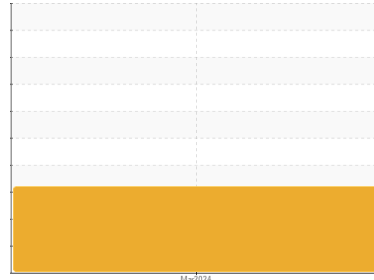


OIL ANALYSIS REPORT

Sample Rating Trend

WEAR

Area
COOKHOUSE [98827484]
 Machine Id
KR-GR-004104 (S/N COOKHOUSE 6 - 11525952)
 Component
Gearbox
 Fluid
PETRO CANADA PURITY FG SYNTH EP GEAR FLUID 460 (--- GAL)



DIAGNOSIS

Recommendation
 We recommend you service the filters on this component if applicable. We recommend an early resample to monitor this condition. (Customer Sample Comment: 98827484)

Wear
 Bearing and/or bushing wear is indicated.

Contamination
 There is a high amount of particulates present in the oil.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PCA0116656	---	---
Sample Date	Client Info	20 Mar 2024	---	---
Machine Age	hrs Client Info	0	---	---
Oil Age	hrs Client Info	0	---	---
Oil Changed	Client Info	N/A	---	---
Sample Status		ABNORMAL	---	---

CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >0.2	NEG	---	---

WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm ASTM D5185m >200	19	---	---
Chromium	ppm ASTM D5185m >15	<1	---	---
Nickel	ppm ASTM D5185m >15	7	---	---
Titanium	ppm ASTM D5185m	<1	---	---
Silver	ppm ASTM D5185m	0	---	---
Aluminum	ppm ASTM D5185m >25	3	---	---
Lead	ppm ASTM D5185m >100	1	---	---
Copper	ppm ASTM D5185m >200	▲ 310	---	---
Tin	ppm ASTM D5185m >25	▲ 35	---	---
Vanadium	ppm ASTM D5185m	<1	---	---
Cadmium	ppm ASTM D5185m	<1	---	---

ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185m 0	0	---	---
Barium	ppm ASTM D5185m	<1	---	---
Molybdenum	ppm ASTM D5185m	4	---	---
Manganese	ppm ASTM D5185m	<1	---	---
Magnesium	ppm ASTM D5185m 0	<1	---	---
Calcium	ppm ASTM D5185m 0	4	---	---
Phosphorus	ppm ASTM D5185m 600	485	---	---
Zinc	ppm ASTM D5185m 0	4	---	---
Sulfur	ppm ASTM D5185m 500	785	---	---

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185m >50	2	---	---
Sodium	ppm ASTM D5185m	0	---	---
Potassium	ppm ASTM D5185m >20	1	---	---

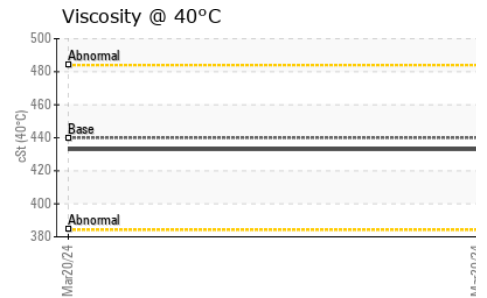
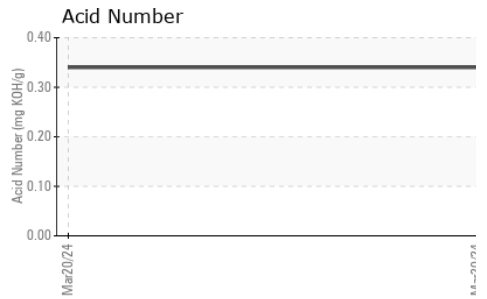
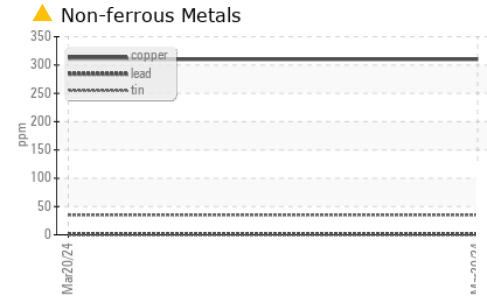
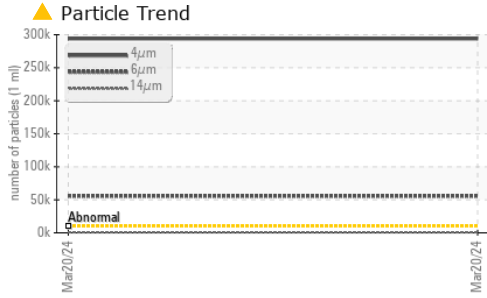
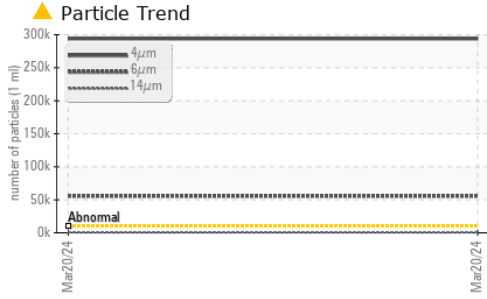
FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >10000	▲ 293954	---	---
Particles >6µm	ASTM D7647 >2500	▲ 55748	---	---
Particles >14µm	ASTM D7647 >640	▲ 818	---	---
Particles >21µm	ASTM D7647 >160	130	---	---
Particles >38µm	ASTM D7647 >40	2	---	---
Particles >71µm	ASTM D7647 >10	0	---	---
Oil Cleanliness	ISO 4406 (c) >20/18/16	▲ 25/23/17	---	---

FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D8045	0.34	---	---

OIL ANALYSIS REPORT



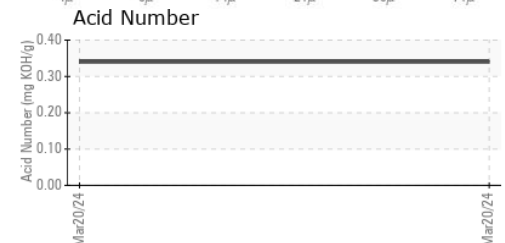
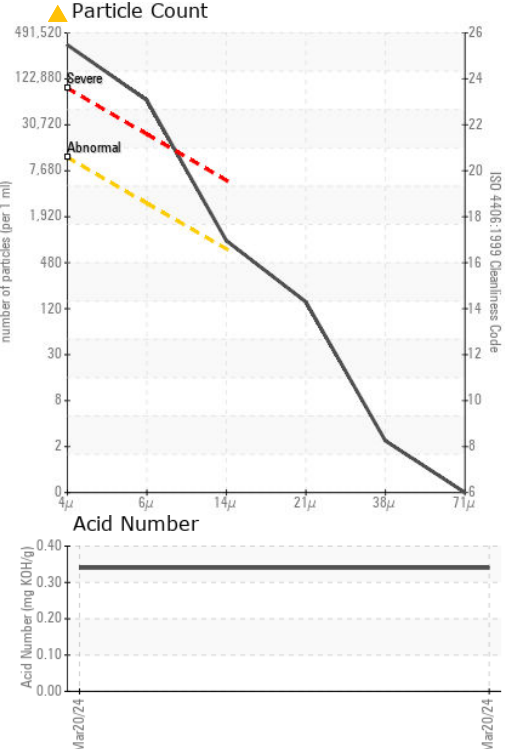
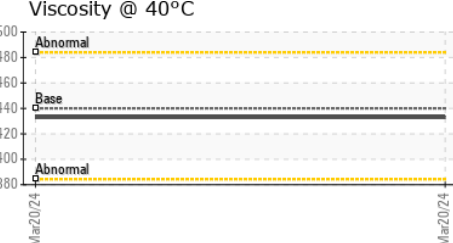
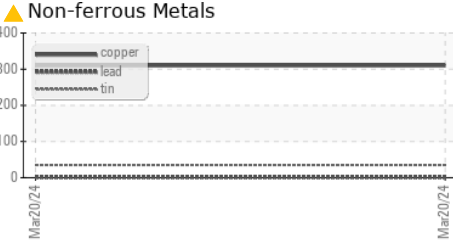
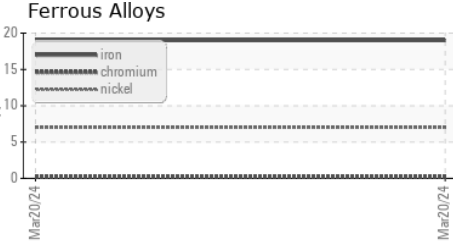
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	440	433	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0116656 **Received** : 29 Mar 2024
Lab Number : 06133274 **Tested** : 01 Apr 2024
Unique Number : 10952739 **Diagnosed** : 03 Apr 2024 - Jonathan Hester
Test Package : IND 2 (Additional Tests: PrtCount)

KraftHeinz - Kirksville - Plant 8333 PCA
 2504 INDUSTRIAL DR
 KIRKSVILLE, MO
 US 63501
 Contact: Wilberto Pacheco Garcia
 Wilberto.PachecoGarcia@kraftheinz.com
 T:
 F: (660)627-5887

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)