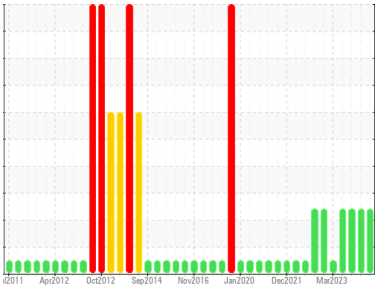
OIL ANALYSIS REPORT

OIL DIAGNOSTICS

Area
KEMP QUARRIES / MUSKOGEE SAND [68772]
Machine Id
WL039
Component
Diesel Engine
Fluid
PETRO CANADA DURON SHP 15W40 (--- GAL)

Sample Rating Trend



GLYCOL

DIAGNOSIS

Recommendation
We advise that you check for the source of the coolant leak. Check for low coolant level. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition. (Customer Sample Comment: PM-3 changed filters and fluid)

Wear
All component wear rates are normal.

Contamination
Sodium and/or potassium levels are high.

Fluid Condition
The BN result indicates that there is suitable alkalinity remaining in the oil.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PCA0108982**	PCA0070658	PCA0086423
Sample Date		Client Info		**13 Mar 2024**	05 Dec 2023	12 Sep 2023
Machine Age	hrs	Client Info		**60751**	60261	59740
Oil Age	hrs	Client Info		**490**	60261	59740
Oil Changed		Client Info		**Changed**	Changed	Changed
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Fuel		WC Method	>5	**<1.0**	<1.0	<1.0
Water		WC Method	>0.2	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	**36**	39	38
Chromium	ppm	ASTM D5185m	>20	**3**	4	<1
Nickel	ppm	ASTM D5185m	>2	**2**	2	0
Titanium	ppm	ASTM D5185m	>2	**<1**	0	0
Silver	ppm	ASTM D5185m	>2	**<1**	0	0
Aluminum	ppm	ASTM D5185m	>25	**3**	4	1
Lead	ppm	ASTM D5185m	>40	**9**	11	20
Copper	ppm	ASTM D5185m	>330	**75**	105	64
Tin	ppm	ASTM D5185m	>15	**1**	<1	0
Vanadium	ppm	ASTM D5185m		**<1**	<1	0
Cadmium	ppm	ASTM D5185m		**<1**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**2**	10	24
Barium	ppm	ASTM D5185m	0	**2**	0	12
Molybdenum	ppm	ASTM D5185m	60	**280**	344	211
Manganese	ppm	ASTM D5185m	0	**1**	<1	0
Magnesium	ppm	ASTM D5185m	1010	**926**	965	946
Calcium	ppm	ASTM D5185m	1070	**1083**	1036	1111
Phosphorus	ppm	ASTM D5185m	1150	**1013**	1071	1033
Zinc	ppm	ASTM D5185m	1270	**1228**	1316	1216
Sulfur	ppm	ASTM D5185m	2060	**3160**	3245	3464

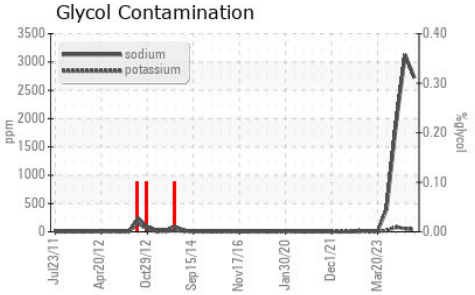
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**18**	23	21
Sodium	ppm	ASTM D5185m		▲ **2719**	▲ 3127	▲ 1877
Potassium	ppm	ASTM D5185m	>20	▲ **38**	▲ 56	▲ 80
Glycol	%	*ASTM D2982		**NEG**	NEG	NEG

INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	**0.3**	0.4	0.3
Nitration	Abs/cm	*ASTM D7624	>20	**13.4**	14.9	11.7
Sulfation	Abs/.1mm	*ASTM D7415	>30	**20.8**	21.5	20.3

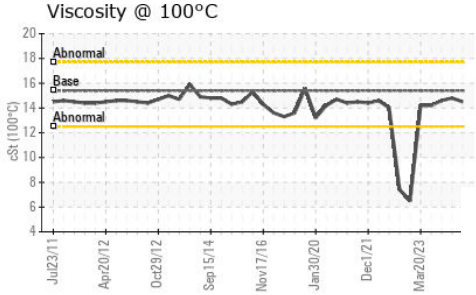
FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	**17.2**	17.9	16.2
Base Number (BN)	mg KOH/g	ASTM D2896	9.8	**20.3**	25.0	17.3

