

# **OIL ANALYSIS REPORT**

Sample Rating Trend

NORMAL



## Area K5 CONSTRUCTION CORPORATION - HODGKINS IL 1718 Component Diesel Engine

#### Fluid DIESEL ENGINE OIL SAE 15W40 (8 GAL)

	~ _ /	Sep2021	Apr2022 Aug2022	Mar2023 Jul2023	Mar2024	
SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0122078	LW0008900	LW0007509
Sample Date		Client Info		28 Mar 2024	05 Feb 2024	24 Jul 2023
Machine Age	hrs	Client Info		2742	2742	2382
Oil Age	hrs	Client Info		2742	2191	258
Oil Changed		Client Info		Not Changd	Changed	Not Changd
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINAT	ION	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0	<1.0	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
WEAR METAL	.S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	8	19	9
Chromium	ppm	ASTM D5185m	>20	0	<1	<1
Nickel	ppm	ASTM D5185m	>2	0	0	0
Titanium	ppm	ASTM D5185m	>2	0	<1	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>25	1	1	<1
Lead	ppm	ASTM D5185m	>40	0	0	0
Copper	ppm	ASTM D5185m	>330	<1	3	<1
Tin	ppm	ASTM D5185m	>15	<1	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	250	2	0	2
Barium	ppm	ASTM D5185m	10	0	0	0
Molybdenum	ppm	ASTM D5185m	100	57	63	60
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m	450	947	956	997
Calcium	ppm	ASTM D5185m	3000	1078	1109	1117
Phosphorus	ppm	ASTM D5185m	1150	1029	980	1066
Zinc	ppm	ASTM D5185m	1350	1232	1214	1292
Sulfur	ppm	ASTM D5185m	4250	3502	3012	3770
CONTAMINAN	ITS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	2	5	3
Sodium	ppm	ASTM D5185m		1	<1	1
Potassium	ppm	ASTM D5185m	>20	0	5	<1
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	0.5	1.1	0.5
Nitration	Abs/cm	*ASTM D7624	>20	6.1	7.8	6.2
Sulfation	Abs/.1mm	*ASTM D7415	>30	18.2	19.8	18.8
FLUID DEGRAI	DATION	method	limit/base	current	history1	history2
FLUID DEGRAI	DATION Abs/.1mm	*ASTM D7414		current 13.4	history1 14.7	history2 14.0

# DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

## Wear

All component wear rates are normal.

### Contamination

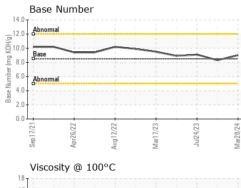
There is no indication of any contamination in the oil.

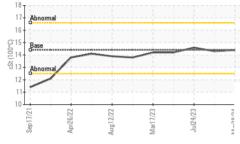
## Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.



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Certificate L2367

Laboratory