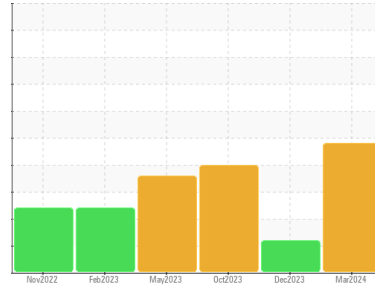


OIL ANALYSIS REPORT

Sample Rating Trend

VISCOSITY

 Machine Id
CLINKER 2

 Component
Gearbox

 Fluid
PETRO CANADA TURBOFLO R&O 32 (--- GAL)
DIAGNOSIS
▲ Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of particulates present in the oil.

● Fluid Condition

The oil viscosity is higher than normal. Additive levels indicate the addition of a different brand, or type of oil. Confirm oil type. The AN level is acceptable for this fluid.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PCA0083663	PCA0083640	PCA0083675
Sample Date	Client Info	17 Mar 2024	18 Dec 2023	03 Oct 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ABNORMAL	ABNORMAL	ABNORMAL

CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >0.2	NEG	NEG	NEG

WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm ASTM D5185m >200	12	7	16
Chromium	ppm ASTM D5185m >15	<1	0	<1
Nickel	ppm ASTM D5185m >15	<1	0	<1
Titanium	ppm ASTM D5185m	0	0	0
Silver	ppm ASTM D5185m	0	0	0
Aluminum	ppm ASTM D5185m >25	0	0	2
Lead	ppm ASTM D5185m >100	0	<1	<1
Copper	ppm ASTM D5185m >200	3	0	1
Tin	ppm ASTM D5185m >25	0	<1	0
Vanadium	ppm ASTM D5185m	0	0	0
Cadmium	ppm ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185m	32	14	27
Barium	ppm ASTM D5185m	0	0	0
Molybdenum	ppm ASTM D5185m	<1	0	2
Manganese	ppm ASTM D5185m	<1	<1	<1
Magnesium	ppm ASTM D5185m	51	12	46
Calcium	ppm ASTM D5185m 0	350	121	296
Phosphorus	ppm ASTM D5185m 4	269	132	195
Zinc	ppm ASTM D5185m 0	199	61	179
Sulfur	ppm ASTM D5185m	3727	924	3299

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185m >50	<1	<1	2
Sodium	ppm ASTM D5185m	4	<1	3
Potassium	ppm ASTM D5185m >20	<1	0	1

FLUID CLEANLINESS

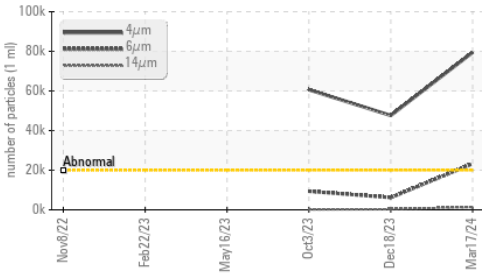
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >20000	79477	47620	60632
Particles >6µm	ASTM D7647 >5000	23301	6197	9350
Particles >14µm	ASTM D7647 >640	1326	297	207
Particles >21µm	ASTM D7647 >160	308	81	41
Particles >38µm	ASTM D7647 >40	17	2	2
Particles >71µm	ASTM D7647 >10	1	0	1
Oil Cleanliness	ISO 4406 (c) >21/19/16	23/22/18	23/20/15	23/20/15

FLUID DEGRADATION

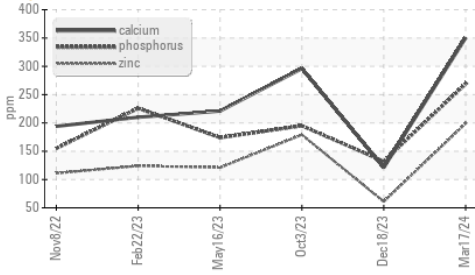
method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D8045 0.15	0.26	0.122	0.08

