

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Machine Id
10X 10X 10X

Component
Hydraulic System

Fluid
PETRO CANADA HYDREX XV ALL SEASON HYDRAULIC OIL (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the component make and model with your next sample.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0095158	---	---
Sample Date	Client Info		15 Mar 2024	---	---
Machine Age	hrs	Client Info	0	---	---
Oil Age	hrs	Client Info	0	---	---
Oil Changed	Client Info		N/A	---	---
Sample Status			NORMAL	---	---

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	NEG	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	0	---	---
Chromium	ppm	ASTM D5185m >10	<1	---	---
Nickel	ppm	ASTM D5185m >10	<1	---	---
Titanium	ppm	ASTM D5185m	<1	---	---
Silver	ppm	ASTM D5185m	0	---	---
Aluminum	ppm	ASTM D5185m >10	2	---	---
Lead	ppm	ASTM D5185m >10	<1	---	---
Copper	ppm	ASTM D5185m >75	<1	---	---
Tin	ppm	ASTM D5185m >10	<1	---	---
Vanadium	ppm	ASTM D5185m	<1	---	---
Cadmium	ppm	ASTM D5185m	<1	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	0	---	---
Barium	ppm	ASTM D5185m 0	0	---	---
Molybdenum	ppm	ASTM D5185m 0	<1	---	---
Manganese	ppm	ASTM D5185m 1	<1	---	---
Magnesium	ppm	ASTM D5185m 0	<1	---	---
Calcium	ppm	ASTM D5185m 100	104	---	---
Phosphorus	ppm	ASTM D5185m 670	580	---	---
Zinc	ppm	ASTM D5185m 850	853	---	---
Sulfur	ppm	ASTM D5185m 1600	1763	---	---

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >20	<1	---	---
Sodium	ppm	ASTM D5185m	<1	---	---
Potassium	ppm	ASTM D5185m >20	<1	---	---

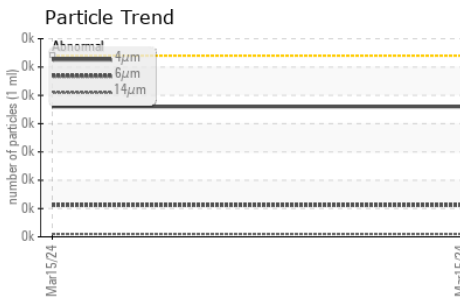
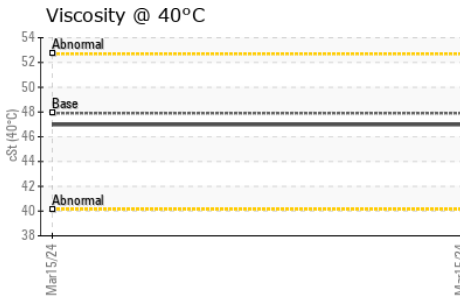
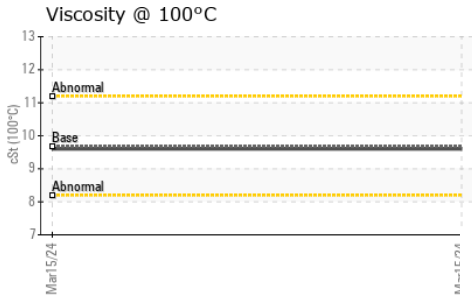
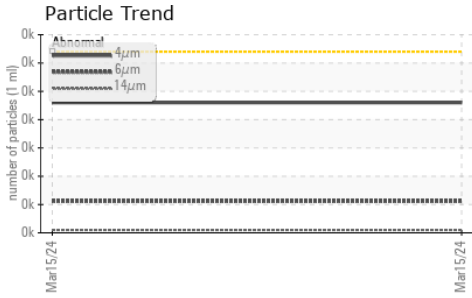
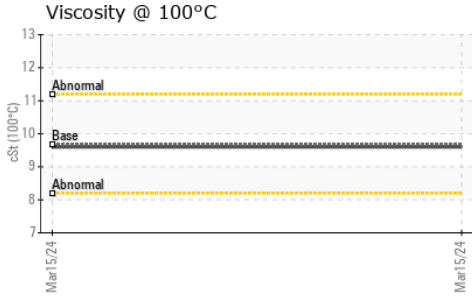
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>320	230	---	---
Particles >6µm	ASTM D7647	>80	56	---	---
Particles >14µm	ASTM D7647	>10	5	---	---
Particles >21µm	ASTM D7647	>3	1	---	---
Particles >38µm	ASTM D7647	>3	0	---	---
Particles >71µm	ASTM D7647	>3	0	---	---
Oil Cleanliness	ISO 4406 (c)	>15/13/10	15/13/10	---	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.60	0.70	---	---

OIL ANALYSIS REPORT



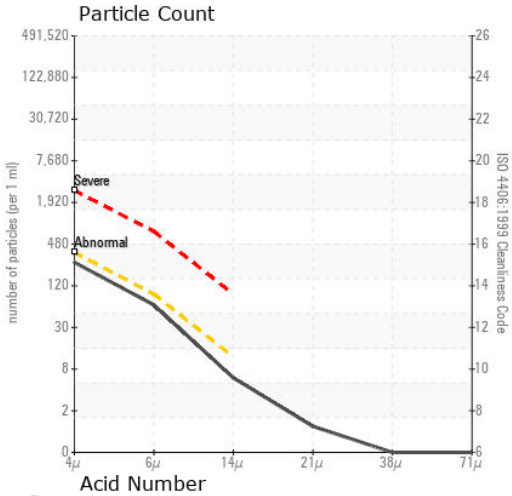
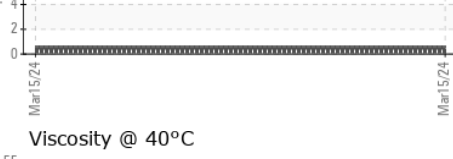
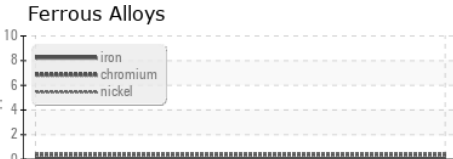
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	47.9	46.98	---
Visc @ 100°C	cSt	ASTM D445	9.67	9.6	---
Viscosity Index (VI)	Scale	ASTM D2270	192	194	---

SAMPLE IMAGES

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0095158 **Received** : 20 Mar 2024
Lab Number : **06124441** **Tested** : 21 Mar 2024
Unique Number : 10938592 **Diagnosed** : 21 Mar 2024 - Wes Davis
Test Package : IND 2 (Additional Tests: KV100, VI)

Link-Belt Cranes - Corporate
 2651 Palumbo Drive
 Lexington, KY
 US 40509
 Contact: Jacob Bandy
 jpbandy@linkbelt.com
 T: (859)264-6402
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)