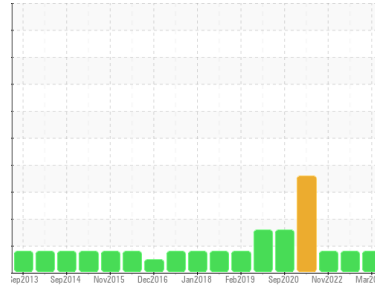


# OIL ANALYSIS REPORT

Sample Rating Trend



**WEAR**



Area  
**LINE 7**  
 Machine Id  
**[LINE 7] L7 WRAPPER 10 L7 WRAPPER 10**  
 Component  
**Gearbox**  
 Fluid  
**{not provided} (--- GAL)**

## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample.

### Wear

The aluminum level is abnormal. All other component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>PCA0118549</b>	PCA0098845	PCA0078605
Sample Date	Client Info	<b>25 Mar 2024</b>	13 Jun 2023	03 Nov 2022
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

## CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >0.2	<b>NEG</b>	NEG	NEG

## WEAR METALS

method	limit/base	current	history1	history2
PQ	ASTM D8184	<b>58</b>	28	19
Iron	ppm ASTM D5185m >200	<b>89</b>	28	28
Chromium	ppm ASTM D5185m >15	<b>2</b>	0	<1
Nickel	ppm ASTM D5185m >15	<b>&lt;1</b>	0	0
Titanium	ppm ASTM D5185m	<b>&lt;1</b>	0	<1
Silver	ppm ASTM D5185m	<b>0</b>	0	<1
Aluminum	ppm ASTM D5185m >25	<b>▲ 242</b>	<b>▲ 149</b>	<b>▲ 144</b>
Lead	ppm ASTM D5185m >100	<b>1</b>	<1	<1
Copper	ppm ASTM D5185m >200	<b>5</b>	2	2
Tin	ppm ASTM D5185m >25	<b>1</b>	0	<1
Vanadium	ppm ASTM D5185m	<b>&lt;1</b>	<1	<1
Cadmium	ppm ASTM D5185m	<b>&lt;1</b>	0	<1

## ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185m	<b>0</b>	0	<1
Barium	ppm ASTM D5185m	<b>21</b>	0	10
Molybdenum	ppm ASTM D5185m	<b>&lt;1</b>	0	0
Manganese	ppm ASTM D5185m	<b>1</b>	<1	<1
Magnesium	ppm ASTM D5185m	<b>8</b>	4	3
Calcium	ppm ASTM D5185m	<b>3897</b>	1685	1645
Phosphorus	ppm ASTM D5185m	<b>646</b>	600	580
Zinc	ppm ASTM D5185m	<b>1523</b>	692	688
Sulfur	ppm ASTM D5185m	<b>1659</b>	1082	1125

## CONTAMINANTS

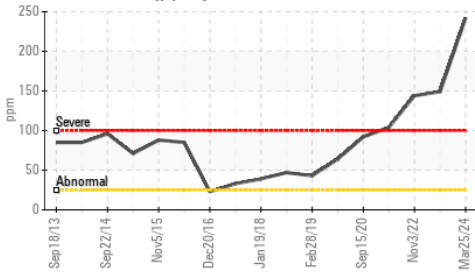
method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185m >50	<b>32</b>	21	22
Sodium	ppm ASTM D5185m	<b>1</b>	2	0
Potassium	ppm ASTM D5185m >20	<b>3</b>	1	2

## FLUID DEGRADATION

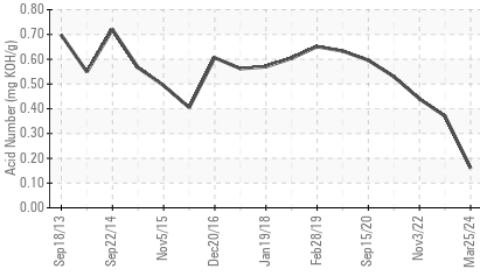
method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D8045	<b>0.16</b>	0.37	0.44