OIL ANALYSIS REPORT

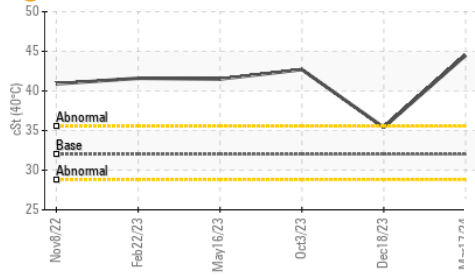
▲ Particle Trend



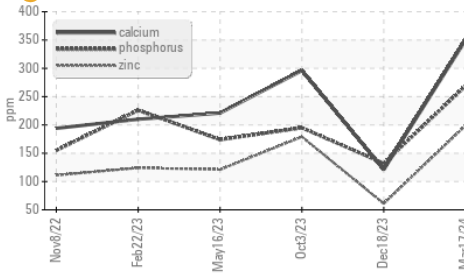
● Additives



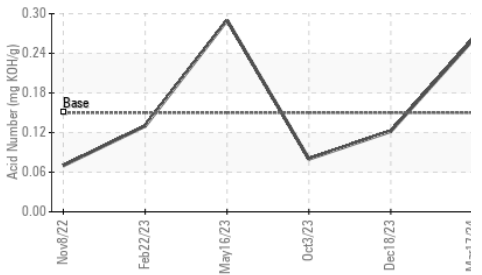
● Viscosity @ 40°C



● Additives



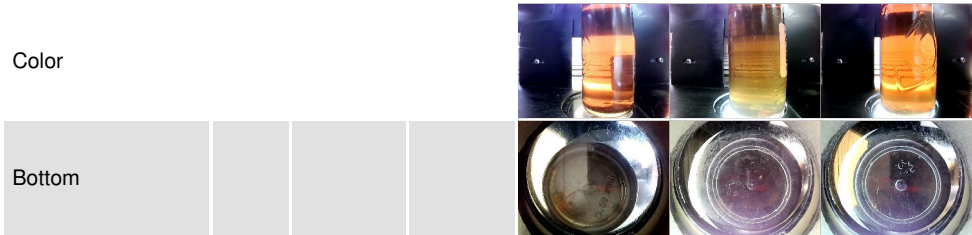
Acid Number



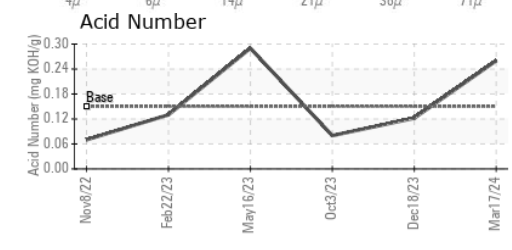
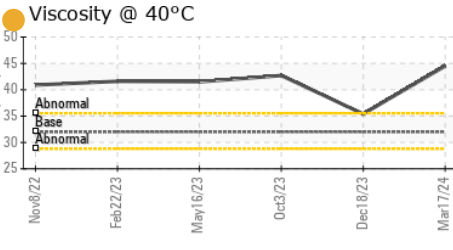
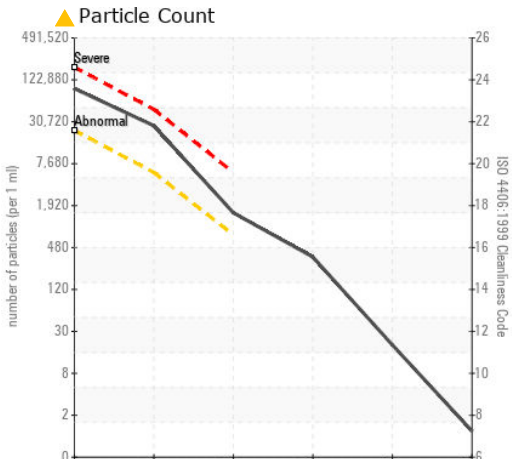
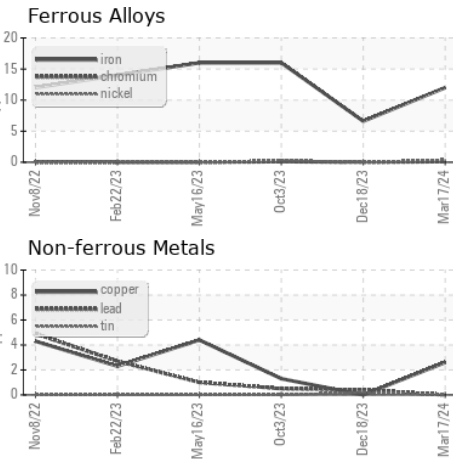
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	32.0	44.5	35.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0083663
Lab Number : 06120829
Unique Number : 10929662
Test Package : IND 2 (Additional Tests: PrtCount)

WHEELABRATOR
 100 SALEM TURNPIKE
 SAUGUS, MA
 US 01906
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (518)312-1460

F: