

OIL ANALYSIS REPORT

Area S0916A-Suamico Machine Id 514030

Component Front Center Diesel Engine Fluid PETRO CANADA DURON SHP 15W40 (44

DIAGNOSIS

Recommendation

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

🔺 Wear

The copper level is abnormal. All other component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

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|------------------|----------|-------------|------------|---------------|-------------|-----------------|
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| • | | | | Dec2023 Mar20 | | la i at a m i O |
| SAMPLE INFOR | | | limit/base | current | history1 | history2 |
| Sample Number | | Client Info | | GFL0095935 | GFL0095949 | GFL0074841 |
| Sample Date | | Client Info | | 14 Mar 2024 | 14 Dec 2023 | 05 Sep 2023 |
| Machine Age | hrs | Client Info | | 1764 | 1196 | 599 |
| Oil Age | hrs | Client Info | | 568 | 597 | 599 |
| Oil Changed | | Client Info | | Changed | Changed | Changed |
| Sample Status | | | | ABNORMAL | ABNORMAL | ABNORMAL |
| CONTAMINA | TION | method | limit/base | current | history1 | history2 |
| Fuel | | WC Method | >3.0 | <1.0 | <1.0 | 0.4 |
| Water | | WC Method | >0.2 | NEG | NEG | NEG |
| Glycol | | WC Method | | NEG | NEG | NEG |
| WEAR META | LS | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >200 | 14 | 14 | 23 |
| Chromium | ppm | ASTM D5185m | >20 | 1 | <1 | 2 |
| Nickel | ppm | ASTM D5185m | >2 | <1 | 0 | <1 |
| Titanium | ppm | ASTM D5185m | >2 | <1 | 0 | <1 |
| Silver | ppm | ASTM D5185m | >2 | 0 | 0 | <1 |
| Aluminum | ppm | ASTM D5185m | >30 | 4 | 5 | 9 |
| Lead | ppm | ASTM D5185m | >30 | <1 | 0 | 4 |
| Copper | ppm | ASTM D5185m | >30 | <u> </u> | <u> </u> | A 331 |
| Tin | ppm | ASTM D5185m | >15 | 2 | <1 | 4 |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | <1 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | 0 | 3 | 6 | 30 |
| Barium | ppm | ASTM D5185m | | 0 | 0 | 45 |
| Volybdenum | ppm | ASTM D5185m | 60 | 65 | 49 | 43 |
| Vanganese | ppm | ASTM D5185m | | <1 | <1 | 3 |
| Vagnesium | ppm | ASTM D5185m | 1010 | 969 | 780 | 440 |
| Calcium | ppm | ASTM D5185m | 1070 | 1169 | 1246 | 1572 |
| Phosphorus | ppm | ASTM D5185m | 1150 | 983 | 776 | 639 |
| Zinc | ppm | ASTM D5185m | 1270 | 1283 | 1038 | 821 |
| Sulfur | ppm | ASTM D5185m | 2060 | 2614 | 1896 | 2001 |
| CONTAMINA | NTS | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >30 | 5 | 5 | 10 |
| Sodium | ppm | ASTM D5185m | | <1 | 2 | 5 |
| Potassium | ppm | ASTM D5185m | >20 | 10 | 18 | 29 |
| INFRA-RED | | method | limit/base | current | history1 | history2 |
| Soot % | % | *ASTM D7844 | >3 | 0.3 | 0.3 | 0.3 |
| Nitration | Abs/cm | *ASTM D7624 | >20 | 7.8 | 8.5 | 9.6 |
| Sulfation | Abs/.1mm | *ASTM D7415 | | 19.5 | 20.3 | 20.4 |
| FLUID DEGRA | | method | limit/base | current | history1 | history2 |
| | Abs/.1mm | *ASTM D7414 | >25 | 16.2 | 18.5 | 20.6 |
| | | | | | | |
| Base Number (BN) | mg KOH/g | ASTM D2896 | 9.0 | 7.3 | 7.0 | 7.7 |

Sample Rating Trend

WEAR



OIL ANALYSIS REPORT

| | | method | limit/base | current | history1 | history2 |
|--|--|--|--|---|--|--|
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| 0.00 | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.2 | NEG | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG | NEG |
| FLUID PROI | PERTIES | method | limit/base | current | history1 | history2 |
| Visc @ 100°C | cSt | ASTM D445 | 15.4 | 13.0 | 12.6 | 10.3 |
| GRAPHS | | | | | | |
| Ferrous Alloys | | | | | | |
| iron | | | | | | |
| 20- nickel | | | | | | |
| 15- E | | | | | | |
| 8: 10- | | | | | | |
| | | | | | | |
| 5- | | | | | | |
| | | | | | | |
| ep 5/23 | c14/23 | | r14/24 | | | |
| | | | Ma | | | |
| | etals | | | | | |
| copper | | | | | | |
| sessesses tin | | | | | | |
| | | | | | | |
| | | | | | | |
| 150 | | | | | | |
| | 1 | | | | | |
| 50- | | | | | | |
| 0 2 | 23 | | 24 | | | |
| Sep 5/ |)ec14/ | | /ar14/ | | | |
| Viscosity @ 100 | 0°C | | 2 | Dear Number | | |
| 19 T | | | 10.0 | | r | |
| | | | | | | |
| 16 - Base | | | (B)H 8.0 | | | |
| ©15- | | | | - | | |
| | | | ber (n | | | |
| 00_14 # 10 | | | | | | |
| 6 15 0 14 8 13 12 Abnormal | | | 4.0 | 1 | | |
| 0014 7313 12 12 | | | (0)(HO) Base Junior Base Junior Base 2.0 | | | |
| 12- | | | 2.0 | | | |
| 12- | Dec14/23 - | | 4.0 888 2.0 472/h Lae | | Dec14/23 | |
| | Precipitate Silt Debris Sand/Dirt Appearance Odor Emulsified Water Free Water FLUID PROI Visc @ 100°C GRAPHS Ferrous Alloys | Precipitate scalar Silt scalar Debris scalar Sand/Dirt scalar Appearance scalar Odor scalar Free Water scalar Free Water scalar Free Water scalar Free Water scalar Free Water scalar Free Water scalar Fullid PROPERTIES Visc @ 100°C cSt GRAPHS Ferrous Alloys Comparing Non-ferrous Metals Out of the scalar Comparing Viscosity @ 100°C Viscosity @ 100°C | Precipitate scalar *Visual Silt scalar *Visual Debris scalar *Visual Sand/Dirt scalar *Visual Appearance scalar *Visual Odor scalar *Visual Emulsified Water scalar *Visual Free Water scalar *Visual FLUID PROPERTIES method Visc @ 100°C cSt ASTM D445 GRAPHS Ferrous Alloys Ferrous Alloys Viscosity @ 100°C Viscosity @ 100°C Viscosity @ 100°C | Precipitate scalar *Visual NONE Sitt scalar *Visual NONE Sand/Dirt scalar *Visual NONE Appearance scalar *Visual NORML Odor scalar *Visual NORML Odor scalar *Visual NORML Emulsified Water scalar *Visual >0.2 Free Water scalar *Visual FLUID PROPERTIES method limit/base Visc @ 100°C cSt ASTM D445 15.4 GRAPHS Ferrous Alloys | Precipitate scalar *Visual NONE NONE Silt scalar *Visual NONE NONE Sand/Dirt scalar *Visual NONE NONE Appearance scalar *Visual NORML NORML Odor scalar *Visual NORML NORML Emulsified Water scalar *Visual NORML NORML Visc @ 100°C cSt ASTM D445 15.4 13.0 GRAPHS Ferrous Alloys | Precipitate scalar 'Visual NONE NONE NONE NONE Sitt scalar 'Visual NONE NONE NONE Sand/Dirt scalar 'Visual NONE NONE NONE Appearance scalar 'Visual NORML NORML NORML Odor scalar 'Visual NORML NORML NORML Odor scalar 'Visual NORML NORML NORML Emulsified Water scalar 'Visual >0.2 NEG NEG Free Water scalar 'Visual NORML NORML NORML Visc @ 100°C cSt ASTM D445 15.4 13.0 12.6 GRAPHS Ferrous Alloys |