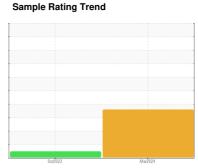


OIL ANALYSIS REPORT





FL-37 Component

Diesel Engine

PETRO CANADA DURON HP 15W40 (--- LTR)

DIAGNOSIS

Recommendation

We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. We advise that you check the fuel injection system. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. There is a moderate amount of fuel present in the oil.

Fluid Condition

Fuel is present in the oil and is lowering the viscosity. The BN result indicates that there is suitable alkalinity remaining in the oil.

R)			0ct2022	Marž024		
SAMPLE INFORI	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0113896	PCA0083720	
Sample Date		Client Info		13 Mar 2024	29 Oct 2022	
Machine Age	hrs	Client Info		6295	0	
Oil Age	hrs	Client Info		500	500	
Oil Changed		Client Info		Changed	Changed	
Sample Status				ABNORMAL	NORMAL	
CONTAMINAT	ION	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	
Glycol		WC Method		NEG	NEG	
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	62	38	
Chromium	ppm	ASTM D5185m	>20	3	1	
Nickel	ppm	ASTM D5185m	>4	<1	0	
Titanium	ppm	ASTM D5185m		<1	<1	
Silver	ppm	ASTM D5185m	>3	0	0	
Aluminum	ppm	ASTM D5185m	>20	8	4	
Lead	ppm	ASTM D5185m	>40	4	<1	
Copper	ppm	ASTM D5185m	>330	6	5	
Tin	ppm	ASTM D5185m	>15	3	<1	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185m	limit/base	current 6	history1 18	history2
	ppm ppm		limit/base			•
Boron		ASTM D5185m	limit/base	6	18	
Boron Barium	ppm	ASTM D5185m ASTM D5185m	limit/base	6 0	18	
Boron Barium Molybdenum	ppm	ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	6 0 64	18 0 56	
Boron Barium Molybdenum Manganese	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	6 0 64 2	18 0 56	
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	6 0 64 2 873	18 0 56 1 948	
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	6 0 64 2 873 1098	18 0 56 1 948 1431	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	6 0 64 2 873 1098 902	18 0 56 1 948 1431 1057	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	6 0 64 2 873 1098 902 1182	18 0 56 1 948 1431 1057 1259	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	6 0 64 2 873 1098 902 1182 2983	18 0 56 1 948 1431 1057 1259 4159	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m	limit/base	6 0 64 2 873 1098 902 1182 2983	18 0 56 1 948 1431 1057 1259 4159 history1	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m	limit/base	6 0 64 2 873 1098 902 1182 2983 current 30	18 0 56 1 948 1431 1057 1259 4159 history1 13	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m	limit/base >25	6 0 64 2 873 1098 902 1182 2983 current ▲ 30 9	18 0 56 1 948 1431 1057 1259 4159 history1 13 6	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium	ppm	ASTM D5185m	limit/base >25 >20	6 0 64 2 873 1098 902 1182 2983 current ▲ 30 9 5	18 0 56 1 948 1431 1057 1259 4159 history1 13 6 3	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium Fuel	ppm	ASTM D5185m	limit/base >25 >20 >5	6 0 64 2 873 1098 902 1182 2983 current ▲ 30 9 5 ▲ 6.3	18 0 56 1 948 1431 1057 1259 4159 history1 13 6 3 <1.0	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium Fuel INFRA-RED	ppm	ASTM D5185m	limit/base >25 >20 >5 limit/base	6 0 64 2 873 1098 902 1182 2983 current ▲ 30 9 5 ▲ 6.3	18 0 56 1 948 1431 1057 1259 4159 history1 13 6 3 <1.0	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium Fuel INFRA-RED Soot %	ppm	ASTM D5185m	limit/base >25 >20 >5 limit/base >3	6 0 64 2 873 1098 902 1182 2983 current ▲ 30 9 5 ▲ 6.3 current 0.3	18 0 56 1 948 1431 1057 1259 4159 history1 13 6 3 <1.0 history1 0.3	history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium Fuel INFRA-RED Soot % Nitration	ppm	ASTM D5185m ASTM D7844 *ASTM D7844	limit/base >25 >20 >5 limit/base >3 >20	6 0 64 2 873 1098 902 1182 2983 current ▲ 30 9 5 ▲ 6.3 current 0.3 10.2	18 0 56 1 948 1431 1057 1259 4159 history1 13 6 3 <1.0 history1 0.3 9.8	history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium Fuel INFRA-RED Soot % Nitration Sulfation	ppm	ASTM D5185m ASTM D7844 *ASTM D7624 *ASTM D76145	limit/base >25	6 0 64 2 873 1098 902 1182 2983 current ▲ 30 9 5 ▲ 6.3 current 0.3 10.2 22.9 current	18 0 56 1 948 1431 1057 1259 4159 history1 13 6 3 <1.0 history1 0.3 9.8 21.9 history1	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium Fuel INFRA-RED Soot % Nitration Sulfation FLUID DEGRAE	ppm	ASTM D5185m ASTM D7824 *ASTM D7844 *ASTM D7624 *ASTM D7415 method	limit/base >25 >20 >5 limit/base >3 >20 >30 limit/base	6 0 64 2 873 1098 902 1182 2983 current ▲ 30 9 5 ▲ 6.3 current 0.3 10.2 22.9	18 0 56 1 948 1431 1057 1259 4159 history1 13 6 3 <1.0 history1 0.3 9.8 21.9	



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