

OIL ANALYSIS REPORT

Sample Rating Trend

SEDIMENT

Area

LEGACY [98725670]

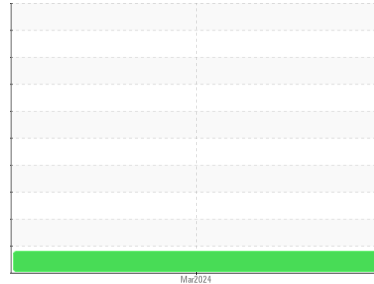
Machine Id

KR-HA-001297 (S/N 10105252 (L1 W CLOSER))

Component

Hydraulic System

Fluid

PETRO CANADA PURITY FG HYDRAULIC AW 68 (--- GAL)

DIAGNOSIS
Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. (Customer Sample Comment: 98725670)

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of visible silt present in the sample.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0120389	---	---
Sample Date	Client Info		14 Mar 2024	---	---
Machine Age	hrs	Client Info	0	---	---
Oil Age	hrs	Client Info	0	---	---
Oil Changed	Client Info		N/A	---	---
Sample Status			ABNORMAL	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	4	---	---
Chromium	ppm	ASTM D5185m >20	<1	---	---
Nickel	ppm	ASTM D5185m >20	0	---	---
Titanium	ppm	ASTM D5185m	<1	---	---
Silver	ppm	ASTM D5185m	0	---	---
Aluminum	ppm	ASTM D5185m >20	3	---	---
Lead	ppm	ASTM D5185m >20	<1	---	---
Copper	ppm	ASTM D5185m >20	1	---	---
Tin	ppm	ASTM D5185m >20	<1	---	---
Vanadium	ppm	ASTM D5185m	<1	---	---
Cadmium	ppm	ASTM D5185m	<1	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	---	---
Barium	ppm	ASTM D5185m	0	---	---
Molybdenum	ppm	ASTM D5185m	0	---	---
Manganese	ppm	ASTM D5185m	0	---	---
Magnesium	ppm	ASTM D5185m	<1	---	---
Calcium	ppm	ASTM D5185m	3	---	---
Phosphorus	ppm	ASTM D5185m	140	---	---
Zinc	ppm	ASTM D5185m	0	---	---
Sulfur	ppm	ASTM D5185m	129	---	---

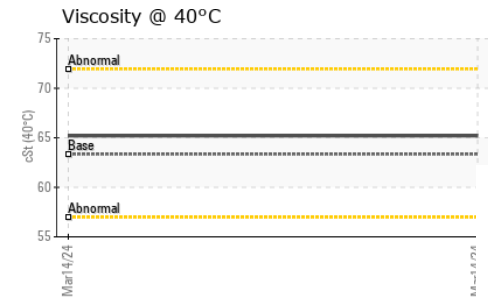
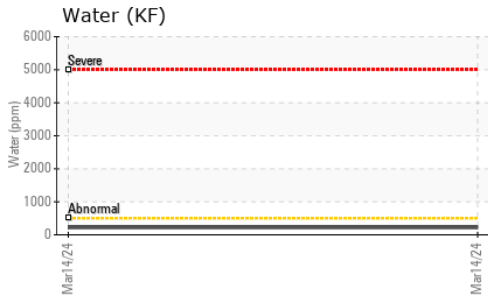
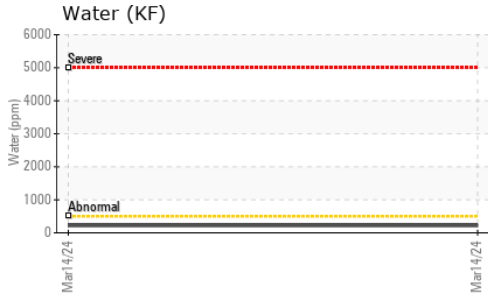
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	1	---	---
Sodium	ppm	ASTM D5185m	<1	---	---
Potassium	ppm	ASTM D5185m >20	1	---	---
Water	%	ASTM D6304 >0.05	0.022	---	---
ppm Water	ppm	ASTM D6304 >500	220	---	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.26	0.09	---	---



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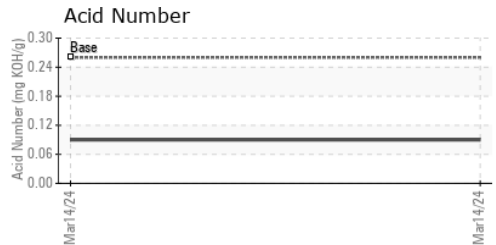
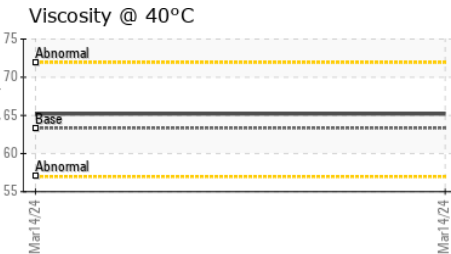
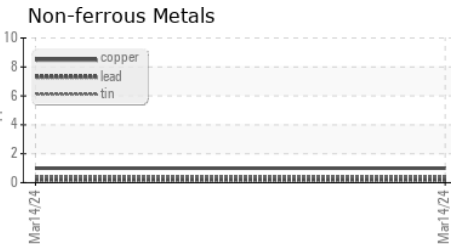
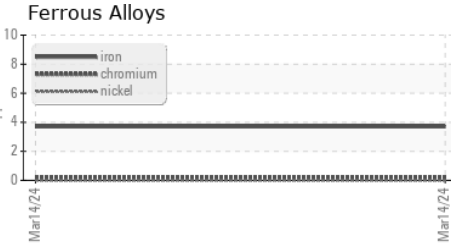
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	▲ MODER	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	0.2%	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	63.34	65.2	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0120389 **Received** : 29 Mar 2024
Lab Number : 06133252 **Tested** : 03 Apr 2024
Unique Number : 10952717 **Diagnosed** : 03 Apr 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: KF)

KraftHeinz - Kirksville - Plant 8333 PCA
 2504 INDUSTRIAL DR
 KIRKSVILLE, MO
 US 63501
 Contact: Wilberto Pacheco Garcia
 Wilberto.PachecoGarcia@kraftheinz.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: (660)627-5887