OIL ANALYSIS REPORT

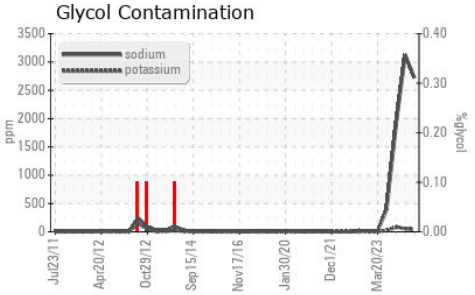
Glycol Contamination



Viscosity @ 100°C



Glycol Contamination

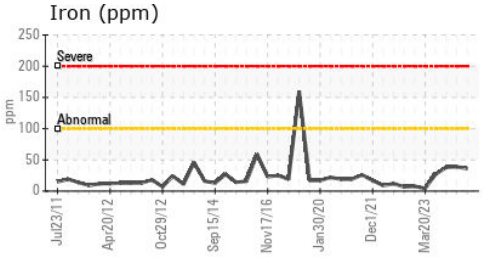


VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

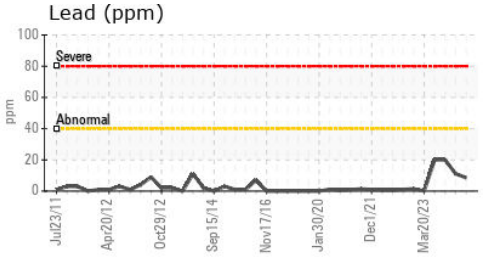
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	15.4	**14.5**	14.8	14.6

GRAPHS

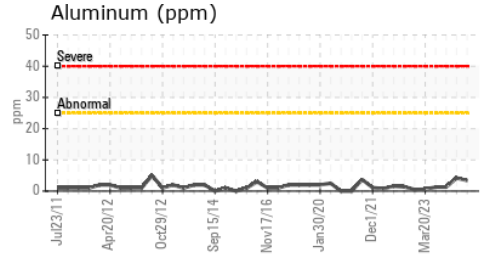
Iron (ppm)



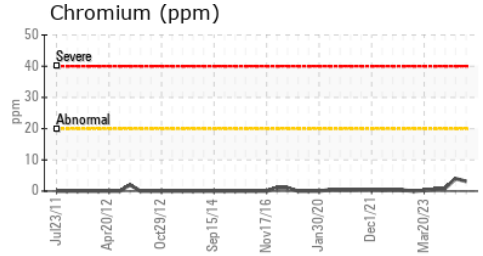
Lead (ppm)



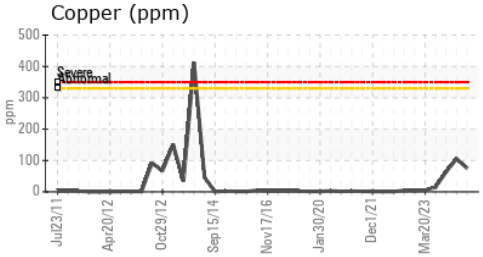
Aluminum (ppm)



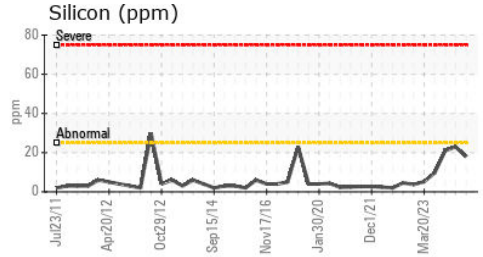
Chromium (ppm)



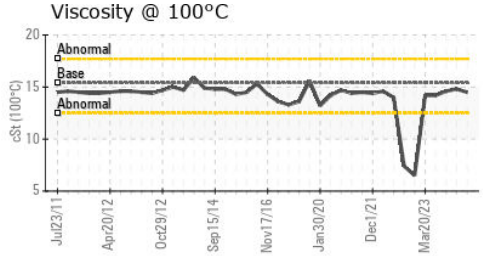
Copper (ppm)



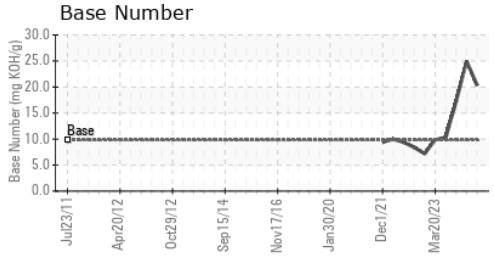
Silicon (ppm)



Viscosity @ 100°C



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0108982 **Received** : 25 Mar 2024
Lab Number : 06127470 **Tested** : 27 Mar 2024
Unique Number : 10941621 **Diagnosed** : 27 Mar 2024 - Jonathan Hester
Test Package : MOB 1 (Additional Tests: Glycol, TBN)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Report Id: KEMPOR [WUSCAR] 06127470 (Generated: 03/28/2024 07:45:07) Rev: 1

Submitted By: