

OIL ANALYSIS REPORT

Sample Rating Trend

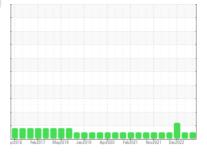
NORMAL



KEMP QUARRIES / PRYOR STONE [64441] WL103 Component

Hydraulic System

PETRO CANADA HYDREX AW 68 (--- GAL)





SAMPLE INFOR	RMATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0086592	PCA0084385	PCA007028
Sample Date		Client Info		23 Feb 2024	02 Dec 2023	05 Dec 202
Machine Age	hrs	Client Info		40226	39780	39249
Oil Age	hrs	Client Info		977	531	2150
Oil Changed		Client Info		Oil Added	Oil Added	Changed
Sample Status				NORMAL	NORMAL	ABNORMA
CONTAMINA	ΓΙΟΝ	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METAI	LS	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>26	5	4	7
Chromium	ppm	ASTM D5185m	>5	<1	<1	<1
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m		<1	<1	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>11	2	1	2
Lead	ppm	ASTM D5185m	>10	0	0	<1
Copper	ppm	ASTM D5185m	>31	1	1	2
Tin	ppm	ASTM D5185m	>10	<1	0	<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history
Boron	ppm	ASTM D5185m	0	2	<1	7
Barium	ppm	ASTM D5185m	0	0	0	0
Molybdenum	ppm	ASTM D5185m	0	1	1	3
Manganese	ppm	ASTM D5185m	0	0	0	<1
Magnesium	ppm	ASTM D5185m	0	15	15	32
Calcium	ppm	ASTM D5185m	50	232	187	280
Phosphorus	ppm	ASTM D5185m	330	370	389	396
Zinc	ppm	ASTM D5185m	430	484	485	468
Sulfur	ppm	ASTM D5185m	760	1048	1104	1292
CONTAMINA	NTS	method	11			
		method	limit/base	current	history1	history
Silicon	ppm	ASTM D5185m		current 5	history1 2	history: 5
Silicon Sodium	ppm					
		ASTM D5185m	>21	5	2	5
Sodium	ppm ppm	ASTM D5185m ASTM D5185m	>21	5 0	2 0	5 2 0
Sodium Potassium	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	>21 >20	5 0 2	2 0 2	5 2 0
Sodium Potassium VISUAL	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m method	>21 >20 limit/base	5 0 2 current	2 0 2 history1	5 2 0 history2
Sodium Potassium VISUAL White Metal	ppm ppm ppm scalar	ASTM D5185m ASTM D5185m ASTM D5185m method *Visual	>21 >20 limit/base NONE	5 0 2 current NONE	2 0 2 history1 NONE	5 2 0 history:
Sodium Potassium VISUAL White Metal Yellow Metal	ppm ppm ppm scalar scalar	ASTM D5185m ASTM D5185m ASTM D5185m method *Visual *Visual	>21 >20 limit/base NONE NONE	5 0 2 current NONE NONE	2 0 2 history1 NONE NONE	5 2 0 history MODER NONE
Sodium Potassium VISUAL White Metal Yellow Metal Precipitate	ppm ppm ppm scalar scalar scalar	ASTM D5185m ASTM D5185m ASTM D5185m method *Visual *Visual *Visual	>21 >20 limit/base NONE NONE NONE	5 0 2 current NONE NONE NONE	2 0 2 history1 NONE NONE NONE	5 2 0 history: MODER NONE NONE
Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt	ppm ppm ppm scalar scalar scalar scalar	ASTM D5185m ASTM D5185m ASTM D5185m •Visual *Visual *Visual *Visual	>21 >20 limit/base NONE NONE NONE NONE	5 0 2 current NONE NONE NONE NONE	2 0 2 history1 NONE NONE NONE NONE	5 2 0 history MODER NONE NONE NONE
Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt Debris	ppm ppm ppm scalar scalar scalar scalar scalar	ASTM D5185m ASTM D5185m ASTM D5185m *Visual *Visual *Visual *Visual *Visual	>21 >20 limit/base NONE NONE NONE NONE NONE	5 0 2 current NONE NONE NONE NONE NONE	2 0 2 history1 NONE NONE NONE NONE NONE	5 2 0 history MODER NONE NONE NONE NONE
Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt	ppm ppm ppm scalar scalar scalar scalar scalar scalar	ASTM D5185m ASTM D5185m ASTM D5185m *Visual *Visual *Visual *Visual *Visual *Visual *Visual	>21 >20 limit/base NONE NONE NONE NONE NONE	5 0 2 current NONE NONE NONE NONE NONE NONE	2 0 2 history1 NONE NONE NONE NONE NONE NONE	2 0 history2 MODER NONE NONE NONE NONE
Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance Odor	ppm ppm ppm scalar scalar scalar scalar scalar scalar scalar	ASTM D5185m ASTM D5185m ASTM D5185m *Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual	>21 >20 limit/base NONE NONE NONE NONE NONE NONE NORML	5 0 2 current NONE NONE NONE NONE NONE NONE NONE	2 0 2 history1 NONE NONE NONE NONE NONE NONE NONE	5 2 0 history: MODER NONE NONE NONE NONE NONE NONE
Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance	ppm ppm ppm scalar scalar scalar scalar scalar scalar scalar scalar scalar	ASTM D5185m ASTM D5185m ASTM D5185m *Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual	>21 >20 limit/base NONE NONE NONE NONE NONE NORML NORML	5 0 2 current NONE NONE NONE NONE NONE NORE NORML	2 0 2 history1 NONE NONE NONE NONE NONE NORML NORML	5 2 0 history2 MODER NONE NONE NONE NONE NONE NORML NORML

