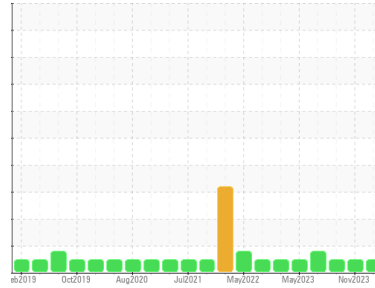


# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**PHOENIX MIXER 269**  
 Component  
**Diesel Engine**  
 Fluid  
**DIESEL ENGINE OIL SAE 40 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>PCA0109571</b>	PCA0109798	LP0000165
Sample Date	Client Info			<b>05 Mar 2024</b>	02 Nov 2023	15 Aug 2023
Machine Age	hrs	Client Info		<b>13154</b>	12317	11728
Oil Age	hrs	Client Info		<b>500</b>	500	500
Oil Changed	Client Info			<b>Changed</b>	Changed	Changed
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Fuel	WC Method	>3.0		<b>&lt;1.0</b>	<1.0	<1.0
Water	WC Method	>0.2		<b>NEG</b>	NEG	NEG
Glycol	WC Method			<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>90	<b>18</b>	25	40
Chromium	ppm	ASTM D5185m	>4	<b>&lt;1</b>	<1	3
Nickel	ppm	ASTM D5185m	>4	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	>2	<b>&lt;1</b>	0	<1
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>15	<b>3</b>	<1	<1
Lead	ppm	ASTM D5185m	>50	<b>3</b>	5	8
Copper	ppm	ASTM D5185m	>55	<b>1</b>	<1	1
Tin	ppm	ASTM D5185m	>4	<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	<1
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

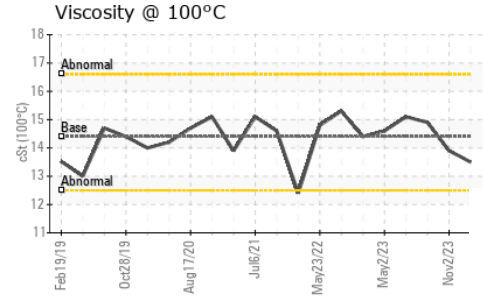
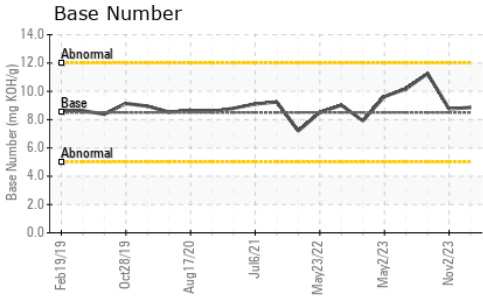
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	250	<b>15</b>	25	7
Barium	ppm	ASTM D5185m	10	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	100	<b>19</b>	57	70
Manganese	ppm	ASTM D5185m		<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185m	450	<b>80</b>	425	1112
Calcium	ppm	ASTM D5185m	3000	<b>2340</b>	1842	1353
Phosphorus	ppm	ASTM D5185m	1150	<b>1127</b>	1091	1231
Zinc	ppm	ASTM D5185m	1350	<b>1196</b>	1332	1522
Sulfur	ppm	ASTM D5185m	4250	<b>4071</b>	3643	4217

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<b>4</b>	4	4
Sodium	ppm	ASTM D5185m	>216	<b>&lt;1</b>	2	2
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	1	3

INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>6	<b>0.9</b>	1.5	2
Nitration	Abs/cm	*ASTM D7624	>20	<b>8.5</b>	9.6	9.2
Sulfation	Abs/.1mm	*ASTM D7415	>30	<b>19.7</b>	21.2	23.3

FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	<b>12.0</b>	14.6	16.2
Base Number (BN)	mg KOH/g	ASTM D2896	8.5	<b>8.86</b>	8.76	11.26

