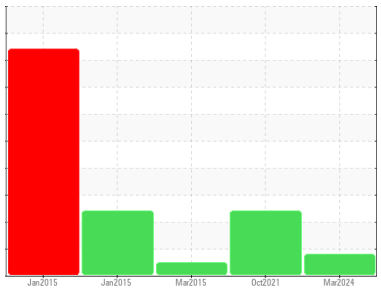
OIL ANALYSIS REPORT

OIL DIAGNOSTICS

Sample Rating Trend



WEAR

Machine Id
CATERPILLAR BULLDOZER D8N
Component
Diesel Engine
Fluid
DIESEL ENGINE OIL SAE 15W40 (--- GAL)

DIAGNOSIS

Recommendation
Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear
Cylinder, crank, or cam shaft wear is indicated.

Contamination
There is no indication of any contamination in the oil.

Fluid Condition
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PCA0109575**	WC0542291	WCM2242082
Sample Date		Client Info		**11 Mar 2024**	09 Oct 2021	23 Mar 2015
Machine Age	hrs	Client Info		**17286**	16787	15615
Oil Age	hrs	Client Info		**500**	500	500
Oil Changed		Client Info		**Changed**	Changed	Changed
Sample Status				**ABNORMAL**	ABNORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Fuel		WC Method	>5	**<1.0**	<1.0	<1.0
Water		WC Method	>0.2	**NEG**	NEG	NEG
Glycol		WC Method		**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	▲ **116**	68	5
Chromium	ppm	ASTM D5185m	>20	**2**	2	<1
Nickel	ppm	ASTM D5185m	>2	**2**	1	0
Titanium	ppm	ASTM D5185m	>2	**<1**	<1	0
Silver	ppm	ASTM D5185m	>2	**0**	<1	0
Aluminum	ppm	ASTM D5185m	>25	**8**	3	<1
Lead	ppm	ASTM D5185m	>40	**23**	6	0
Copper	ppm	ASTM D5185m	>330	**188**	▲ 511	<1
Tin	ppm	ASTM D5185m	>15	**7**	5	<1
Antimony	ppm	ASTM D5185m		**---**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	250	**9**	10	12
Barium	ppm	ASTM D5185m	10	**0**	<1	0
Molybdenum	ppm	ASTM D5185m	100	**59**	71	36
Manganese	ppm	ASTM D5185m		**1**	<1	1
Magnesium	ppm	ASTM D5185m	450	**799**	940	652
Calcium	ppm	ASTM D5185m	3000	**1246**	1236	1149
Phosphorus	ppm	ASTM D5185m	1150	**959**	1048	884
Zinc	ppm	ASTM D5185m	1350	**1193**	1246	965
Sulfur	ppm	ASTM D5185m	4250	**2638**	2593	1338

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**20**	▲ 26	2
Sodium	ppm	ASTM D5185m	>158	**11**	15	12
Potassium	ppm	ASTM D5185m	>20	**6**	1	9

INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	**0.2**	0.2	0
Nitration	Abs/cm	*ASTM D7624	>20	**15.6**	13.7	5.
Sulfation	Abs/.1mm	*ASTM D7415	>30	**24.1**	25.5	15.

FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	**24.9**	22.2	11.
Base Number (BN)	mg KOH/g	ASTM D2896	8.5	**7.08**	9.25	8.74

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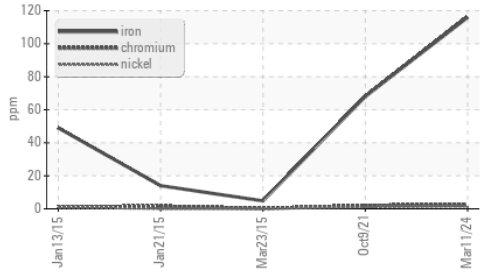
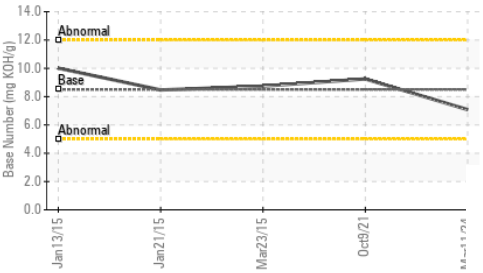
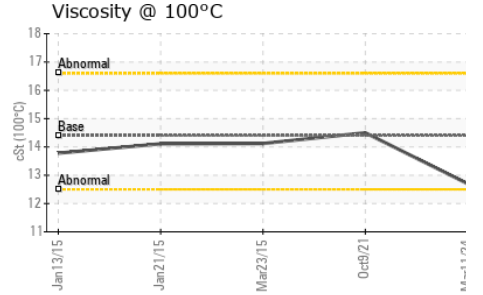
Ferrous Alloys



