

OIL ANALYSIS REPORT

Sample Rating Trend

Client Info

NORMAL



KEMP QUARRIES / RIVER VALLEY OZARK WL112 Component

Hydraulic System

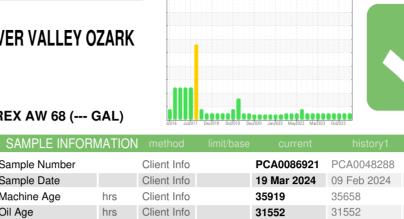
PETRO CANADA HYDREX AW 68 (--- GAL)

Sample Number

Sodium

Potassium

VISUAL



N/A

NORMAL

N/A

NORMAL



PCA0069681

09 Oct 2023

34927

31552

NORMAL

N/A

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.	Sample Date			
Wear	Machine Age	hrs		
All component wear rates are normal.	Oil Age	hrs		
Contamination	Oil Changed			
There is no indication of any contamination in the	Sample Status			
fluid.	CONTAMINATION			
Fluid Condition				
The condition of the fluid is acceptable for the time	Water			
in service.	WEAR METAL	S		
	Iron	ppm		
	Chromium	ppm		
	Nickel	ppm		
	Titanium	ppm		
	Silver	ppm		
	Aluminum	ppm		

CONTAMINA		method	limit/base	current	nistory i	nistory2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR META	ALS	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	8	8	7
Chromium	ppm	ASTM D5185m	>10	1	<1	<1
Nickel	ppm	ASTM D5185m	>10	<1	0	<1
Titanium	ppm	ASTM D5185m		1	<1	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>10	6	3	<1
Lead	ppm	ASTM D5185m	>10	1	0	<1
Copper	ppm	ASTM D5185m	>75	3	2	2
Tin	ppm	ASTM D5185m	>10	1	0	<1
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	3	6	4
Barium	ppm	ASTM D5185m	0	1	0	2
Molybdenum	ppm	ASTM D5185m	0	6	5	7
Manganese	ppm	ASTM D5185m	0	<1	0	<1
Magnesium	ppm	ASTM D5185m	0	24	25	42
Calcium	ppm	ASTM D5185m	50	281	210	235
Phosphorus	ppm	ASTM D5185m	330	400	435	400
Zinc	ppm	ASTM D5185m	430	521	482	526
Sulfur	ppm	ASTM D5185m	760	1166	1237	1328
CONTAMINA	NTS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	13	11	12

0

3

0

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White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

ASTM D5185m

ASTM D5185m

>20

ppm

ppm

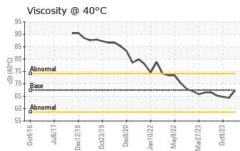
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2



OIL ANALYSIS REPORT



	FLUID PROPE	ERTIES	method	l limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D44	45 67.4	67.3	64.3	64.7
\sim	SAMPLE IMAG	GES	method	l limit/base	current	history1	history2
22-	Color				no image	no image	no image
Jan 10/22 May9/22 Mar27/23 0ct9/23	Bottom				no image	no image	no image
	GRAPHS				•		-
	Iron (ppm)				Lead (ppm)		
	30 -				25 - Severe		
					20 -		
		14		udd d	10 Abnormal		
		h	\sim	2	5-		
	0ct4/16 Jul6/17 Jul6/17 Dec12/18	Dec8/20 -	May9/22 + Mar27/23 +	0ct9/23	0ct4/16 Jul6/17	0ct23/19 Dec8/20 Jan 10/22	May9/22
	م م م م Aluminum (ppm)	De Jan	Ma	ō	ے م Chromium (r	-	Mar Nar
	³⁰				³⁰ I		
	25				25 - Severe 20		
	E 15 -			udd	15		
	10 - Abnormal	2	~~~	\wedge	10 Abnormal	· · · · · · · · · · · · · · · · · · ·	
		22	22 1			20	23
	0ct4/16 Jul6/17 Dec12/18 0ct23/19	Dec8/20 Jan10/22	May9/22 Mar27/23	0ct9/23	0ct4/16 Jul6/17 Dec12/18	0ct23/19 Dec8/20 Jan 10/22	May9/22 Mar27/23 0ct9/23
	Copper (ppm)				Silicon (ppm)	1	
	200 - Severe				50 - Severe		
	150-			u d	40 - 30 -		
	Abnormal				20 - Abnormal	~	~
	50-						~~~
	Oct4/16 Jul6/17 Dec12/18	Dec8/20	May9/22 - Mar27/23 -	0ct9/23	0ct4/16 Jul6/17	0ct23/19 - Dec8/20 - Jan10/22 -	May9/22 - Mar27/23 - 0ct9/23 -
	් ි සි පි Viscosity @ 40°C		Mar	0	Additives	Dr. Jan	Ma 0
				25			
	90	>		20	JU - management phosphor	us ma	
	Go 80 Abnormal 5 70 - Base	5	~	15 10	i contractor	V\	2
	60 - Abnormal			5	Non- Constanting of the State	construction of the	-
	50 91 61 88 61	20	22	53		20 22	23
	0ct4/16 Jul6/17 Dec12/18 0ct23/19	Dec8/20 Jan10/22	May9/22 Mar27/23	0ct9/23	0ct4/16 Jul6/17 Dec12/18	0ct23/19 Dec8/20 Jan10/22	May9/22 Mar27/23 0ct9/23
Laboratory Sample No. Lab Number Unique Number Test Package	: 10943116	Rece Teste Diagi	ived : ed : nosed :	25 Mar 2024 28 Mar 2024 28 Mar 2024 - Do	-	Quarries - Rive	9446 N Hwy 30 Ozark, A US 729 Contac