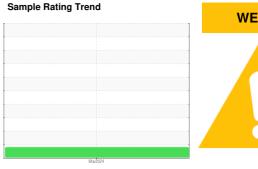


# **OIL ANALYSIS REPORT**





# **WEAR**

### **DIAGNOSIS**

### Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

## Wear

Cylinder, crank, or cam shaft wear is indicated.

## Contamination

Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. No other contaminants were detected in the oil.

### **Fluid Condition**

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

Sample Date   Client Info   31 Mar 2024					Mar2024		
Sample Date   Client Info   31 Mar 2024	SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Machine Age         hrs         Client Info         1142            Oil Age         hrs         Client Info         0            Oil Changed         Client Info         Changed            Sample Status         BRORMAL             CONTAMINATION         method         limit/base         current         history1         history2           Water         WC Method         >0.1         NEG             WEAR METALS         method         limit/base         current         history1         history2           Iron         ppm         ASTM D5185m         >50         4         4         2            Chromium         ppm         ASTM D5185m         >2         3             Chromium         ppm         ASTM D5185m         >3         -1             Chromium         ppm         ASTM D5185m         >3         -1             Silver         ppm         ASTM D5185m         >9         16              Copper         ppm         ASTM D5185m         >35 <td>Sample Number</td> <td></td> <td>Client Info</td> <td></td> <td>GFL0114507</td> <td></td> <td></td>	Sample Number		Client Info		GFL0114507		
Machine Age         hrs         Client Info         1142	Sample Date		Client Info		31 Mar 2024		
Oil Changed Sample Status         Client Info         Changed ABNORMAL             CONTAMINATION         method         limit/base         current         history1         history2           WEAR METALS         method         limit/base         current         history1         history2           Iron         ppm         ASTM D5185m         >50         ♠ 64             Chromium         ppm         ASTM D5185m         >44         2             Nickel         ppm         ASTM D5185m         >2         3             Nickel         ppm         ASTM D5185m         >2         3             Silver         ppm         ASTM D5185m         >9         16             Aluminum         ppm         ASTM D5185m         >9         16             Copper         ppm         ASTM D5185m         >30         2             Tin         ppm         ASTM D5185m         >4         2             Capman         ASTM D5185m <th< td=""><td>Machine Age</td><td>hrs</td><td>Client Info</td><td></td><td>1142</td><td></td><td></td></th<>	Machine Age	hrs	Client Info		1142		
Oil Changed Sample Status         Client Info         Changed ABNORMAL             CONTAMINATION         method         limit/base         current         history1         history2           WEAR METALS         method         limit/base         current         history1         history2           Iron         ppm         ASTM D5185m         >50         ♠ 64             Chromium         ppm         ASTM D5185m         >44         2             Nickel         ppm         ASTM D5185m         >2         3             Nickel         ppm         ASTM D5185m         >2         3             Silver         ppm         ASTM D5185m         >9         16             Aluminum         ppm         ASTM D5185m         >9         16             Copper         ppm         ASTM D5185m         >30         2             Tin         ppm         ASTM D5185m         >4         2             Capman         ASTM D5185m <th< td=""><td>Oil Age</td><td>hrs</td><td>Client Info</td><td></td><td>0</td><td></td><td></td></th<>	Oil Age	hrs	Client Info		0		
CONTAMINATION	-		Client Info		Changed		
Water         WC Method         >0.1         NEG             WEAR METALS         method         limit/base         current         history1         history2           Iron         ppm         ASTM D5185m         >50         64             Chromium         ppm         ASTM D5185m         >4         2             Nickel         ppm         ASTM D5185m         >3         <1             Silver         ppm         ASTM D5185m         >9         16             Aluminum         ppm         ASTM D5185m         >9         16             Aluminum         ppm         ASTM D5185m         >9         16             Lead         ppm         ASTM D5185m         >9         16             Copper         ppm         ASTM D5185m         >9         16             Copper         ppm         ASTM D5185m         >35         19             Copper         ppm         ASTM D5185m         >0         4	Sample Status				_		
WEAR METALS         method         limit/base         current         history1         history2           Iron         ppm         ASTM D5185m         >50         64             Chromium         ppm         ASTM D5185m         >2         3             Nickel         ppm         ASTM D5185m         >2         3             Silver         ppm         ASTM D5185m         >3         <1	CONTAMINATI	ON	method	limit/base	current	history1	history2
Iron	Water		WC Method	>0.1	NEG		
Chromium         ppm         ASTM D5185m         >4         2	WEAR METALS	S	method	limit/base	current	history1	history2
Nickel	Iron	ppm	ASTM D5185m	>50	<b>△</b> 64		
Description	Chromium	ppm	ASTM D5185m	>4	2		
Silver	Nickel	ppm	ASTM D5185m	>2	3		
Aluminum	Titanium	ppm	ASTM D5185m		0		
Copper	Silver	ppm	ASTM D5185m	>3	<1		
Copper         ppm         ASTM D5185m         >35         19             Tin         ppm         ASTM D5185m         >4         2             Vanadium         ppm         ASTM D5185m         0             Cadmium         ppm         ASTM D5185m         0             ADDITIVES         method         limit/base         current         history1         history2           Boron         ppm         ASTM D5185m         50         4             Barium         ppm         ASTM D5185m         50         63             Molybdenum         ppm         ASTM D5185m         50         63             Manganese         ppm         ASTM D5185m         50         63             Magnesium         ppm         ASTM D5185m         560         898             Calcium         ppm         ASTM D5185m         780         854             Phosphorus         ppm         ASTM D5185m         2040         3055 </td <td>Aluminum</td> <td>ppm</td> <td>ASTM D5185m</td> <td>&gt;9</td> <td>16</td> <td></td> <td></td>	Aluminum	ppm	ASTM D5185m	>9	16		
Tin	Lead	ppm	ASTM D5185m	>30	2		
Vanadium         ppm         ASTM D5185m         <1             Cadmium         ppm         ASTM D5185m         0             ADDITIVES         method         limit/base         current         history1         history2           Boron         ppm         ASTM D5185m         50         4             Barium         ppm         ASTM D5185m         5         5             Molybdenum         ppm         ASTM D5185m         50         63             Manganese         ppm         ASTM D5185m         50         63             Magnesium         ppm         ASTM D5185m         560         898             Calcium         ppm         ASTM D5185m         780         854             Zinc         ppm         ASTM D5185m         20         1093             Sulfur         ppm         ASTM D5185m         2040         3055             CONTAMINANTS         method         limit/base         current         history1	Copper	ppm	ASTM D5185m	>35	19		
ADDITIVES	Tin	ppm	ASTM D5185m	>4	2		
ADDITIVES         method         limit/base         current         history1         history2           Boron         ppm         ASTM D5185m         50         4             Barium         ppm         ASTM D5185m         5         5             Molybdenum         ppm         ASTM D5185m         50         63             Manganese         ppm         ASTM D5185m         0         15             Magnesium         ppm         ASTM D5185m         560         898             Calcium         ppm         ASTM D5185m         780         854             Phosphorus         ppm         ASTM D5185m         70         1093             Sulfur         ppm         ASTM D5185m         2040         3055             CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >+100         25             Sodium         ppm         ASTM D5185m         <	Vanadium	ppm	ASTM D5185m		<1		
Boron	Cadmium	ppm	ASTM D5185m		0		
Barium         ppm         ASTM D5185m         5             Molybdenum         ppm         ASTM D5185m         50         63             Manganese         ppm         ASTM D5185m         560         898             Magnesium         ppm         ASTM D5185m         560         898             Calcium         ppm         ASTM D5185m         780         854             Phosphorus         ppm         ASTM D5185m         870         1093             Zinc         ppm         ASTM D5185m         2040         3055             Sulfur         ppm         ASTM D5185m         >240         3055             CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >+100         25             Sodium         ppm         ASTM D5185m         >20         45             INFRA-RED         method         limit/base         cu	ADDITIVES		method	limit/base	current	history1	history2
Molybdenum         ppm         ASTM D5185m         50         63             Manganese         ppm         ASTM D5185m         0         15             Magnesium         ppm         ASTM D5185m         560         898             Calcium         ppm         ASTM D5185m         1510         1201             Phosphorus         ppm         ASTM D5185m         780         854             Zinc         ppm         ASTM D5185m         870         1093             Sulfur         ppm         ASTM D5185m         2040         3055             CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >+100         25             Sodium         ppm         ASTM D5185m         7             Potassium         ppm         ASTM D5185m         7             INFRA-RED         method         limit/base         current <th< td=""><td>Boron</td><td>ppm</td><td>ASTM D5185m</td><td>50</td><td>4</td><td></td><td></td></th<>	Boron	ppm	ASTM D5185m	50	4		
Manganese         ppm         ASTM D5185m         0         15             Magnesium         ppm         ASTM D5185m         560         898             Calcium         ppm         ASTM D5185m         1510         1201             Phosphorus         ppm         ASTM D5185m         780         854             Zinc         ppm         ASTM D5185m         870         1093             Sulfur         ppm         ASTM D5185m         2040         3055             CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >+100         25             Sodium         ppm         ASTM D5185m         7             Potassium         ppm         ASTM D5185m         >20         45             INFRA-RED         method         limit/base         current         history1         history2           Soot %         %         *ASTM D7624         >20	Barium	ppm	ASTM D5185m	5	5		
Magnesium         ppm         ASTM D5185m         560         898             Calcium         ppm         ASTM D5185m         1510         1201             Phosphorus         ppm         ASTM D5185m         780         854             Zinc         ppm         ASTM D5185m         870         1093             Sulfur         ppm         ASTM D5185m         2040         3055             CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >+100         25             Sodium         ppm         ASTM D5185m         >20         45             Potassium         ppm         ASTM D5185m         >20         45             INFRA-RED         method         limit/base         current         history1         history2           Soot %         %         *ASTM D7624         >20         12.5             Sulfation         Abs/.1mm         *ASTM D7415	Molybdenum	ppm	ASTM D5185m	50	63		
Calcium         ppm         ASTM D5185m         1510         1201             Phosphorus         ppm         ASTM D5185m         780         854             Zinc         ppm         ASTM D5185m         870         1093             Sulfur         ppm         ASTM D5185m         2040         3055             CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >+100         25             Sodium         ppm         ASTM D5185m         7             Potassium         ppm         ASTM D5185m         >20         45             INFRA-RED         method         limit/base         current         history1         history2           Soot %         %         *ASTM D7844         0.1             Nitration         Abs/.1mm         *ASTM D7415         >30         25.3             FLUID DEGRADATION         method         limit/base         current	Manganese	ppm	ASTM D5185m	0	15		
Phosphorus         ppm         ASTM D5185m         780         854             Zinc         ppm         ASTM D5185m         870         1093             Sulfur         ppm         ASTM D5185m         2040         3055             CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >+100         25             Sodium         ppm         ASTM D5185m         7             Potassium         ppm         ASTM D5185m         >20         45             INFRA-RED         method         limit/base         current         history1         history2           Soot %         %         *ASTM D7844         0.1             Nitration         Abs/cm         *ASTM D7624         >20         12.5             Sulfation         Abs/.1mm         *ASTM D7415         >30         25.3             FLUID DEGRADATION         method         limit/base <td< td=""><td>Magnesium</td><td>ppm</td><td>ASTM D5185m</td><td>560</td><td>898</td><td></td><td></td></td<>	Magnesium	ppm	ASTM D5185m	560	898		
Zinc         ppm         ASTM D5185m         870         1093             Sulfur         ppm         ASTM D5185m         2040         3055             CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >+ 100         25             Sodium         ppm         ASTM D5185m         7             Potassium         ppm         ASTM D5185m         >20         45             INFRA-RED         method         limit/base         current         history1         history2           Soot %         %         *ASTM D7844         0.1             Nitration         Abs/cm         *ASTM D7624         >20         12.5             Sulfation         Abs/.1mm         *ASTM D7415         >30         25.3             FLUID DEGRADATION         method         limit/base         current         history1         history2           Oxidation         Abs/.1mm         *ASTM D7414         >25	Calcium	ppm	ASTM D5185m	1510	1201		
