

## **OIL ANALYSIS REPORT**

#### Sample Rating Trend



# BM-227

#### Component Diesel Engine

Fluid PETRO CANADA DURON SHP 10W30 (--- GAL)

### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the oil.

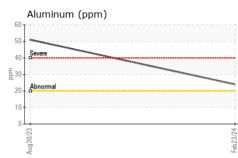
#### Fluid Condition

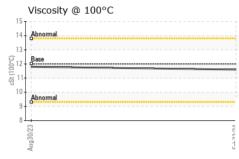
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

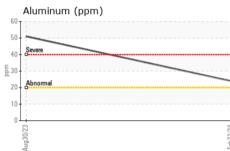
| AL)  |          |             | Aug2023           | Feb2024         |                  |              |
|--|----------|-------------|-------------------|-----------------|------------------|--------------|
| SAMPLE INFOF                                       | RMATION  | method      | limit/base        | current         | history1         | history2     |
| Sample Number                                      |          | Client Info |                   | PCA0110735      | PCA0103169       |              |
| Sample Date  |          | Client Info |                   | 23 Feb 2024     | 30 Aug 2023      |              |
| Machine Age  | hrs      | Client Info |                   | 2076            | 1017             |              |
| Oil Age  | hrs      | Client Info |                   | 1059            | 1017             |              |
| Oil Changed  |          | Client Info |                   | Changed         | Changed          |              |
| Sample Status                                      |          |             |                   | NORMAL          | NORMAL           |              |
| CONTAMINAT   | ΓΙΟΝ     | method      | limit/base        | current         | history1         | history2     |
| Fuel   |          | WC Method   | >5                | <1.0            | <1.0             |              |
| Water  |          | WC Method   | >0.2              | NEG             | NEG              |              |
| Glycol   |          | WC Method   |                   | NEG             | NEG              |              |
| WEAR METAL   | _S       | method      | limit/base        | current         | history1         | history2     |
| ron  | ppm      | ASTM D5185m | >100              | 42              | 59               |              |
| Chromium   | ppm      | ASTM D5185m | >20               | 1               | 2                |              |
| Nickel   | ppm      | ASTM D5185m | >4                | <1              | 0                |              |
| Titanium   | ppm      | ASTM D5185m |                   | 0               | <1               |              |
| Silver   | ppm      | ASTM D5185m | >3                | <1              | 0                |              |
| Aluminum   | ppm      | ASTM D5185m | >20               | 24              | 51               |              |
| _ead   | ppm      | ASTM D5185m | >40               | <1              | <1               |              |
| Copper   | ppm      | ASTM D5185m | >330              | 5               | 10               |              |
| Γin  | ppm      | ASTM D5185m | >15               | 1               | 2                |              |
| /anadium   | ppm      | ASTM D5185m |                   | 0               | <1               |              |
| Cadmium  | ppm      | ASTM D5185m |                   | 0               | 0                |              |
| ADDITIVES  |          | method      | limit/base        | current         | history1         | history2     |
| Boron  | ppm      | ASTM D5185m | 2                 | 6               | 16               |              |
| Barium   | ppm      | ASTM D5185m | 0                 | 0               | 0                |              |
| Volybdenum   | ppm      | ASTM D5185m | 50                | 59              | 18               |              |
| Manganese  | ppm      | ASTM D5185m | 0                 | 1               | 2                |              |
| Magnesium  | ppm      | ASTM D5185m | 950               | 973             | 887              |              |
| Calcium  | ppm      | ASTM D5185m | 1050              | 1176            | 1447             |              |
| Phosphorus   | ppm      | ASTM D5185m | 995               | 1055            | 837              |              |
| Zinc   | ppm      | ASTM D5185m | 1180              | 1306            | 1020             |              |
| Sulfur   | ppm      | ASTM D5185m | 2600              | 3387            | 3774             |              |
| CONTAMINAN   | NTS      | method      | limit/base        | current         | history1         | history2     |
| Silicon  | ppm      | ASTM D5185m | >25               | 11              | 13               |              |
| Sodium   | ppm      | ASTM D5185m |                   | 3               | 5                |              |
| Potassium  | ppm      | ASTM D5185m | >20               | 61              | 145              |              |
| INFRA-RED  |          | method      | limit/base        | current         | history1         | history2     |
| Soot %   | %        | *ASTM D7844 | >3                | 0.5             | 0.3              |              |
| the set of a                                       | Abs/cm   | *ASTM D7624 | >20               | 11.0            | 10.3             |              |
| Nitration  | A05/011  |             |                   |                 |                  |              |
|  | Abs/.1mm | *ASTM D7415 | >30               | 22.5            | 22.8             |              |
|  | Abs/.1mm |             | >30<br>limit/base | 22.5<br>current | 22.8<br>history1 | <br>history2 |
| Nitration<br>Sulfation<br>FLUID DEGRA<br>Oxidation | Abs/.1mm |             |                   |                 |                  |              |



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|                   |  | VISUAL           |                            | method              | limit/base   | current    | history1                       | history2   |
|-------------------|--|------------------|----------------------------|---------------------|--|------------|--------------------------------|--|
|                   |  | White Metal      | scalar                     | *Visual             | NONE   | NONE       | NONE                           |  |
|                   |  | Yellow Metal     | scalar                     | *Visual             | NONE   | NONE       | NONE                           |  |
|                   |  | Precipitate      | scalar                     | *Visual             | NONE   | NONE       | NONE                           |  |
|                   |  | Silt             | scalar                     | *Visual             | NONE   | NONE       | NONE                           |  |
|                   |  | Debris           | scalar                     | *Visual             | NONE   | NONE       | NONE                           |  |
|                   |  | Sand/Dirt        | scalar                     | *Visual             | NONE   | NONE       | NONE                           |  |
|                   | 3/24                                   | Appearance       | scalar                     | *Visual             | NORML  | NORML      | NORML                          |  |
|                   | Feb 23/24                              | Odor             | scalar                     | *Visual             | NORML  | NORML      | NORML                          |  |
|                   |  | Emulsified Water | scalar                     | *Visual             | >0.2   | NEG        | NEG                            |  |
|                   |  | Free Water       | scalar                     | *Visual             |  | NEG        | NEG                            |  |
|                   |  | FLUID PROPE      | RTIES                      | method              | limit/base   | current    | history1                       | history2   |
|                   |  | Visc @ 100°C     | cSt                        | ASTM D445           | 12.00  | 11.6       | 11.8                           |  |
|                   |  | GRAPHS           |                            |                     |  |            |                                |  |
|                   |  | Ferrous Alloys   |                            |                     |  |            |                                |  |
|                   |  | 60               |                            |                     |  |            |                                |  |
|                   | 1000                                   | 50 - chromium    |                            |                     |  |            |                                |  |
|                   | Lat                                    | 40               |                            |                     |  |            |                                |  |
|                   |  |                  |                            |                     |  |            |                                |  |
|                   |  | <u>특</u> 30 -    |                            |                     |  |            |                                |  |
|                   |  | 20 -             |                            |                     |  |            |                                |  |
|                   |  | 10-              |                            |                     |  |            |                                |  |
|                   |  |                  |                            |                     |  |            |                                |  |
|                   |  |                  |                            |                     | 24   |            |                                |  |
|                   |  | Aug30/23         |                            |                     | 37   |            |                                |  |
|                   |  | 8                |                            |                     | 2q2  |            |                                |  |
|                   |  |                  | 1-                         |                     | Feb23/24   |            |                                |  |
|                   | Y.C.                                   | Non-ferrous Meta | ls                         |                     | Feb2   |            |                                |  |
|                   | Rach                                   | Non-ferrous Meta | ls                         |                     | Feb2   |            |                                |  |
|                   | E.L.D.M.                               | Non-ferrous Meta | ls                         |                     | Feb2   |            |                                |  |
|                   | דייזאמנ                                | Non-ferrous Meta | ls                         | _                   | Feb2   |            |                                |  |
