

## **OIL ANALYSIS REPORT**



Machine Id **L-7** Component Hydraulic System Fluid PETRO CANADA HYDREX AW 46 (--- GAL)

### DIAGNOSIS

#### Recommendation

The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition. Please specify the component make and model with your next sample.

#### Wear

All component wear rates are normal.

#### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0118518		
Sample Date		Client Info		09 Mar 2024		
Machine Age	hrs	Client Info		41286		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		Not Changd		
Sample Status				ABNORMAL		
CONTAMINATIO	NC	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG		
WEAR METALS	5	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	3		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>10	<1		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>75	<1		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0		
Barium	ppm	ASTM D5185m	0	0		
Molybdenum	ppm	ASTM D5185m	0	0		
Manganese	ppm	ASTM D5185m	0	<1		
Magnesium	ppm	ASTM D5185m	0	3		
Calcium	ppm	ASTM D5185m	50	83		
Phosphorus	ppm	ASTM D5185m	330	385		
Zinc	ppm	ASTM D5185m	430	483		
Sulfur	ppm	ASTM D5185m	760	1296		
CONTAMINANT	ſS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	<1		
Sodium	ppm	ASTM D5185m		2		
Potassium	ppm	ASTM D5185m	>20	0		
FLUID CLEANLI	INESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<b>A</b> 22265		
Particles >6µm		ASTM D7647	>1300	789		
Particles >14µm		ASTM D7647	>160	56		
Particles >21µm		ASTM D7647	>40	12		
Particles >38µm		ASTM D7647	>10	1		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>A</b> 22/17/13		
FLUID DEGRAD	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	ma KOH/a	ASTM D8045	0.70	0.34		

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Contact/Location: FRANK NALLY - SCRMIN



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Certificate L2367