

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

PHILADELPHIA UNIT 1 Component

Gearbox Fluic GEAR OIL ISO 220 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

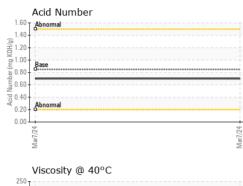
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

				Mar2024				
SAMPLE INFORI	MATION	method				history2		
Sample Number		Client Info		PCA0122149				
Sample Date		Client Info		07 Mar 2024				
Machine Age	hrs	Client Info		0				
Oil Age	hrs	Client Info		0				
Oil Changed		Client Info		Not Changd				
Sample Status				NORMAL				
CONTAMINAT	ION	method	limit/base	current	history1	history2		
Water		WC Method	>0.2	NEG				
WEAR METAL	S	method	limit/base	current	history1	history2		
Iron	ppm	ASTM D5185m	>200	0				
Chromium	ppm	ASTM D5185m	>15	0				
Nickel	ppm	ASTM D5185m	>15	0				
Titanium	ppm	ASTM D5185m		0				
Silver	ppm	ASTM D5185m		0				
Aluminum	ppm	ASTM D5185m	>25	0				
Lead	ppm	ASTM D5185m	>100	0				
Copper	ppm	ASTM D5185m	>200	0				
Tin	ppm	ASTM D5185m	>25	0				
Vanadium	ppm	ASTM D5185m		0				
Cadmium	ppm	ASTM D5185m		0				
ADDITIVES		method	limit/base	current	history1	history2		
Boron	ppm	ASTM D5185m	50	17				
Barium	ppm	ASTM D5185m	15	0				
Molybdenum	ppm	ASTM D5185m	15	0				
Manganese	ppm	ASTM D5185m		0				
Magnesium	ppm	ASTM D5185m	50	0				
Calcium	ppm	ASTM D5185m	50	20				
Phosphorus	ppm	ASTM D5185m	350	242				
Zinc	ppm	ASTM D5185m	100	<1				
Sulfur	ppm	ASTM D5185m	12500	10193				
CONTAMINAN	TS	method	limit/base	current	history1	history2		
Silicon	ppm	ASTM D5185m	>50	1				
Sodium	ppm	ASTM D5185m		<1				
Potassium	ppm	ASTM D5185m	>20	0				
FLUID DEGRA	DATION	method	limit/base	current	history1	history2		
Acid Number (AN)	mg KOH/g	ASTM D8045	0.85	0.70				



OIL ANALYSIS REPORT

VISUAL





	VISUAL		methou	iiiiii/base	current	Thistory I	nistoryz
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
	Precipitate	scalar	*Visual	NONE	NONE		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
Mar7/24 •	Appearance	scalar	*Visual	NORML	NORML		
Mar	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.2	NEG		
	Free Water	scalar	*Visual		NEG		
			mathad	limit/booo	ourropt	biotomut	history ()
	FLUID PROPE		method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445	220	220		
	SAMPLE IMAG	GES	method	limit/base	current	history1	history2
+ P.2./meM	Color					no image	no image
	Bottom					no image	no image
	2 0 +7/Lie W Non-ferrous Meta			Mar7/24			
	10 8 6 4 2 0 4 2 0 4 2 0 4 2 0 4 4 2 0 4 4 2 0 4 4 2 0 4 4 2 0 0 4 0 10 10 10 10 10 10 10 10 10 10 10 10 1			Mar7/24			
	≥ Viscosity @ 40°C			2			
	250 Abnormal			₽ 	Acid Number		
	240			Ноу 1 50	Abnormal		
				Bu 100	P		
	C 230 Base	and the second second second second		5 1.00	Base		
	© 230 € 220 8 210			Ξ.			
	Base Base 220 Anomal 200 Anomal			2.00 (F) 2.02 (F) (F) (F) (F) (F) (F) (F) (F) (F) (F)	Abnormal		
	³ 210 200 190						
	210 200 Abnormal			- G	Abnormal 0 9 7 7 7 7 7		

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Contact/Location: ART GOMEZ - PCA_132716