OIL
OIL ANALYSIS REPORT
Kinenp quarries / Muskogee sand [68772]
WLO39

## Front Left Final Drive <br> Fluid <br> PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)

Sample Rating Trend


## DIAGNOSIS

## Recommendation

Resample at the next service interval to monitor. ( Customer Sample Comment: PM-3 sampled fluid )

## Wear

All component wear rates are normal.

## Contamination

There is no indication of any contamination in the oil.

## Fluid Condition

The condition of the oil is acceptable for the time in service.

| SAMPLE INFORMATION | method | limitbase | current |  | history1 | history2 |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| Sample Number |  | Client Info |  | PCA0109006 | PCA0070645 | PCA0086531 |
| Sample Date |  | Client Info |  | $\mathbf{1 3}$ Mar 2024 | 05 Dec 2023 | 12 Sep 2023 |
| Machine Age | hrs | Client Info | $\mathbf{6 0 7 5 1}$ | 60261 | 59240 |  |
| Oil Age | hrs | Client Info |  | $\mathbf{6 0 7 5 1}$ | 60261 | 59740 |
| Oil Changed |  | Client Info | N/A | N/A | N/A |  |
| Sample Status |  |  |  | NORMAL | NORMAL | NORMAL |


| CONTAMINATION |  | method | limitbase | current | history1 | history2 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Water |  | WC Method | >0.2 | NEG | NEG | NEG |
| WEAR METALS |  | method | limitbase | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >800 | 459 | 485 | 279 |
| Chromium | ppm | ASTM D5185m | >10 | 1 | 1 | 1 |
| Nickel | ppm | ASTM D5185m | >5 | <1 | 0 | <1 |
| Titanium | ppm | ASTM D5185m | $>15$ | <1 | <1 | <1 |
| Silver | ppm | ASTM D5185m | >2 | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >75 | 6 | 7 | 8 |
| Lead | ppm | ASTM D5185m | >10 | 5 | 4 | 4 |
| Copper | ppm | ASTM D5185m | >75 | 22 | 19 | 15 |
| Tin | ppm | ASTM D5185m | >8 | 2 | 0 | <1 |
| Vanadium | ppm | ASTM D5185m |  | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m |  | 0 | 0 | 0 |


| ADDITIVES |  | method | limitbase | current | history1 | history2 |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| Boron | ppm | ASTM D5185m | 2 | $\mathbf{3}$ | 2 | 4 |
| Barium | ppm | ASTM D5185m | 0 | $\mathbf{0}$ | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | 0 | $\mathbf{1}$ | 1 | 1 |
| Manganese | ppm | ASTM D5185m | 0 | $\mathbf{4}$ | 3 | 2 |
| Magnesium | ppm | ASTM D5185m | 9 | $\mathbf{1 2}$ | 10 | 9 |
| Calcium | ppm | ASTM D5185m | 3114 | $\mathbf{3 0 4 0}$ | 3006 | 2973 |
| Phosphorus | ppm | ASTM D5185m | 1099 | $\mathbf{9 6 4}$ | 852 | 889 |
| Zinc | ppm | ASTM D5185m | 1245 | $\mathbf{9 6 5}$ | 926 | 978 |
| Sulfur | ppm | ASTM D5185m | 7086 | $\mathbf{5 6 4 0}$ | 6456 | 4836 |


| CONTAMINANTS |  | method | limitbase | current | history1 | history2 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Silicon | ppm | ASTM D5185m | >400 | 40 | 58 | 39 |
| Sodium | ppm | ASTM D5185m |  | 2 | 0 | 0 |
| Potassium | ppm | ASTM D5185m | >20 | 2 | 4 | 2 |
| VISUAL |  | method | limithase | current | history 1 | history2 |
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.2 | NEG | NEG | NEG |
| Free Water | scalar | *Visual |  | NEG | NEG | NEG |

OIL
DIAGNOSTICS

## OIL ANALYSIS REPORT



| FLUID PROPERTIES | method | limitbase | current | history1 | history2 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Visc @ 40 ${ }^{\circ} \mathrm{C}$ cSt | ASTM D445 | 213.9 | 195 | 193 | 196 |
| SAMPLE IMAGES | method | limitbase | current | history1 | history2 |
| Color |  |  | no image | no image | no image |
| Bottom |  |  | no image | no image | no image |




Aluminum (ppm)




Silicon (ppm)




Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 Sample No. : PCA0109006 Received : 25 Mar $2024 \quad 3395$ W 50th St N $\begin{array}{llll}\text { Lab Number }: 06128242 & \text { Tested } & : 26 \text { Mar } 2024 \\ \text { Unique Number }: 10942393 & \text { Diagnosed } & : 28 \text { Mar 2024-Jonathan Hester }\end{array}$ $\begin{array}{llll}\text { Lab Number }: 06128242 & \text { Tested } & : 26 \text { Mar } 2024 \\ \text { Unique Number }: 10942393 & \text { Diagnosed } & : 28 \text { Mar 2024-Jonathan Hester }\end{array}$

Kemp Quarries - Muskogee Sand Unique Number : 1094239 Porter, OK US 74454

To discuss this sample report, contact Customer Service at 1-800-237-1369.