# OIL ANALYSIS REPORT

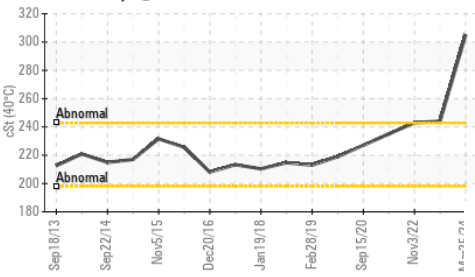
## Aluminum (ppm)



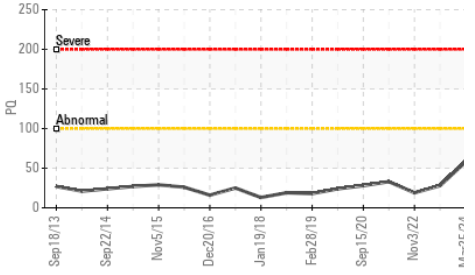
## Acid Number



## Viscosity @ 40°C



## PQ



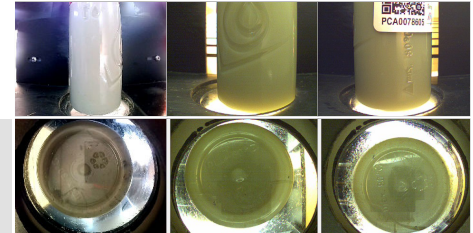
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	305	244.0	243

SAMPLE IMAGES	method	limit/base	current	history1	history2
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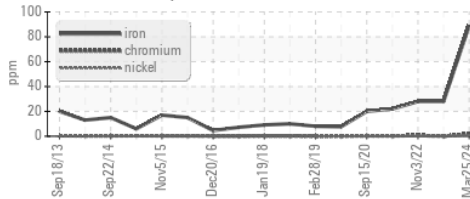
## Color

Bottom

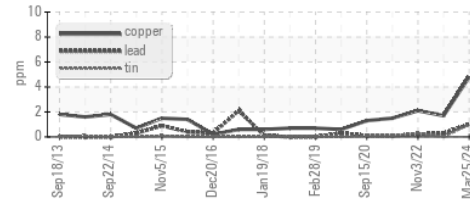


## GRAPHS

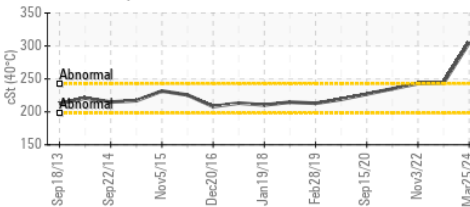
### Ferrous Alloys



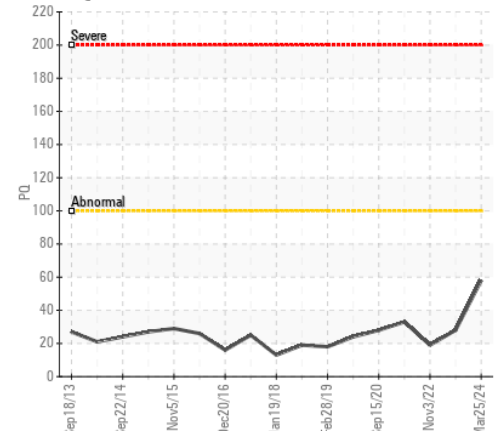
### Non-ferrous Metals



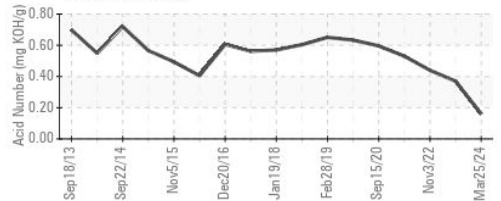
### Viscosity @ 40°C



### PQ



### Acid Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513

**Sample No.** : PCA0118549

**Lab Number** : 06129515

**Unique Number** : 10943666

**Test Package** : IND 2 ( Additional Tests: PQ )

**Received** : 26 Mar 2024

**Tested** : 27 Mar 2024

**Diagnosed** : 29 Mar 2024 - Don Baldrige

**THE HERSHEY COMPANY**

WEST HERSHEY - TECHNICAL ASSURANCE, 1033 OLDE WEST CHOCOLATE

HERSHEY, PA

US 17033

Contact: CLINTON ZOHNER

clintzohner@hersheys.com

T: (717)374-4846

F: (717)374-4594

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)