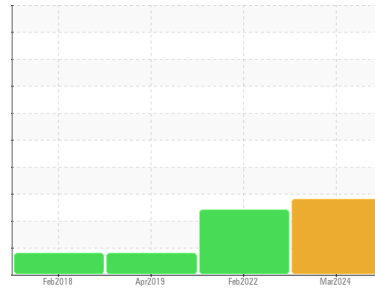


# OIL ANALYSIS REPORT

Sample Rating Trend



Area  
**K5 CONSTRUCTION CORPORATION - HODGKINS IL**  
 Machine Id  
**4356**  
 Component  
**Diesel Engine**  
 Fluid  
**GASOLINE ENGINE OIL SAE 5W40 (15 hrs)**

## DIAGNOSIS

**Recommendation**  
 We advise that you check the fuel injection system. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

**Wear**  
 All component wear rates are normal.

**Contamination**  
 Elemental level of silicon (Si) above normal indicating ingress of seal material. There is a moderate amount of fuel present in the oil.

**Fluid Condition**  
 Fuel is present in the oil and is lowering the viscosity. The BN result indicates that there is suitable alkalinity remaining in the oil.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>PCA0122081</b>	LW0004288	LWI-452157
Sample Date	Client Info			<b>28 Mar 2024</b>	11 Feb 2022	01 Apr 2019
Machine Age	hrs	Client Info		<b>8532</b>	6236	3487
Oil Age	hrs	Client Info		<b>2296</b>	205	225
Oil Changed	Client Info			<b>Changed</b>	Changed	Changed
Sample Status				<b>ABNORMAL</b>	SEVERE	MARGINAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method	>0.2		<b>NEG</b>	NEG	NEG
Glycol	WC Method			<b>NEG</b>	NEG	NEG

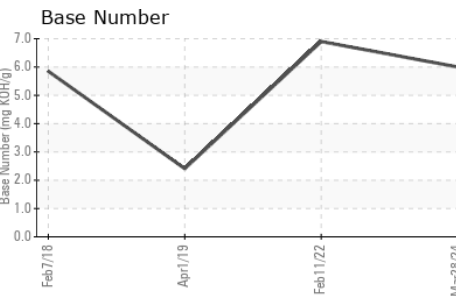
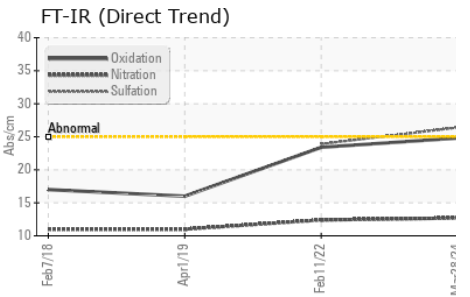
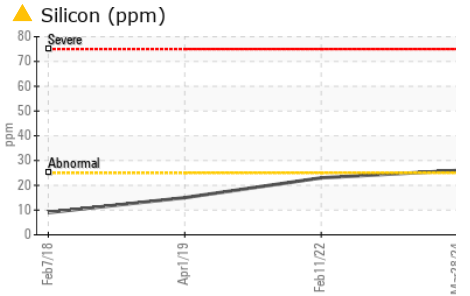
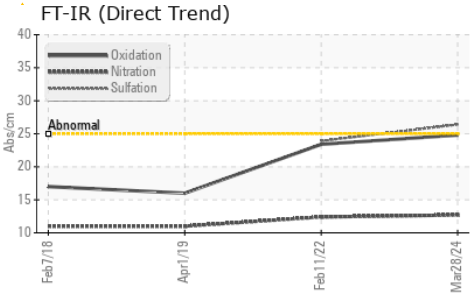
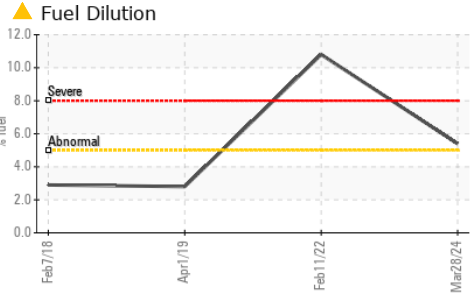
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	<b>33</b>	16	23
Chromium	ppm	ASTM D5185m	>20	<b>1</b>	<1	0
Nickel	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	>2	<b>85</b>	87	100
Silver	ppm	ASTM D5185m	>2	<b>&lt;1</b>	0	0
Aluminum	ppm	ASTM D5185m	>25	<b>4</b>	3	3
Lead	ppm	ASTM D5185m	>40	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>330	<b>3</b>	1	2
Tin	ppm	ASTM D5185m	>15	<b>&lt;1</b>	0	0
Antimony	ppm	ASTM D5185m		<b>---</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	75	<b>41</b>	78	55
Barium	ppm	ASTM D5185m	5	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	100	<b>0</b>	1	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	0
Magnesium	ppm	ASTM D5185m	12	<b>694</b>	625	730
Calcium	ppm	ASTM D5185m	2100	<b>1246</b>	1222	1393
Phosphorus	ppm	ASTM D5185m	650	<b>961</b>	949	1088
Zinc	ppm	ASTM D5185m	850	<b>1126</b>	1018	1208
Sulfur	ppm	ASTM D5185m	2500	<b>3775</b>	2894	---
Lithium	ppm	ASTM D5185m		<b>---</b>	---	0

