

OIL ANALYSIS REPORT

X015 Boc2016 March17 Boc2018 Soc2020 March22 Boc2022 Soc2022

Sample Rating Trend

NORMAL



Area KEMP QUARRIES / KEMP STONE - FAIRLAND [68775] Machine Id **WLO86** Component

Front Left Final Drive

PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)

	GAL)	b2015 Dec2	015 May2017 Oct2018	Sep2020 Mar2022 Dec2022	Sep2023	
SAMPLE INFOF	MATION	method	limit/base	current	history1	history
Sample Number		Client Info		PCA0086589	PCA0070653	PCA00848
Sample Date		Client Info		04 Mar 2024	06 Dec 2023	18 Sep 202
Machine Age	hrs	Client Info		55772	55193	54650
Oil Age	hrs	Client Info		55772	67475	54650
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	ABNORMAL	ABNORMA
CONTAMINAT	ION	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	NEG
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>800	75	84	47
Chromium	ppm	ASTM D5185m	>10	0	0	<1
Nickel	ppm	ASTM D5185m	>5	0	0	0
Titanium	ppm	ASTM D5185m	>15	0	<1	<1
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>75	3	2	4
Lead	ppm	ASTM D5185m	>10	0	0	1
Copper	ppm	ASTM D5185m	>75	2	2	5
Tin	ppm	ASTM D5185m	>8	<1	0	<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	2	2	4	9
Barium	ppm	ASTM D5185m	0	0	0	0
Molybdenum	ppm	ASTM D5185m	0	14	14	6
Manganese	ppm	ASTM D5185m	0	<1	<1	2
Magnesium	ppm	ASTM D5185m	9	0	19	17
Calcium	ppm	ASTM D5185m	3114	3011	3399	3353
Phosphorus	ppm	ASTM D5185m	1099	915	1021	1029
Zinc	ppm	ASTM D5185m	1245	1001	1266	1186
Sulfur	ppm	ASTM D5185m	7086	4693	5449	5694
CONTAMINAN	ITS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>400	34	41	30
Sodium	ppm	ASTM D5185m		2	0	3
Potassium	ppm	ASTM D5185m	>20	0	3	0
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	🔺 0.2%	🔺 0.2%

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. (Customer Sample Comment: $\mbox{PM-3}$ sampled fluid)

Fluid

Wear

All component wear rates are normal.

Contamination

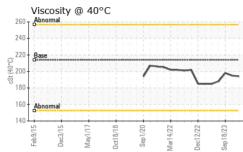
There is no indication of any contamination in the oil.

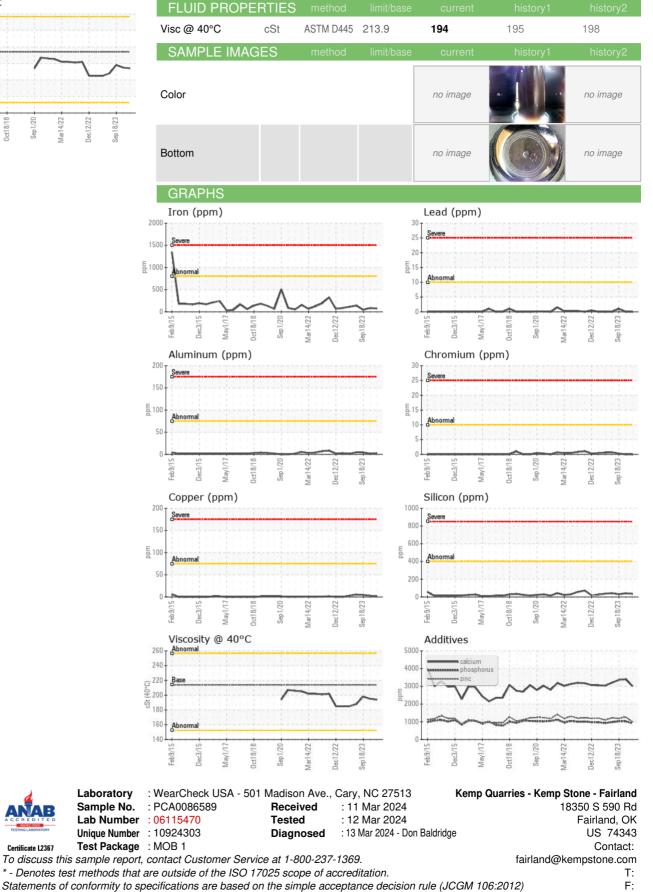
Fluid Condition

The condition of the oil is acceptable for the time in service.



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Certificate L2367