

OIL ANALYSIS REPORT

KEMP QUARRIES / PRYOR STONE [64441]

Sample Rating Trend



NORMAL

DIAGNOSIS

Component Front Right Final Drive

WL103

PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)

RO TO-4 SAE 50 (·	GAL)	pr2016 Feb2	017 May2018 Jan2019	Apr2020 Feb2021 Nov2021	Dec2022	
SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0086591	PCA0084384	PCA0070284
Sample Date		Client Info		23 Feb 2024	02 Dec 2023	05 Dec 2022
Machine Age	hrs	Client Info		40226	39780	39249
Oil Age	hrs	Client Info		977	531	2150
Oil Changed		Client Info		Oil Added	Oil Added	Changed
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINAT	ION	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	NEG
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>800	3	2	4
Chromium	ppm	ASTM D5185m	>10	<1	<1	<1
Nickel	ppm	ASTM D5185m	>5	<1	<1	4
Titanium	ppm	ASTM D5185m	>15	<1	<1	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>75	2	3	<1
Lead	ppm	ASTM D5185m	>10	<1	<1	1
Copper	ppm	ASTM D5185m	>75	<1	<1	<1
Tin	ppm	ASTM D5185m	>8	<1	<1	<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	<1	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	2	<1	0	<1
Barium	ppm	ASTM D5185m	0	0	8	0
Molybdenum	ppm	ASTM D5185m	0	<1	1	<1
Manganese	ppm	ASTM D5185m	0	0	<1	<1
Magnesium	ppm	ASTM D5185m	9	13	15	15
Calcium	ppm	ASTM D5185m	3114	2651	3029	1916
Phosphorus	ppm	ASTM D5185m	1099	833	964	741
Zinc	ppm	ASTM D5185m	1245	1026	1092	964
Sulfur	ppm	ASTM D5185m	7086	4994	6031	3973
CONTAMINAN	ITS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>400	12	13	4
Sodium	ppm	ASTM D5185m		0	0	2
Potassium	ppm	ASTM D5185m	>20	1	2	<1
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual	-	NEG	NEG	NEG
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Recommendation

Resample at the next service interval to monitor. (Customer Sample Comment: Pm4 performed. All oil samples taken. Engine oil, transmission oil, and all filters changed.)

Wear

All component wear rates are normal.

Contamination

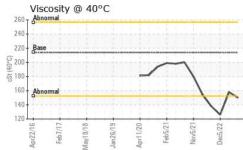
There is no indication of any contamination in the oil.

Fluid Condition

The condition of the oil is acceptable for the time in service.



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	FLUID PROPE	RTIES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445	213.9	150	158	126
	SAMPLE IMAG	έES	method	limit/base	current	history1	history2
22	Color				no image	no image	no image
April 1/20 Feb5/21 Nov5/21 Dec5/22	Bottom				no image	no image	no image
	GRAPHS						
	Iron (ppm) 2000 T			3	Lead (ppm)		
	1500 - Severe			2 2 토 1	0		
	500			1	0 Abnormal 5	~^^	
	Apr22/16 Feb7/17 May19/18 Jan26/19	Apr11/20	Feb5/21 Nov5/21	Dec5/22	Chromin May19/18	(Jan 26/19 Apr 1 1/20	Nov5/21 Dec5/22
	200 Severe			3	5 Severe		
	E 100 - Abnormal			톱 1 1	5- 0- <mark>Abnormal</mark>		
	Apr/22/16 Feb7/17 May19/18	Apr11/20	Feb5/21		Apr22/16	Jan 26/19	Nov5/21
	Copper (ppm)			100	Silicon (ppm)		
	E 100 Abnormal			60 E 40	0-		
	Apr22/16 Feb7/17 May19/18	/20	Feb5/21- Nov5/21-	02 Dec2/23	0	an26/19	Nov5/21
	91/72/dbpommal	Apr11/20	Feb Nov	- 350	Additives	Jan 26/19 Apr11/20 Feb5/21	Nov
	240 - Base 220 - Base 200 - Base			300 250 틆 200	0 - zinc		\searrow
	160 - Abnormal 140 -			150		>	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~
	Apri22/16 +	Apr11/20 -	Feb5/21	05 Dec5/22	Apr22/16 Feb7/17	Jan26/19 + Apr11/20 + Feb5/21 +	Nov5/21 -
(C (7025		Recei Teste Diagn	ived : 1 ed : 1 nosed : 21	8 Mar 2024 9 Mar 2024 Mar 2024 - Jona	-		r Stone - Pry 1050 E 520 I Pryor, C US 743 Contac pryorstone.cc