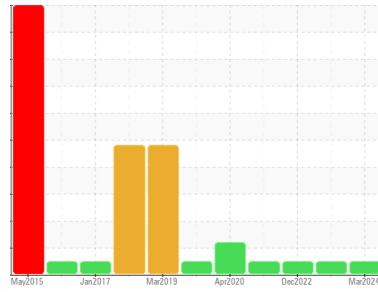


# OIL ANALYSIS REPORT



Area  
**KEMP QUARRIES / NEOSHO [67515]**  
Machine Id  
**OHT052**  
Component  
**Rear Left Final Drive**  
Fluid  
**PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)**

Sample Rating Trend



**NORMAL**



## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor. ( Customer Sample Comment: PM-3 sampled fluid )

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The condition of the oil is acceptable for the time in service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>PCA0109219</b>	PCA0086408	PCA0062078
Sample Date	Client Info		<b>28 Mar 2024</b>	31 Jul 2023	01 Dec 2022
Machine Age	hrs	Client Info	<b>21806</b>	21296	20780
Oil Age	hrs	Client Info	<b>21806</b>	21296	20780
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >800	<b>75</b>	47	27
Chromium	ppm	ASTM D5185m >10	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185m >5	<b>0</b>	0	<1
Titanium	ppm	ASTM D5185m >15	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >75	<b>1</b>	3	1
Lead	ppm	ASTM D5185m >10	<b>&lt;1</b>	0	4
Copper	ppm	ASTM D5185m >75	<b>12</b>	9	7
Tin	ppm	ASTM D5185m >8	<b>&lt;1</b>	<1	<1
Antimony	ppm	ASTM D5185m >50	<b>---</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 2	<b>15</b>	14	14
Barium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	0	<1
Manganese	ppm	ASTM D5185m 0	<b>1</b>	<1	<1
Magnesium	ppm	ASTM D5185m 9	<b>19</b>	21	20
Calcium	ppm	ASTM D5185m 3114	<b>3160</b>	3114	3074
Phosphorus	ppm	ASTM D5185m 1099	<b>1109</b>	1032	1010
Zinc	ppm	ASTM D5185m 1245	<b>1303</b>	1254	1326
Sulfur	ppm	ASTM D5185m 7086	<b>7172</b>	6976	6716

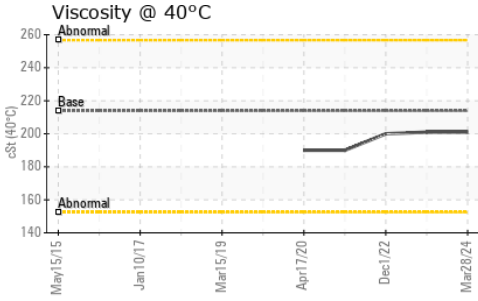
## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >400	<b>18</b>	15	10
Sodium	ppm	ASTM D5185m	<b>2</b>	2	2
Potassium	ppm	ASTM D5185m >20	<b>1</b>	<1	2

## VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	MODER
Yellow Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual >0.2	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual	<b>NEG</b>	NEG	NEG

# OIL ANALYSIS REPORT

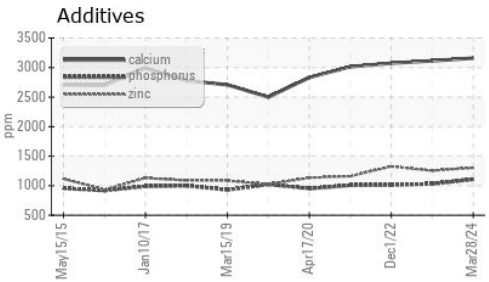
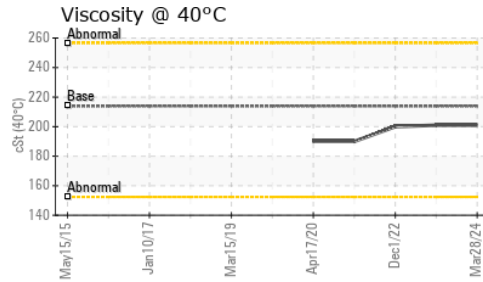
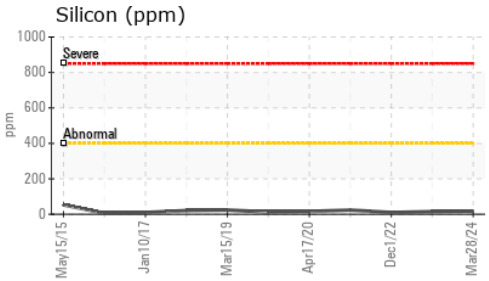
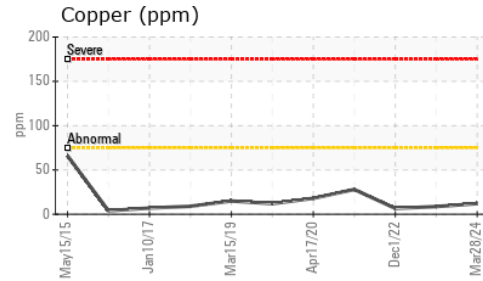
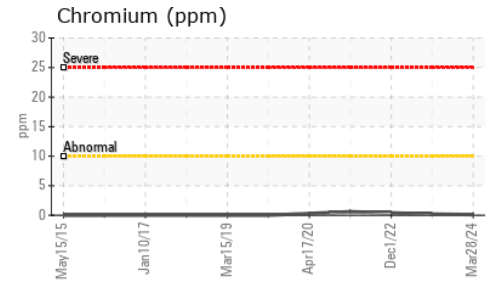
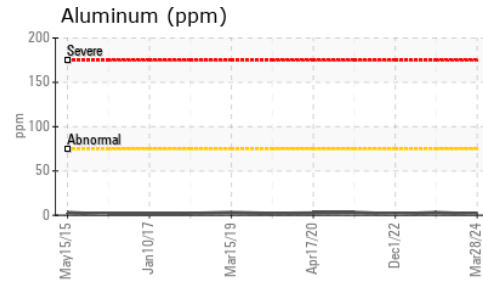
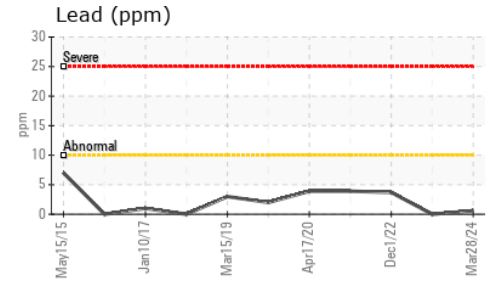
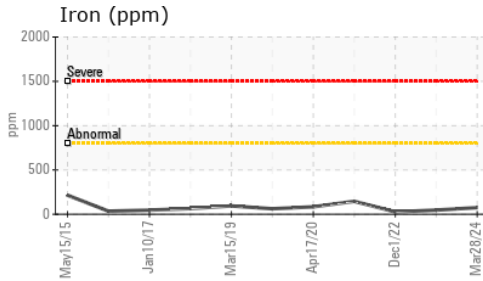


FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	213.9	201	200

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------

Color			no image	no image	no image
Bottom			no image	no image	no image

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0109219  
**Lab Number** : 06135819  
**Unique Number** : 10955284  
**Test Package** : MOB 1

**Received** : 01 Apr 2024  
**Tested** : 02 Apr 2024  
**Diagnosed** : 04 Apr 2024 - Don Baldrige

**Kemp Quarries - Kemp Stone - Neosho**  
 19148 Ingersol Lane  
 Neosho, MO  
 US 64850  
 Contact:  
 neosho@kempstone.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)