Base Number



Viscosity @ 100°C

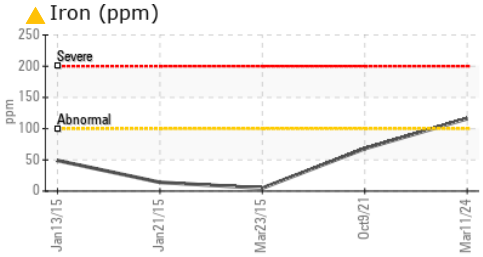


VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

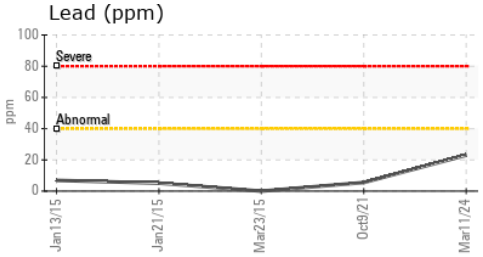
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	14.4	**12.7**	14.5	14.12

GRAPHS

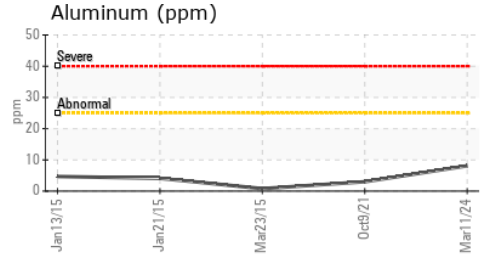
Iron (ppm)



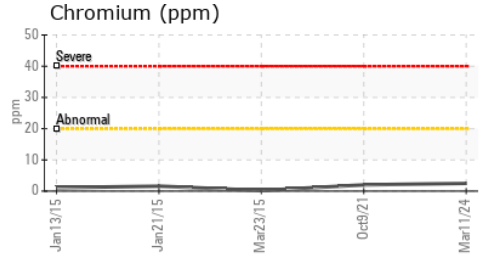
Lead (ppm)



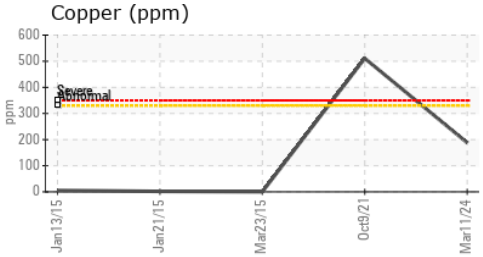
Aluminum (ppm)



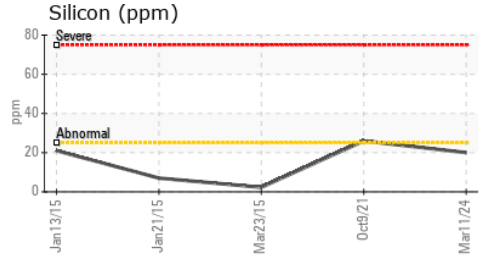
Chromium (ppm)



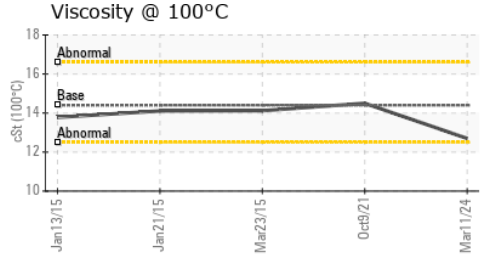
Copper (ppm)



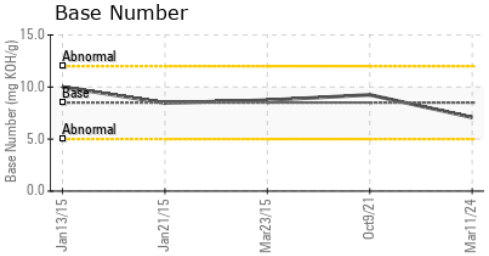
Silicon (ppm)



Viscosity @ 100°C



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0109575
Lab Number : 06130808
Unique Number : 10950273
Test Package : MOB 2

Received : 27 Mar 2024
Tested : 28 Mar 2024
Diagnosed : 01 Apr 2024 - Jonathan Hester

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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