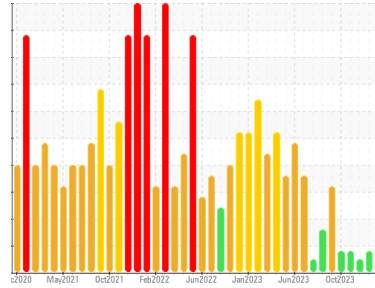


# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**STUFF ROOM A [98810445]**  
 Machine Id  
**KR-GR-003118 - CONDIMENT DUMPER (S/N STUFF A - 11513097)**  
 Component  
**Hydraulic System**  
 Fluid  
**AW HYDRAULIC OIL ISO 68 (10 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor. ( Customer Sample Comment: 98810445 )

### Wear

All component wear rates are normal.

### Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>PCA0116659</b>	PCA0108444	PCA0112148
Sample Date	Client Info			<b>14 Mar 2024</b>	22 Jan 2024	26 Dec 2023
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	Not Changd
Sample Status				<b>NORMAL</b>	ATTENTION	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	<1
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>20	<b>3</b>	0	0
Lead	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	<1
Tin	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0

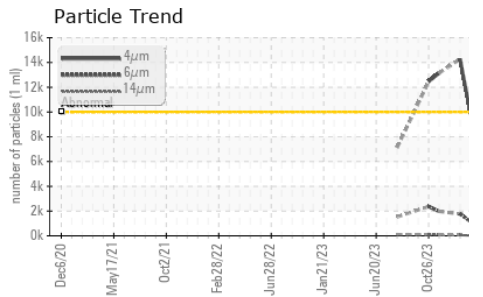
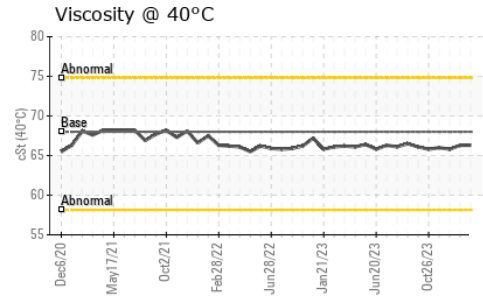
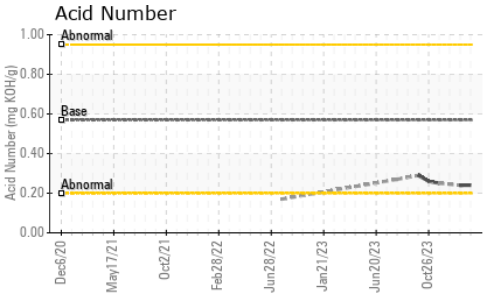
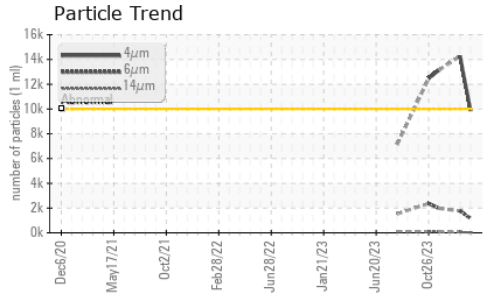
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	5	<b>&lt;1</b>	0	0
Molybdenum	ppm	ASTM D5185m	5	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m	25	<b>&lt;1</b>	0	0
Calcium	ppm	ASTM D5185m	200	<b>3</b>	<1	0
Phosphorus	ppm	ASTM D5185m	300	<b>471</b>	409	455
Zinc	ppm	ASTM D5185m	370	<b>1</b>	1	0
Sulfur	ppm	ASTM D5185m	2500	<b>497</b>	438	485

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<b>2</b>	1	2
Sodium	ppm	ASTM D5185m		<b>0</b>	1	2
Potassium	ppm	ASTM D5185m	>20	<b>1</b>	0	2

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	<b>9861</b>	● 14273	---
Particles >6µm		ASTM D7647	>2500	<b>1156</b>	1764	---
Particles >14µm		ASTM D7647	>640	<b>33</b>	51	---
Particles >21µm		ASTM D7647	>160	<b>8</b>	10	---
Particles >38µm		ASTM D7647	>40	<b>1</b>	1	---
Particles >71µm		ASTM D7647	>10	<b>0</b>	0	---
Oil Cleanliness		ISO 4406 (c)	>20/18/16	<b>20/17/12</b>	● 21/18/13	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	<b>0.24</b>	0.24	---

