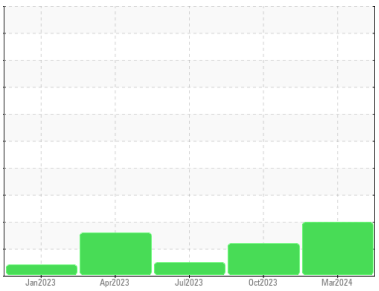
OIL DIAGNOSTICS

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
STUFF ROOM A [98737359]
Machine Id
KR-GR-000293 - MARLEN VAC PUMP (S/N STUFF A - 11513100)
Component
Vacuum Pump
Fluid
HYDRAULIC OIL FG ISO 100 (--- GAL)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component. Resample at the next service interval to monitor. (Customer Sample Comment: 98737359)

Wear
All component wear rates are normal.

Contamination
There is a high amount of particulates present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PCA0113106**	PCA0106045	PCA0102538
Sample Date		Client Info		**14 Mar 2024**	15 Oct 2023	21 Jul 2023
Machine Age		Client Info		**0**	0	0
Oil Age		Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.05	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**0**	0	<1
Chromium	ppm	ASTM D5185m	>20	**<1**	0	1
Nickel	ppm	ASTM D5185m	>20	**0**	0	1
Titanium	ppm	ASTM D5185m		**<1**	0	1
Silver	ppm	ASTM D5185m		**0**	0	3
Aluminum	ppm	ASTM D5185m	>20	**3**	<1	0
Lead	ppm	ASTM D5185m	>20	**<1**	0	8
Copper	ppm	ASTM D5185m	>20	**3**	3	2
Tin	ppm	ASTM D5185m	>20	**<1**	0	2
Vanadium	ppm	ASTM D5185m		**<1**	0	2
Cadmium	ppm	ASTM D5185m		**<1**	0	<1

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	**0**	0	<1
Barium	ppm	ASTM D5185m	5	**<1**	0	0
Molybdenum	ppm	ASTM D5185m	5	**0**	0	<1
Manganese	ppm	ASTM D5185m		**0**	<1	<1
Magnesium	ppm	ASTM D5185m	5	**<1**	0	19
Calcium	ppm	ASTM D5185m	12	**4**	0	0
Phosphorus	ppm	ASTM D5185m	400	**510**	267	57
Zinc	ppm	ASTM D5185m	12	**8**	0	0
Sulfur	ppm	ASTM D5185m	650	**1311**	779	255

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**4**	6	3
Sodium	ppm	ASTM D5185m		**4**	<1	43
Potassium	ppm	ASTM D5185m	>20	**2**	0	100

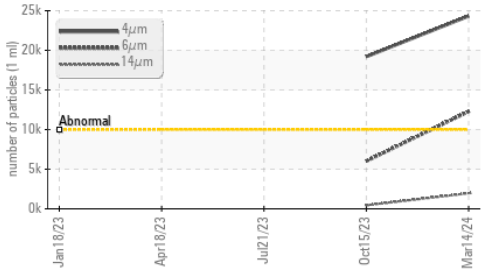
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	▲ **24333**	▲ 19203	---
Particles >6µm		ASTM D7647	>2500	▲ **12287**	▲ 6014	---
Particles >14µm		ASTM D7647	>640	▲ **1962**	445	---
Particles >21µm		ASTM D7647	>160	▲ **520**	109	---
Particles >38µm		ASTM D7647	>40	**26**	9	---
Particles >71µm		ASTM D7647	>10	**2**	2	---
Oil Cleanliness		ISO 4406 (c)	>20/18/16	▲ **22/21/18**	▲ 21/20/16	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.50	**0.07**	0.072	0.065

