

OIL ANALYSIS REPORT



Machine Id **FL-37** Component **Hydraulic System** Fluid **AW HYDRAULIC OIL ISO 46 (--- LTR)**

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	/ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0113898		
Sample Date		Client Info		13 Mar 2024		
Machine Age	hrs	Client Info		6295		
Oil Age	hrs	Client Info		500		
Oil Changed		Client Info		Changed		
Sample Status				ABNORMAL		
CONTAMINATI	ON	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG		
WEAR METALS	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	5		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m	>10	1		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		<1		
Aluminum	ppm	ASTM D5185m	>10	1		
Lead	ppm	ASTM D5185m	>10	<1		
Copper	ppm	ASTM D5185m	>75	2		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		<1		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0		
Barium	ppm	ASTM D5185m	5	<1		
Molybdenum	ppm	ASTM D5185m	5	<1		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m	25	1		
Calcium	ppm	ASTM D5185m	200	95		
Phosphorus	ppm	ASTM D5185m	300	356		
Zinc	ppm	ASTM D5185m	370	431		
Sulfur	ppm	ASTM D5185m	2500	864		
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	2		
Sodium	ppm	ASTM D5185m		0		
Potassium	ppm	ASTM D5185m	>20	<1		
FLUID DEGRAD	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.48		



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	VISUAL		method	limit/base	current	history1	history2
1	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
	Precipitate	scalar	*Visual	NONE	NONE		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	A MODER		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
13/24	Appearance	scalar	*Visual	NORML	NORML		
Mar	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.1	NEG		
	Free Water	scalar	*Visual		NEG		
	FLUID PROPE	RTIES	method	limit/base	current	historv1	history2
	Visc @ 40°C	cSt	ASTM D445	46	45.1		
		ES	method	limit/base	current	history1	history2
			method			motory	motory
Mar13/24 +	Color					no image	no image
	Bottom					no image	no image
	Non-ferrous Metal	S		Marl3/24	Acid Number		
	⁵⁵				D T Abnormal		
				8.0 H	0		
	¥45 Base			ຍັ 0.6	0 - Base		
	40 Abnormal		q 0.4	0 - Abnormal			
	25			4 0.2			
	3/24			3/24	3/24		3/24 -
	Marl			Marl	Marl		Marts
Laboratory Sample No. Lab Number Unique Number Test Package To discuss this sample report, * - Denotes test methods that Statements of conformity to set	: WearCheck USA - 50 : PCA0113898 : 06129374 : 10943525 : MOB 2 contact Customer Servi are outside of the ISO 1	1 Madiso Rece Teste Diagr ice at 1-8 7025 sco on the sin	on Ave., Cary ived : 26 ed : 29 nosed : 29 800-237-1368 ope of accret	r, NC 27513 6 Mar 2024 9 Mar 2024 Mar 2024 - Dor 9. litation. nce decision	SCRAP ME n Baldridge jorc	ETAL SERVICES (SM 250 WES CHE Contact: JERI DZCO@scrapmet	S Mill Services LLC) F U.S. HWY 12 ESTERTON, IN US 46304 EMY OROZCO alservices.com T: F
Statements of conformity to sp	pecifications are based o	on the sin	nple accepta	nce decision	rule (JCGM 106	3:2012)	F: