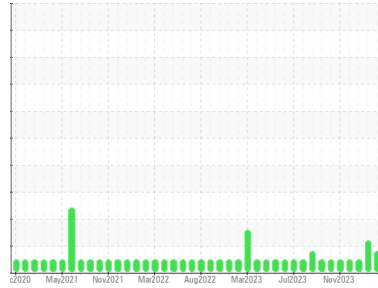


OIL ANALYSIS REPORT

Sample Rating Trend

ISO

Area
GRIND ROOM [98874618]
 Machine Id
KR-GR-003073 - DUMPER 7A - SOUTH (S/N GRIND A - 11513014)
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 68 (10 GAL)



DIAGNOSIS

Recommendation
 No corrective action is recommended at this time. Resample at the next service interval to monitor. (Customer Sample Comment: 98874618)

Wear
 All component wear rates are normal.

Contamination
 There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PCA0119596	PCA0113110	PCA0115888
Sample Date	Client Info	20 Mar 2024	14 Mar 2024	13 Mar 2024
Machine Age	hrs	0	0	0
Oil Age	hrs	0	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ATTENTION	ABNORMAL	NORMAL

CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method	NEG	NEG	NEG

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>20	0	0
Chromium	ppm	ASTM D5185m	>20	<1	<1
Nickel	ppm	ASTM D5185m	>20	0	0
Titanium	ppm	ASTM D5185m		<1	<1
Silver	ppm	ASTM D5185m		0	0
Aluminum	ppm	ASTM D5185m	>20	3	3
Lead	ppm	ASTM D5185m	>20	<1	<1
Copper	ppm	ASTM D5185m	>20	<1	<1
Tin	ppm	ASTM D5185m	>20	<1	<1
Vanadium	ppm	ASTM D5185m		<1	<1
Cadmium	ppm	ASTM D5185m		<1	<1

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	5	0	0
Barium	ppm	ASTM D5185m	5	<1	<1
Molybdenum	ppm	ASTM D5185m	5	0	0
Manganese	ppm	ASTM D5185m		0	0
Magnesium	ppm	ASTM D5185m	25	<1	<1
Calcium	ppm	ASTM D5185m	200	3	3
Phosphorus	ppm	ASTM D5185m	300	433	366
Zinc	ppm	ASTM D5185m	370	0	5
Sulfur	ppm	ASTM D5185m	2500	470	433

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>15	2	2
Sodium	ppm	ASTM D5185m		0	0
Potassium	ppm	ASTM D5185m	>20	1	<1

FLUID CLEANLINESS

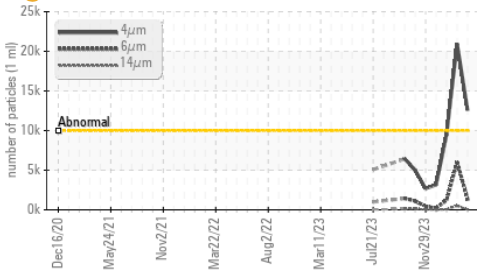
method	limit/base	current	history1	history2	
Particles >4µm	ASTM D7647	>10000	12551	20947	9501
Particles >6µm	ASTM D7647	>2500	1375	6026	1243
Particles >14µm	ASTM D7647	>640	29	501	64
Particles >21µm	ASTM D7647	>160	11	116	20
Particles >38µm	ASTM D7647	>40	0	6	2
Particles >71µm	ASTM D7647	>10	0	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/16	21/18/12	22/20/16	20/17/13

FLUID DEGRADATION

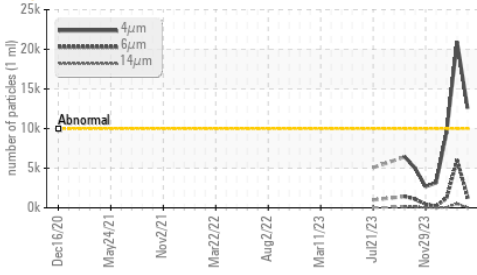
method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.20	0.27

