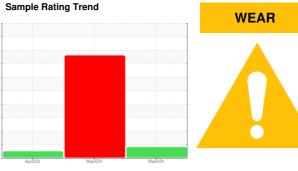


OIL ANALYSIS REPORT





CATERPILLAR 980M L56 Component

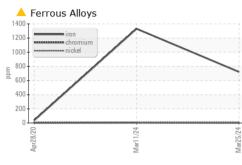
Front Differential Fluid

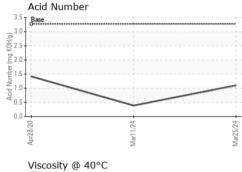
PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)

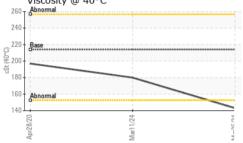
DIAGNOSIS	SAMPLE INFOR		method	limit/base	current	history1	history2
Recommendation	Sample Number		Client Info		PCA0118492	PCA0118512	PCA0016950
No corrective action is recommended at this time.	Sample Date		Client Info		25 Mar 2024	11 Mar 2024	28 Apr 2020
We recommend an early resample to monitor this	Machine Age	hrs	Client Info		25 Mai 2024	16346	5001
condition.	Oil Age	hrs	Client Info		294	2183	1000
▲ Wear	Oil Changed	1115	Client Info		Not Changd	Changed	Changed
Gear wear is indicated.	Sample Status		Client Into		ABNORMAL	SEVERE	NORMAL
Contamination					ABNORMAL	SLVLNL	NORIVIAL
There is no indication of any contamination in the	CONTAMINAT	ION	method	limit/base	current	history1	history2
oil.	Water		WC Method	>.2	NEG	NEG	NEG
Fluid Condition	WEAR METAL	S	method	limit/base	current	history1	history2
The AN level is acceptable for this fluid. The							
condition of the oil is suitable for further service.	Iron	ppm	ASTM D5185m		<u> </u>	1 331	37
	Chromium	ppm	ASTM D5185m		2	4	<1
	Nickel	ppm	ASTM D5185m		<1	2	<1
	Titanium	ppm	ASTM D5185m		<1	<1	0
	Silver	ppm	ASTM D5185m	>2	0	0	<1
	Aluminum	ppm	ASTM D5185m	>30	21	<u> </u>	1
	Lead	ppm	ASTM D5185m	>13	0	2	<1
	Copper	ppm	ASTM D5185m	>103	9	44	6
	Tin	ppm	ASTM D5185m	>5	0	1	0
	Antimony	ppm	ASTM D5185m	>5			0
	Vanadium	ppm	ASTM D5185m		0	<1	0
	Cadmium	ppm	ASTM D5185m		0	0	<1
	ADDITIVES		method	limit/base	current	history1	history2
	Boron	ppm	ASTM D5185m	2	216	12	<1
	Barium	ppm	ASTM D5185m	0	0	0	0
	Molybdenum	ppm	ASTM D5185m	0	0	<1	0
	Manganese	ppm	ASTM D5185m	0	13	20	<1
	Magnesium	ppm	ASTM D5185m	9	26	50	8
	Calcium	ppm	ASTM D5185m	3114	354	3334	2703
	Phosphorus	ppm	ASTM D5185m	1099	845	956	866
	Zinc	ppm	ASTM D5185m	1245	93	1000	1056
	Sulfur	ppm	ASTM D5185m	7086	18213	6103	8057
	CONTAMINAN	TS	method	limit/base	current	history1	history2
	Silicon	ppm	ASTM D5185m	>100	22	34	17
	Sodium	ppm	ASTM D5185m	. 100	2	1	1
	Potassium	ppm	ASTM D5185m	>20	0	0	0
	FLUID DEGRA			limit/base	-	history1	history2
	Acid Number (AN)	mg KOH/g	ASTM D8045	3.27	1.10	0.39	1.419



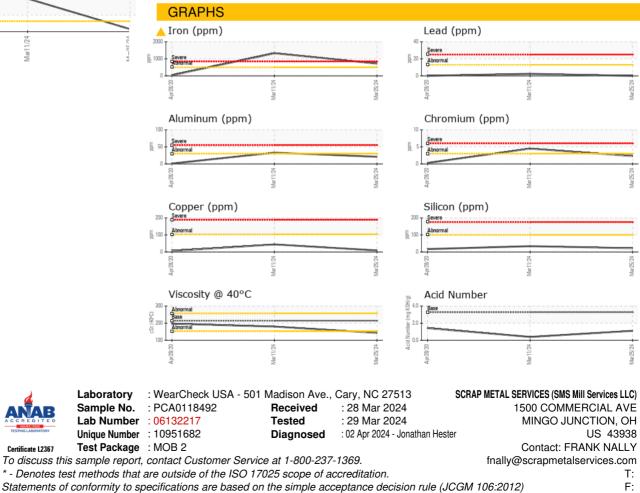
OIL ANALYSIS REPORT







VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	MODER
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	LIGHT	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPE	RTIES	method	limit/base	current	history1	history2
FLUID PROPE	RTIES cSt	method ASTM D445	limit/base 213.9	current 143	history1 180	history2 197
	cSt					
Visc @ 40°C	cSt	ASTM D445	213.9	143	180	197



Contact/Location: FRANK NALLY - SCRMIN