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. (Customer Sample Comment: Pm4 performed. All oil samples taken. Engine oil, transmission oil, and all filters changed.)

Wear

All component wear rates are normal.

Contamination

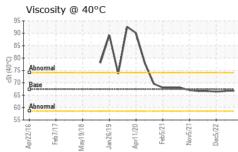
There is no indication of any contamination in the fluid.

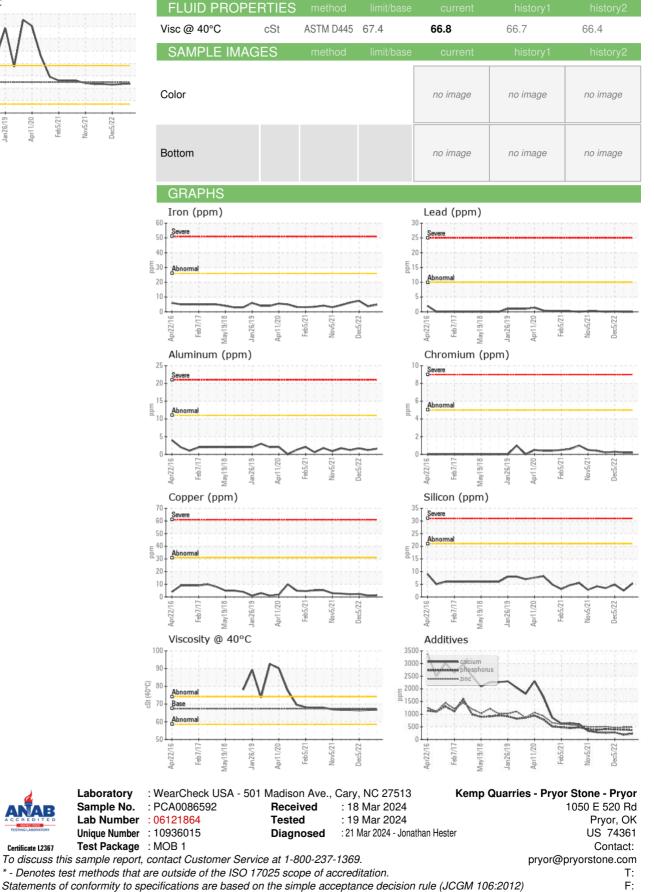
Fluid Condition

The condition of the fluid is acceptable for the time in service.



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Certificate L2367