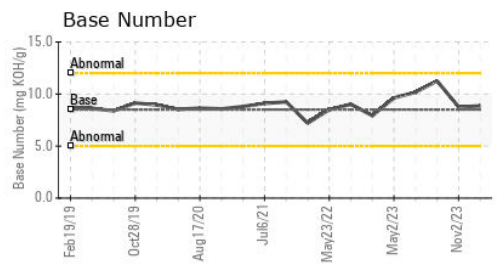
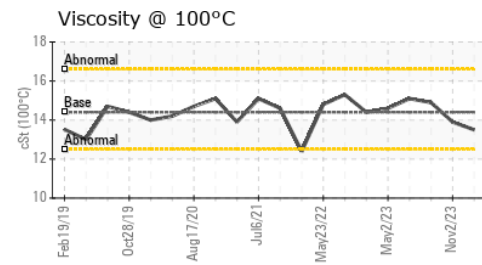
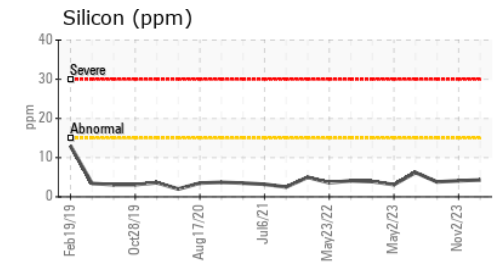
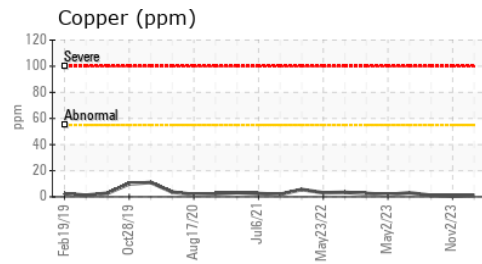
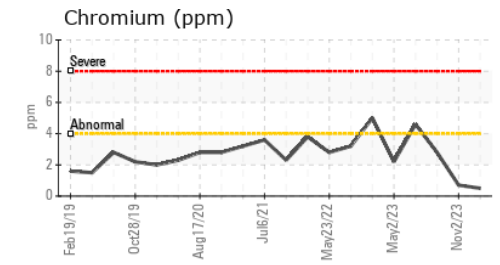
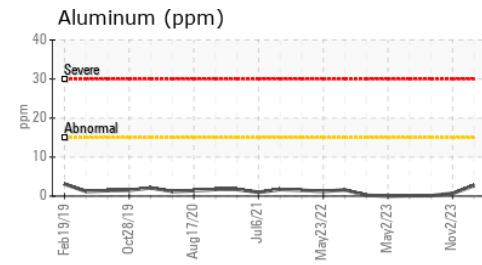
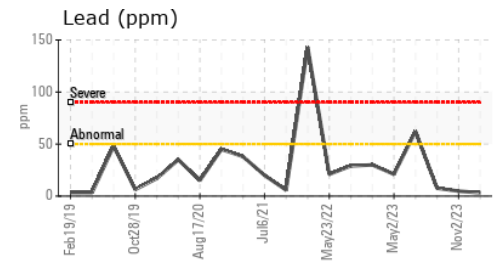
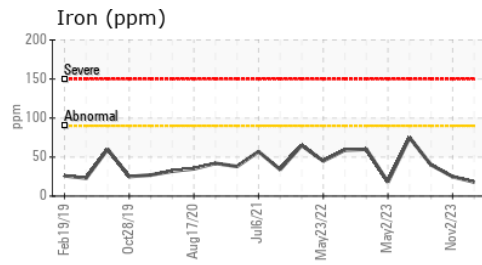
# OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 100°C	cSt	ASTM D445	14.4	<b>13.5</b>	13.9	14.9

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0109571 **Received** : 18 Mar 2024  
**Lab Number** : **06121745** **Tested** : 19 Mar 2024  
**Unique Number** : 10930578 **Diagnosed** : 19 Mar 2024 - Wes Davis  
**Test Package** : MOB 2

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 T: (508)376-2957  
 F: (508)376-4333

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)