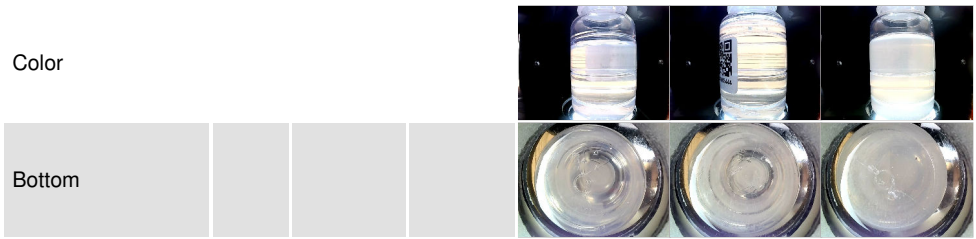
# OIL ANALYSIS REPORT



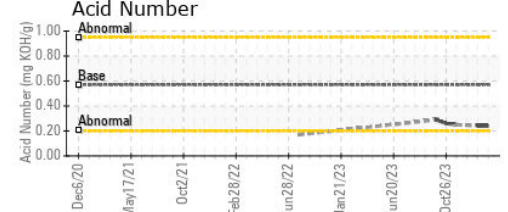
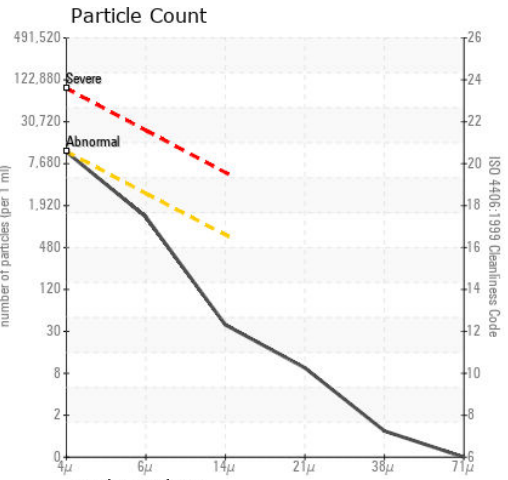
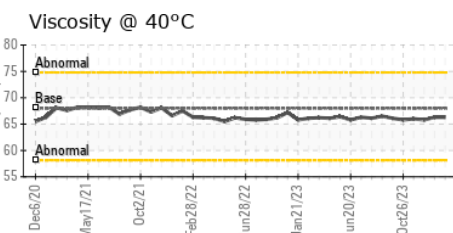
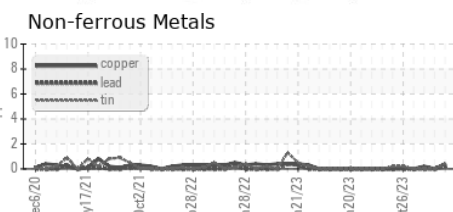
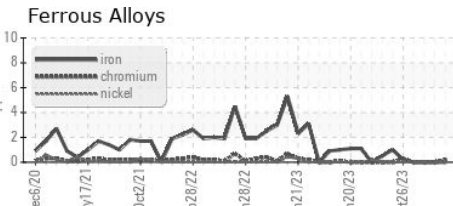
PARAMETER	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 68	<b>66.3</b>	66.3	65.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0116659  
**Lab Number** : **06133259**  
**Unique Number** : 10952724  
**Test Package** : IND 2

**Received** : 29 Mar 2024  
**Tested** : 01 Apr 2024  
**Diagnosed** : 03 Apr 2024 - Don Baldrige

**KraftHeinz - Kirksville - Plant 8333 PCA**  
 2504 INDUSTRIAL DR  
 KIRKSVILLE, MO  
 US 63501  
 Contact: WALLACE WARD  
 wallace.ward@kraftheinzcompany.com  
 T: (660)627-1031  
 F: (660)627-5887

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)