

OIL ANALYSIS REPORT



Machine Id **TTH038** Component **Hydraulic System** Fluid **PETRO CANADA HYDREX AW 68 (--- GAL)**

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor. (Customer Sample Comment: PM-2 changed filters)

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

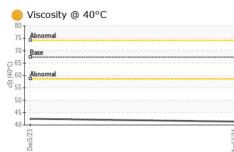
Fluid Condition

Viscosity of sample indicates oil is within ISO 46 range, advise investigate. Confirm oil type.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2	
Sample Number		Client Info		PCA0109003	PCA0070655		
Sample Date		Client Info		13 Mar 2024	05 Dec 2023		
Machine Age	hrs	Client Info		942	453		
Oil Age	hrs	Client Info		942	453		
Oil Changed		Client Info		N/A	N/A		
Sample Status				ATTENTION	ATTENTION		
CONTAMINATIO	NC	method	limit/base	current	history1	history2	
Water		WC Method	>0.1	NEG	NEG		
WEAR METALS	;	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>20	3	<1		
Chromium	ppm	ASTM D5185m	>10	<1	0		
Nickel	ppm	ASTM D5185m	>10	<1	0		
Titanium	ppm	ASTM D5185m		<1	0		
Silver	ppm	ASTM D5185m		0	0		
Aluminum	ppm	ASTM D5185m	>10	3	1		
Lead	ppm	ASTM D5185m	>10	1	0		
Copper	ppm	ASTM D5185m	>75	6	4		
Tin	ppm	ASTM D5185m	>10	<1	0		
Vanadium	ppm	ASTM D5185m		<1	0		
Cadmium	ppm	ASTM D5185m		<1	0		
ADDITIVES		method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	0	0		
Barium	ppm	ASTM D5185m	0	1	0		
Molybdenum	ppm	ASTM D5185m	0	<1	0		
Manganese	ppm	ASTM D5185m	0	<1	0		
Magnesium	ppm	ASTM D5185m	0	<1	<1		
Calcium	ppm	ASTM D5185m	50	45	45		
Phosphorus	ppm	ASTM D5185m	330	453	381		
Zinc	ppm	ASTM D5185m	430	539	534		
Sulfur	ppm	ASTM D5185m	760	1246	1239		
CONTAMINANT	ſS	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>20	1	0		
Sodium	ppm	ASTM D5185m		0	0		
Potassium	ppm	ASTM D5185m	>20	2	1		
VISUAL		method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG		
Free Water	scalar	*Visual		NEG	NEG		



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	Visc @ 40°C	cSt ASTM D)445 67.4		41.4	42.5	
	SAMPLE IMAG	GES metho	od limit/k	ase	current	history1	history2
	Color				no image	no image	no image
Mar13/24	Bottom				no image	no image	no image
	GRAPHS						
	Iron (ppm)			30-	Lead (ppm)		
	30			25.	Severe		
	E 20			20 · Ed 15 ·			
	10-			10-	Abnormal		
				5.			
	0ec5/23		Mar13/24 -		Dec5/23		
	≏ Aluminum (ppm)		Ma		ے Chromium (۱	anm)	
	³⁰			30-	Severe		
	25 - Gevele 20		-	25 · 20 ·			
	E 15-			۵.15 -	Abaamal		
	10 - Abnormal			10- 5-	Abnormal		
			4	0			
	Dec5/23		Mar13/24		Dec5/23		
	Copper (ppm)				Silicon (ppm))	
	200 - Severe			60 - 50 -	Severe		
	= 150-			40·			
	E 100 100 Abnormal			법 30 - 20 -	Abnormal		
	50-			10.			
	Dec2/23		3/24	0.	Dec5/23		
			Mar13/24				
	Viscosity @ 40°C			600	Additives		
	Abnormal 70 - Base			500.	calcium phospho		
	다. 아마 Abnormal 장			400 · 툂 300 ·			
	ල් 50			200-			
	40			100 · 0 ·			
	Dec5/23		Mar13/24		Dec5/23		
Laboratory Sample No.	- : WearCheck USA - 50 : PCA0109003	1 Madison Ave., Received				mp Quarries - M כי	uskogee Sa 95 W 50th S
Lab Number	: 06128308	Tested	: 26 Mar 20	24		33	Porter,
Unique Number Test Package		Diagnosed	: 28 Mar 2024 -	- Jonath	an Hester		US 744 Conta
	contact Customer Serv	ice at 1-800-237-	1369.		n	nuskogee@musk	