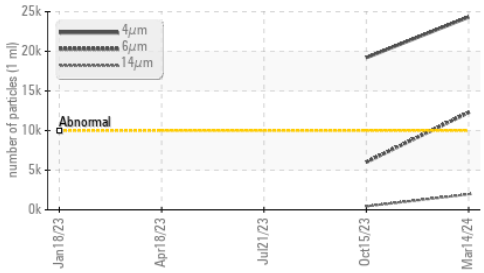
OIL DIAGNOSTICS

OIL ANALYSIS REPORT

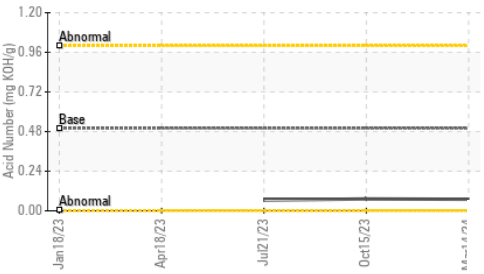
Particle Trend



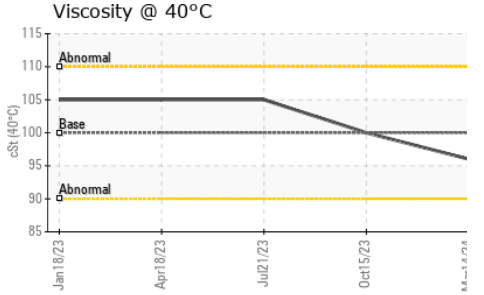
Particle Trend



Acid Number



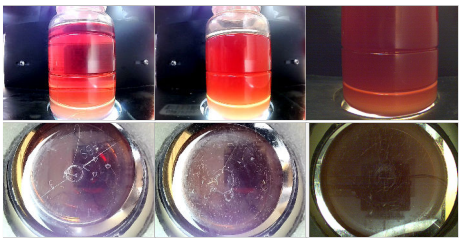
Viscosity @ 40°C



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

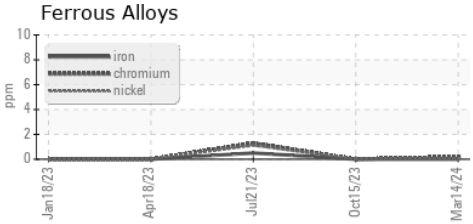
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	100	**96.01**	100	105

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

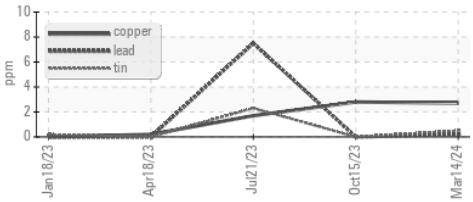


GRAPHS

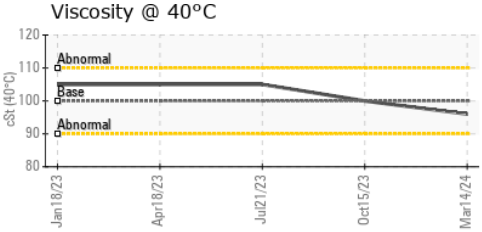
Ferrous Alloys



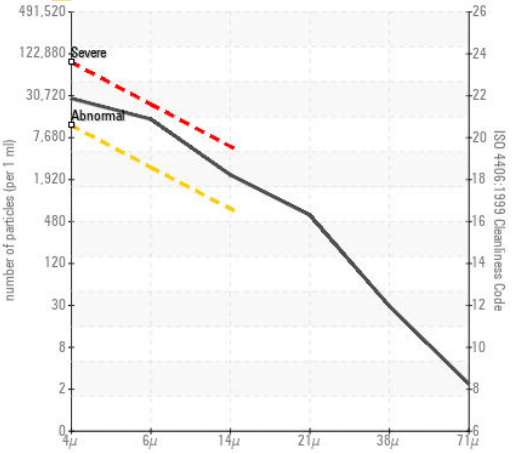
Non-ferrous Metals



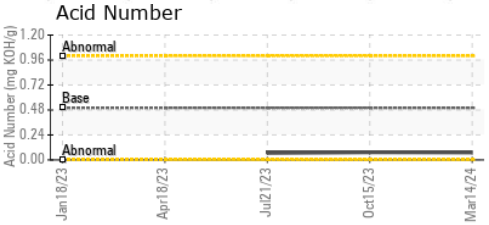
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0113106
Lab Number : 06133236
Unique Number : 10952701
Test Package : IND 2 (Additional Tests: PrtCount)

Received : 29 Mar 2024
Tested : 05 Apr 2024
Diagnosed : 05 Apr 2024 - Jonathan Hester

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

KraftHeinz - Kirksville - Plant 8333 PCA
2504 INDUSTRIAL DR
KIRKSVILLE, MO
US 63501
Contact: WALLACE WARD
wallace.ward@kraftheinzcompany.com
T: (660)627-1031
F: (660)627-5887