

OIL ANALYSIS REPORT

Sample Rating Trend





Component

Compressor Fluid

PETRO CANADA SENTRON LD 3000 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the component.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| | | <u> </u> | _ | _ | _ | _ | | _ | |
|------|------|----------|-------|---|---|-------|------|---|--|
| | | | | | | | | | |

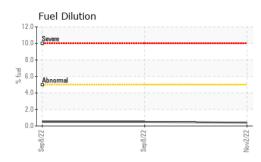


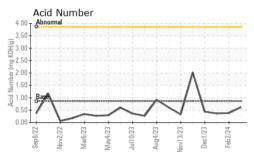
ep2022 Nov2022 Mar2023 May2023 1-12022

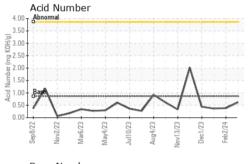
| SAMPLE INFORM | MATION | method | limit/base | current | history1 | history2 |
|------------------|----------|-------------|------------|-------------|-------------|-------------|
| Sample Number | | Client Info | | PCA0117121 | PCA0117118 | PCA0111981 |
| Sample Date | | Client Info | | 04 Mar 2024 | 02 Feb 2024 | 02 Jan 2024 |
| Machine Age | hrs | Client Info | | 158727 | 157983 | 157283 |
| Oil Age | hrs | Client Info | | 7330 | 0 | 157238 |
| Oil Changed | | Client Info | | Not Changd | Not Changd | N/A |
| Sample Status | | | | NORMAL | NORMAL | NORMAL |
| CONTAMINAT | ION | method | limit/base | current | history1 | history2 |
| Water | | WC Method | >0.1 | NEG | NEG | NEG |
| WEAR METAL | S | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >50 | 0 | 0 | <1 |
| Chromium | ppm | ASTM D5185m | >10 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185m | | <1 | 0 | 0 |
| Titanium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >25 | 1 | 1 | 2 |
| Lead | ppm | ASTM D5185m | >25 | <1 | <1 | 0 |
| Copper | ppm | ASTM D5185m | >50 | 0 | 0 | 0 |
| Tin | ppm | ASTM D5185m | >15 | <1 | <1 | 0 |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | 5 | 0 | 0 | 0 |
| Barium | ppm | ASTM D5185m | 1 | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | 2 | 2 | 2 | 4 |
| Manganese | ppm | ASTM D5185m | 1 | <1 | <1 | 0 |
| Magnesium | ppm | ASTM D5185m | 5 | 7 | 8 | 7 |
| Calcium | ppm | ASTM D5185m | 1220 | 1180 | 1172 | 1269 |
| Phosphorus | ppm | ASTM D5185m | 298 | 266 | 283 | 311 |
| Zinc | ppm | ASTM D5185m | 350 | 325 | 321 | 320 |
| Sulfur | ppm | ASTM D5185m | 1995 | 2221 | 2277 | 2473 |
| CONTAMINAN | TS | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >25 | 1 | 1 | 1 |
| Sodium | ppm | ASTM D5185m | | 2 | 2 | 0 |
| Potassium | ppm | ASTM D5185m | >20 | 1 | 2 | 1 |
| FLUID DEGRAD | DATION | method | limit/base | current | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.86 | 0.617 | 0.383 | 0.364 |

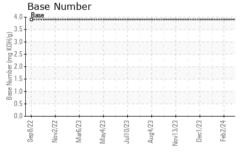


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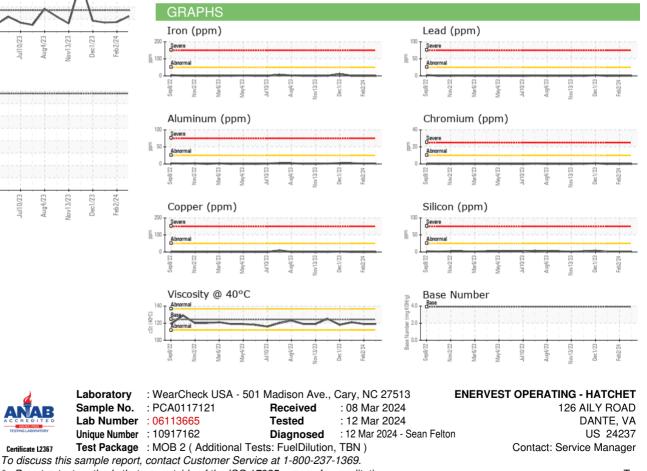








| VISUAL | | method | limit/base | current | history1 | history2 |
|----------------------------|--------------|---------------------|---------------------|----------------|-----------------|-----------------|
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | LIGHT | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.1 | NEG | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG | NEG |
| | | | | | | |
| FLUID PROPE | RTIES | method | limit/base | current | history1 | history2 |
| FLUID PROPE Visc @ 40°C | RTIES cSt | method ASTM D445 | limit/base 124.3 | current 119 | history1 119 | history2 121 |
| | cSt | | | | | |
| Visc @ 40°C | cSt | ASTM D445 | 124.3 | 119 | 119 | 121 |



* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate L2367

Submitted By: RANDY SMITH

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