OIL ANALYSIS REPORT

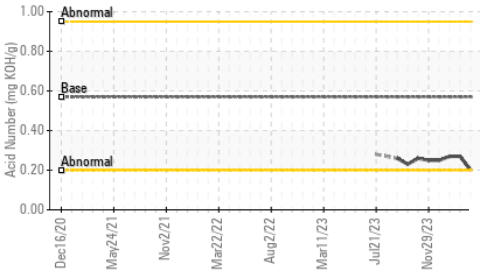
Particle Trend



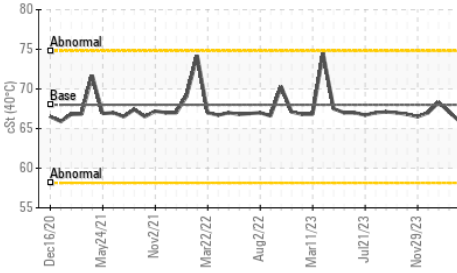
Particle Trend



Acid Number



Viscosity @ 40°C



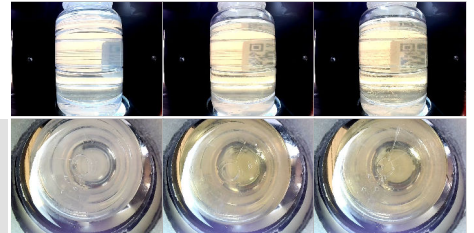
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 68	65.9	67.1	68.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------

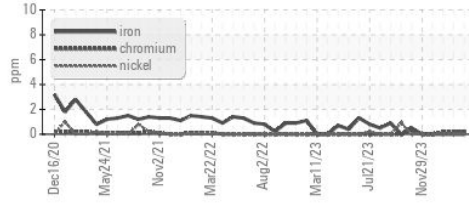
Color

Bottom

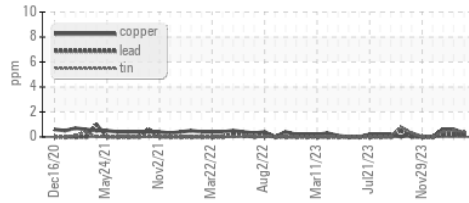


GRAPHS

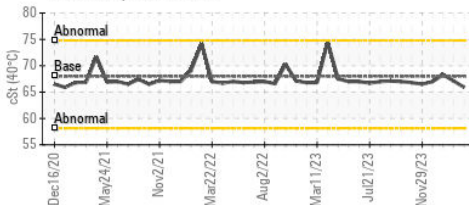
Ferrous Alloys



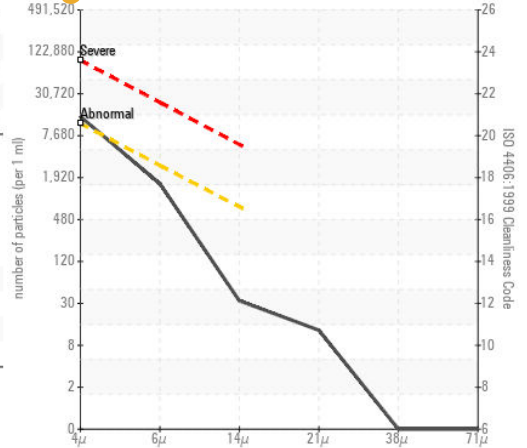
Non-ferrous Metals



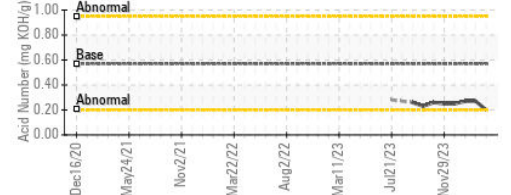
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0119596
Lab Number : 06133233
Unique Number : 10952698
Test Package : IND 2

Received : 29 Mar 2024
Tested : 01 Apr 2024
Diagnosed : 03 Apr 2024 - Don Baldrige

KraftHeinz - Kirksville - Plant 8333 PCA
 2504 INDUSTRIAL DR
 KIRKSVILLE, MO
 US 63501

Contact: Wilberto Pacheco Garcia
 Wilberto.PachecoGarcia@kraftheinz.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
 F: (660)627-5887