Sulfur         ppm         ASTM D5185m         2040         3055             CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >+100         25             Sodium         ppm         ASTM D5185m         7             Potassium         ppm         ASTM D5185m         >20         45             INFRA-RED         method         limit/base         current         history1         history2           Soot %         %         *ASTM D7844         0.1             Nitration         Abs/cm         *ASTM D7624         >20         12.5             Sulfation         Abs/.1mm         *ASTM D7415         >30         25.3             FLUID DEGRADATION         method         limit/base         current         history1         history2           Oxidation         Abs/.1mm         *ASTM D7414         >25         23.6	Phosphorus	ppm	ASTM D5185m	780	854		
CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >+100         25             Sodium         ppm         ASTM D5185m         7             Potassium         ppm         ASTM D5185m         >20         45             INFRA-RED         method         limit/base         current         history1         history2           Soot %         %         *ASTM D7844         0.1             Nitration         Abs/cm         *ASTM D7624         >20         12.5             Sulfation         Abs/.1mm         *ASTM D7415         >30         25.3             FLUID DEGRADATION         method         limit/base         current         history1         history2           Oxidation         Abs/.1mm         *ASTM D7414         >25         23.6	Zinc	ppm	ASTM D5185m	870	1093		
Silicon         ppm         ASTM D5185m         >+100         25             Sodium         ppm         ASTM D5185m         7              Potassium         ppm         ASTM D5185m         >20         45             INFRA-RED         method         limit/base         current         history1         history2           Soot %         %         *ASTM D7844         0.1             Nitration         Abs/cm         *ASTM D7624         >20         12.5             Sulfation         Abs/.1mm         *ASTM D7415         >30         25.3             FLUID DEGRADATION         method         limit/base         current         history1         history2           Oxidation         Abs/.1mm         *ASTM D7414         >25         23.6	Sulfur	ppm	ASTM D5185m	2040	3055		
Sodium         ppm         ASTM D5185m         7             Potassium         ppm         ASTM D5185m         >20         45             INFRA-RED         method         limit/base         current         history1         history2           Soot %         %         *ASTM D7844         0.1             Nitration         Abs/cm         *ASTM D7624         >20         12.5             Sulfation         Abs/.1mm         *ASTM D7415         >30         25.3             FLUID DEGRADATION         method         limit/base         current         history1         history2           Oxidation         Abs/.1mm         *ASTM D7414         >25         23.6	CONTAMINAN	TS	method	limit/base	current	history1	history2
Potassium         ppm         ASTM D5185m         >20         45             INFRA-RED         method         limit/base         current         history1         history2           Soot %         %         *ASTM D7844         0.1             Nitration         Abs/cm         *ASTM D7624         >20         12.5             Sulfation         Abs/.1mm         *ASTM D7415         >30         25.3             FLUID DEGRADATION         method         limit/base         current         history1         history2           Oxidation         Abs/.1mm         *ASTM D7414         >25         23.6	Silicon	ppm	ASTM D5185m	>+100	25		
INFRA-RED	Sodium	ppm	ASTM D5185m		7		
Soot %         %         *ASTM D7844         0.1             Nitration         Abs/cm         *ASTM D7624         >20         12.5             Sulfation         Abs/.1mm         *ASTM D7415         >30         25.3             FLUID DEGRADATION         method         limit/base         current         history1         history2           Oxidation         Abs/.1mm         *ASTM D7414         >25         23.6	Potassium	ppm	ASTM D5185m	>20	45		
Nitration         Abs/cm         *ASTM D7624         >20         12.5             Sulfation         Abs/.1mm         *ASTM D7415         >30         25.3             FLUID DEGRADATION         method         limit/base         current         history1         history2           Oxidation         Abs/.1mm         *ASTM D7414         >25         23.6	INFRA-RED		method	limit/base	current	history1	history2
Sulfation         Abs/.1mm         *ASTM D7415         >30         25.3             FLUID DEGRADATION         method         limit/base         current         history1         history2           Oxidation         Abs/.1mm         *ASTM D7414         >25         23.6	Soot %	%	*ASTM D7844		0.1		
FLUID DEGRADATION method limit/base current history1 history2 Oxidation Abs/.1mm *ASTM D7414 >25 23.6	Nitration	Abs/cm	*ASTM D7624	>20	12.5		
Oxidation	Sulfation	Abs/.1mm	*ASTM D7415	>30	25.3		
	FLUID DEGRAD	ATION	method	limit/base	current	history1	history2
Base Number (BN) mg KOH/g ASTM D2896 10.2 3.4	Oxidation	Abs/.1mm	*ASTM D7414	>25	23.6		
	Base Number (BN)	mg KOH/g	ASTM D2896	10.2	3.4		



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