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>▲ 26</b>	23	15
Sodium	ppm	ASTM D5185m		<b>5</b>	4	3
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	2	3
Fuel	%	ASTM D3524	>5	<b>▲ 5.4</b>	▲ 10.8	▲ 2.8

INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	<b>0.5</b>	0.2	0.2
Nitration	Abs/cm	*ASTM D7624	>20	<b>12.7</b>	12.4	11
Sulfation	Abs/.1mm	*ASTM D7415	>30	<b>26.4</b>	23.9	---

# OIL ANALYSIS REPORT

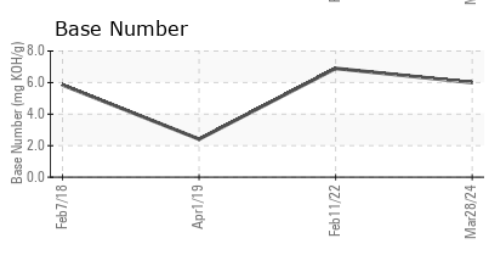
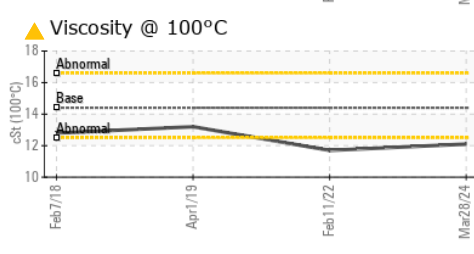
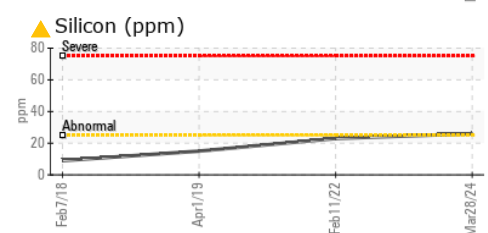
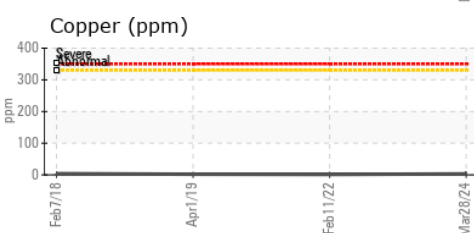
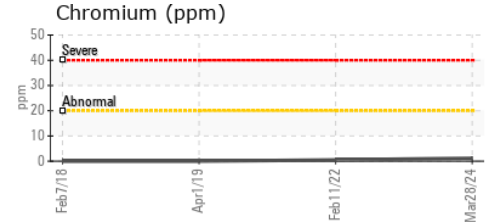
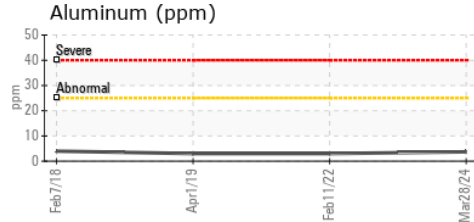
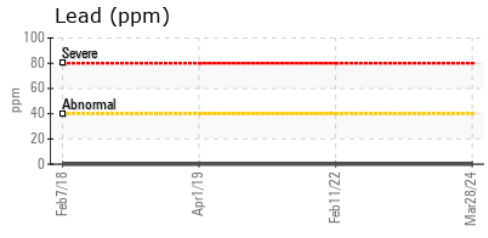
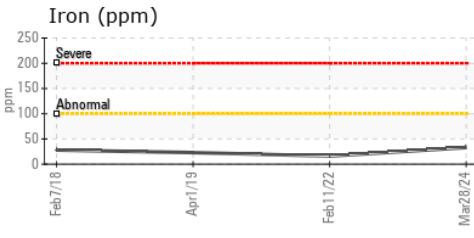


FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs./1mm	*ASTM D7414	>25	<b>24.8</b>	23.4	16
Base Number (BN)	mg KOH/g	ASTM D2896		<b>6.0</b>	6.9	2.41

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	---
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	---
Free Water	scalar	*Visual		<b>NEG</b>	NEG	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	14.4	<b>▲ 12.1</b>	▲ 11.7	13.2

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0122081 **Received** : 03 Apr 2024  
**Lab Number** : **06137104** **Tested** : 05 Apr 2024  
**Unique Number** : 10956569 **Diagnosed** : 05 Apr 2024 - Sean Felton  
**Test Package** : MOB 1 ( Additional Tests: PercentFuel, TBN )

**K5 CONSTRUCTION CORPORATION**  
 6301 S EAST AVENUE  
 HODGKINS, IL  
 US 60525  
 Contact: Dave Gorski  
 daveg@k-five.net  
 T: (630)257-5600  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)