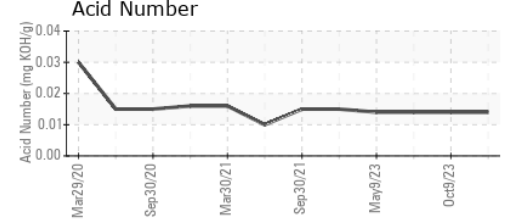
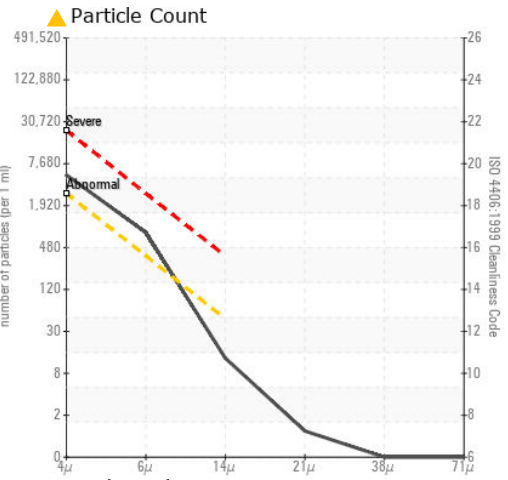
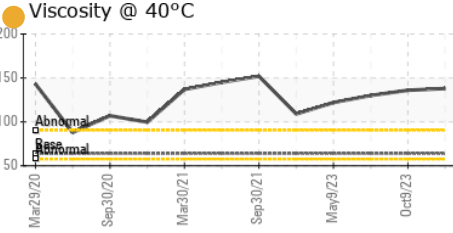
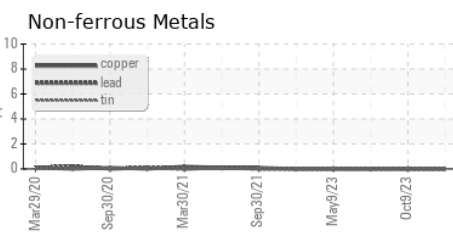
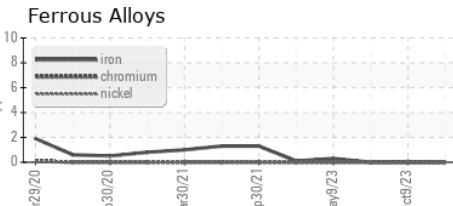


PARAMETER	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 64.0	● 138	● 136	● 130

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0115274
Lab Number : 06111468
Unique Number : 10914965
Test Package : IND 2 (Additional Tests: KF, PrtCount)

KraftHeinz - Walton - Plant UNK
 261 Delaware St.
 Walton, NY
 US 13856
 Contact: Cindy Scofield
 cindy.scofield@kraft.com
 T: (607)865-2330
 F: (607)865-8863

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)