|                   | נידטשע                                 | Non-ferrous Meta | ls                         |                     | Feb2   |            |                                |  |
|                   | בידסטע                                 | Non-ferrous Meta | ls                         |                     | Feb2   |            |                                |  |
|                   | בידסטע                                 | Non-ferrous Meta | ls                         |                     | Feb2   |            |                                |  |
|                   | בידסטע                                 | Non-ferrous Meta | ls                         |                     | Feb2   |            |                                |  |
|                   | ELECT2                                 | Non-ferrous Meta | ls                         |                     | Feb2   |            |                                |  |
|                   | PUCCT3                                 | Non-ferrous Meta | ls                         |                     |  |            |                                |  |
|                   | ערכדים                                 | Non-ferrous Meta | ls                         |                     | Feb23/24   |            |                                |  |
|                   | E-13DN                                 | Non-ferrous Meta |                            |                     |  | Base Numbe | 21                             |  |
|                   | ELECT2                                 | Non-ferrous Meta |                            |                     |  | Base Numbe | 2 <b>1</b>                     |  |
|                   | PUCCT3                                 | Non-ferrous Meta |                            |                     | E49233/24  | Base Numbe | 51.                            |  |
|                   | PUCCTO                                 | Non-ferrous Meta |                            |                     | E49233/24  | Base Numbe | 21.                            |  |
|                   | אט כרים                                | Non-ferrous Meta |                            |                     | E49233/24  | Base Numbe | 2r                             |  |
|                   | ELLODA                                 | Non-ferrous Meta |                            |                     | E49233/24  | Base Numbe | 2 <b>1</b> .                   |  |
|                   | ELLONG                                 | Non-ferrous Meta |                            |                     | E49233/24  | Base Numbe | 2r                             |  |
|                   | C-L9DA                                 | Non-ferrous Meta |                            |                     | Ee <sup>23324</sup>  | Base Numbe | 2r                             |  |
|                   | EL-1906                                | Non-ferrous Meta |                            |                     | 6.0<br>5.0<br>(0)(HQI) 400<br>segg<br>1.0  | Base Numbe | 2 <b>r</b>                     |  |
|                   | ELADOR                                 | Non-ferrous Meta |                            |                     | 6.0<br>5.0<br>5.0<br>5.0<br>9.0<br>9.0<br>9.0<br>9.0<br>1.0<br>0.0   |            | 9 <b>1</b> .                   |  |
|                   | CLODA                                  | Non-ferrous Meta |                            |                     | 6.0<br>5.0<br>(0)(HQI) 400<br>segg<br>1.0  |            | 2 <b>1.</b>                    |  |
|                   |  | Non-ferrous Meta |                            |                     | 6.0<br>6.0<br>(0)(0)(0)<br>4.0<br>8ees Mumple<br>1.0<br>0.0  | Base Numbe |                                |  |
|                   | Laboratory                             | Non-ferrous Meta | 1 Madisc                   |                     | 6.0<br>(0)HOJ Dui) 3.0<br>1.0<br>0.0<br>7, NC 27513  | Aug30/23   | BLUE M                         | AX TRUCKING  |
|                   | Laboratory<br>Sample No.               | Non-ferrous Meta | 1 Madiso<br>Recei          | ived : 26           | 6.0<br>6.0<br>6.0<br>00HOX bull 3.0<br>1.0<br>6.0<br>00HOX bull 3.0<br>0.0<br>0.0<br>0.0<br>0.0<br>0.0<br>0.0<br>0.0 | Aug30/23   | BLUE M<br>D15 E. WESTING       | AX TRUCKING  |
|                   | Laboratory<br>Sample No.<br>Lab Number | Non-ferrous Meta | 1 Madiso<br>Recei<br>Teste | ived : 26<br>d : 27 | 6.0<br>(0)HOJ Dui) 3.0<br>1.0<br>0.0<br>7, NC 27513  | 1(         | BLUE M<br>D15 E. WESTING       | <b>AX TRUCKING</b><br>HOUSE BLVD<br>HARLOTTE, NG                         |
| Certificate L2367 | Laboratory<br>Sample No.               | Non-ferrous Meta | 1 Madiso<br>Recei<br>Teste | ived : 26<br>d : 27 | 6.0<br>6.0<br>6.0<br>6.0<br>6.0<br>6.0<br>6.0<br>6.0   | 1(         | BLUE M<br>D15 E. WESTING<br>CH | AX TRUCKING<br>HOUSE BLVD<br>HARLOTTE, NG<br>US 28273<br>ract: Jody Gree |

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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