

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

TA Machines Sany SY215 SY021MBJ31178 CA300

Hydraulic System

CITGO AW HYDRAULIC ISO 46 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

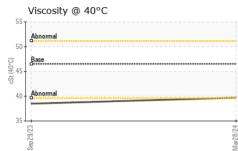
Fluid Condition

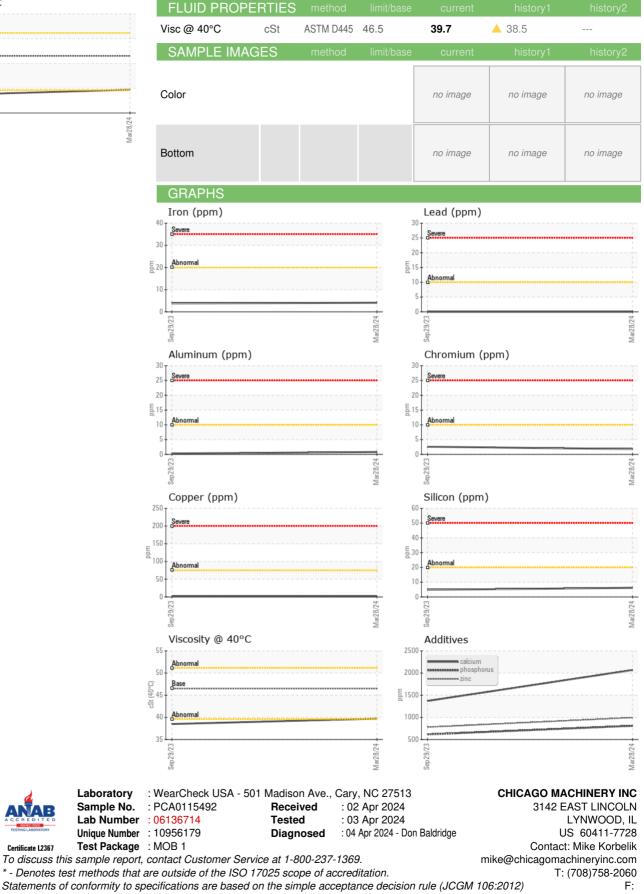
The condition of the oil is acceptable for the time in service.

			Sep2023	Mar2024		
SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0115492	LW0007361	
Sample Date		Client Info		28 Mar 2024	29 Sep 2023	
Machine Age	hrs	Client Info		1695	1470	
Oil Age	hrs	Client Info		1695	1470	
Oil Changed		Client Info		Not Changd	Not Changd	
Sample Status				NORMAL	MARGINAL	
CONTAMINAT		method	limit/base	current	biotomut	history ()
Water		WC Method		NEG	history1 NEG	history2
	0					
WEAR METAL	-S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	4	4	
Chromium	ppm	ASTM D5185m	>10	2	3	
Nickel	ppm	ASTM D5185m	>10	0	0	
Titanium	ppm	ASTM D5185m		<1	<1	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>10	<1	<1	
Lead	ppm	ASTM D5185m	>10	0	0	
Copper	ppm	ASTM D5185m	>75	2	3	
Tin	ppm	ASTM D5185m	>10	0	<1	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron					10	
DOIOII	ppm	ASTM D5185m		64	40	
	ppm ppm	ASTM D5185m ASTM D5185m		64 0	40 0	
Barium				-		
Barium Molybdenum	ppm	ASTM D5185m		0	0	
Barium Molybdenum Manganese	ppm ppm	ASTM D5185m ASTM D5185m		0 <1	0	
Barium Molybdenum Manganese Magnesium	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m		0 <1 <1	0 0 <1	
Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		0 <1 <1 38	0 0 <1 22	
Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		0 <1 <1 38 2068	0 0 <1 22 1371	
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		0 <1 <1 38 2068 809	0 0 <1 22 1371 615	
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 <1 <1 38 2068 809 994	0 0 <1 22 1371 615 778	
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		0 <1 <1 38 2068 809 994 2673	0 0 <1 22 1371 615 778 1790	
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		0 <1 <1 38 2068 809 994 2673 current	0 0 <1 22 1371 615 778 1790 history1	 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		0 <1 <1 38 2068 809 994 2673 current 6	0 0 <1 22 1371 615 778 1790 history1 5	 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ypm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m	>20	0 <1 <1 38 2068 809 994 2673 <u>current</u> 6 <1	0 0 <1 22 1371 615 778 1790 history1 5 2	 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium VISUAL	ppm ppm ppm ppm ppm ppm ppm ppm ypm	ASTM D5185m ASTM D5185m	>20 >20	0 <1 <1 38 2068 809 994 2673 current 6 <1 0	0 0 <1 22 1371 615 778 1790 history1 5 2 0	 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium VISUAL White Metal	ppm ppm ppm ppm ppm ppm ppm ppm ypm ypm	ASTM D5185m ASTM D5185m	>20 >20 limit/base	0 <1 <1 38 2068 809 994 2673 current 6 <1 0	0 0 <1 22 1371 615 778 1790 history1 5 2 0 history1	 history2 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium VISUAL White Metal Yellow Metal	ppm ppm ppm ppm ppm ppm ppm ppm VTS	ASTM D5185m ASTM D5185m	>20 >20 limit/base NONE	0 <1 <1 38 2068 809 994 2673 current 6 <1 0 current NONE	0 0 <1 22 1371 615 778 1790 history1 5 2 0 0 history1 NONE	 history2 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate	ppm ppm ppm ppm ppm ppm ppm ppm VTS	ASTM D5185m ASTM D5185m Yisual	>20 >20 limit/base NONE NONE	0 <1 <1 38 2068 809 994 2673 current 6 <1 0 current NONE NONE	0 0 <1 22 1371 615 778 1790 history1 5 2 0 0 history1 NONE NONE	 history2 history2 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt	ppm ppm ppm ppm ppm ppm ppm ypm ypm ypm	ASTM D5185m ASTM D5185m Yisual	>20 >20 limit/base NONE NONE NONE	0 <1 <1 38 2068 809 994 2673 <u>current</u> 6 <1 0 <u>current</u> NONE NONE NONE NONE	0 0 <1 22 1371 615 778 1790 history1 5 2 0 Vistory1 NONE NONE NONE NONE	history2 history2 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt Debris	ppm ppm ppm ppm ppm ppm ppm ppm ypm ppm p	ASTM D5185m ASTM D5185m Yuisual *Visual *Visual	>20 >20 limit/base NONE NONE NONE NONE	0 <1 <1 38 2068 809 994 2673 current 6 <1 0 current NONE NONE NONE NONE NONE	0 0 () () () () () () () () () () () () ()	history2 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt	ppm ppm ppm ppm ppm ppm ppm ppm ypm ppm p	ASTM D5185m ASTM D5185m *Visual *Visual *Visual *Visual *Visual	>20 >20 limit/base NONE NONE NONE NONE NONE	0 <1 <1 38 2068 809 994 2673 current 6 <1 0 current NONE NONE NONE NONE NONE NONE	0 0 (-1 22 1371 615 778 1790 history1 5 2 0 history1 NONE NONE NONE NONE NONE NONE NONE	 history2 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance	ppm ppm ppm ppm ppm ppm ppm ppm ypm ppm p	ASTM D5185m ASTM D5185m *Visual *Visual *Visual *Visual *Visual *Visual	>20 >20 limit/base NONE NONE NONE NONE NONE	0 <1 <1 38 2068 809 994 2673 current 6 <1 0 current NONE NONE NONE NONE NONE NONE NONE NON	0 0 (-1 22 1371 615 778 1790 history1 5 2 0 history1 NONE NONE NONE NONE NONE NONE NONE NON	 history2 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance	ppm ppm ppm ppm ppm ppm ppm ppm ypm ppm p	ASTM D5185m ASTM D5185m Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual	>20 >20 limit/base NONE NONE NONE NONE NONE NONE NONE	0 <1 <1 38 2068 809 994 2673 current 6 <1 0 current 0 current NONE NONE NONE NONE NONE NONE NONE NON	0 0 (-1) 22 1371 615 778 1790 history1 5 2 0 history1 NONE NONE NONE NONE NONE NONE NONE NON	 history2 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance Odor	ppm ppm ppm ppm ppm ppm ppm ppm ypm ppm p	ASTM D5185m ASTM D5185m Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual	>20 >20 Iinit/base NONE NONE NONE NONE NONE NONE NONE NON	0 <1 <1 38 2068 809 994 2673 current 6 <1 0 current NONE NONE NONE NONE NONE NONE NONE NON	0 0 (1 22 1371 615 778 1790 history1 5 2 0 history1 5 2 0 0 history1 NONE NONE NONE NONE NONE NONE NONE NON	I



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Certificate L2367