

OIL ANALYSIS REPORT

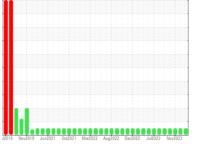
Sample Rating Trend

NORMAL



Area **K5 CONSTRUCTION CORPORATION - HODGKINS IL** 1123 **Diesel Engine**

LEAHY WOLF PREMIUM 15W40 (10 hrs)





LW0008431

17 Nov 2023

Not Changd

NORMAL

<1.0

NEG

NEG

14

<1

0

11047

252

LW0008349

11 Dec 2023

11047

10795

Changed

NORMAL

<1.0

NEG

NEG

32

1

<1

SAMPLE INFORMATION method PCA0122082 Sample Number **Client Info** Client Info 28 Mar 2024 Sample Date 11420 Machine Age hrs **Client Info** Oil Age hrs Client Info 373 Oil Changed **Client Info** Changed NORMAL Sample Status CONTAMINATION Fuel >5 WC Method <1.0 Water WC Method >0.2 NEG Glycol WC Method NEG WEAR METALS >75 6 Iron ppm ASTM D5185m Chromium ASTM D5185m >4 0 ppm 0 Nickel ASTM D5185m >5 ppm

Titanium	ppm	ASTM D5185m	>2	1	<1	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>54	1	2	<1
Lead	ppm	ASTM D5185m	>20	0	<1	<1
Copper	ppm	ASTM D5185m	>240	2	6	3
Tin	ppm	ASTM D5185m	>5	<1	<1	<1
Vanadium	ppm	ASTM D5185m		0	0	<1
Cadmium	ppm	ASTM D5185m		0	<1	0
ADDITIVES		method	limit/base	current	history1	history2

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		4	0	0
Barium	ppm	ASTM D5185m		0	12	0
Molybdenum	ppm	ASTM D5185m		56	64	63
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m		950	999	977
Calcium	ppm	ASTM D5185m		1045	1110	1181
Phosphorus	ppm	ASTM D5185m		1077	1030	1116
Zinc	ppm	ASTM D5185m		1250	1284	1301
Sulfur	ppm	ASTM D5185m		3569	3056	2737

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>35	3	4	4
Sodium	ppm	ASTM D5185m		2	2	4
Potassium	ppm	ASTM D5185m	>20	1	7	3

INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	0.2	0.6	0.5
Nitration	Abs/cm	*ASTM D7624	>20	7.4	10.6	9.1
Sulfation	Abs/.1mm	*ASTM D7415	>30	19.2	23.2	20.7
FLUID DEGRAD	ATION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	15.6	21.1	17.7
Base Number (BN)	ma KOH/a	ASTM D2896	9.8	9.3	6.9	8.6

DIAGNOSIS Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

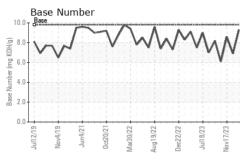
There is no indication of any contamination in the oil.

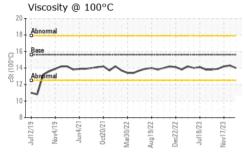
Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.



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	VISUAL		method	limit/base	current	histor	ʻy1	histo	ry2
WWWW	White Metal	scalar	*Visual	NONE	NONE	NONE		NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE		NONE	
	Precipitate	scalar	*Visual	NONE	NONE	NONE		NONE	
	Silt	scalar	*Visual	NONE	NONE	NONE		NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE		NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE		NONE	
22 23	Appearance	scalar	*Visual	NORML	NORML	NORM	I	NORM	
Mar30/22 Aug19/22 Dec22/22 Jul18/23 Nov17/23	Odor	scalar	*Visual	NORML	NORML	NORM		NORN	
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	L	NEG	
			*Visual	>0.2					
	Free Water	scalar			NEG	NEG		NEG	
	FLUID PROPE		method	limit/base	current	histor	′y1	histo	ry2
	Visc @ 100°C	cSt	ASTM D445	15.6	14.0	14.3		14.2	
	GRAPHS								
	Iron (ppm)			A1	Lead (ppm)				
	Severe				Smarn				
Mar30/22 Aug19/22 Dec22/22 Jul18/23 Nov17/23	100-			31	0 - Severe				
Au Jı, Jı, No	Abnormal			<u> </u>	0 - o ^{Abnormal}				-
	50-			Α. 1					
		m	$\sim \sqrt{2}$	N .	2	~			H
		722	/22	/23		1/21	122	/23	/23
	Jul12/19 Nov4/19 Jun4/21 Oct20/21	Mar30/22 Aug19/22	Dec22/22 Jul18/23	Nov17/23	Jul12/19 Nov4/19 Jun4/21	0ct20/21 Mar30/22	Aug19/22 Dec22/22	Jul18/23	Nov17/23
	Aluminum (ppm)	A A	. ,	~	Chromium (p	~	A D	-	2
	¹²⁰ T			10		יייין הברבייירייי			
	100 - Gevere				8 Severe				
	80-				6				
	E 60 - Abnormal			E d	4 Abnormal				
	40				2				
	20					\sim	~~~	~~	~
	Jul12/19 Nov4/19 Jun4/21	0/22	Jec22/22 - Jul18/23 -	7/23	Jul12/19 Nov4/19 Jun4/21	0ct20/21- Aar30/22	Aug 19/22	Jul18/23	7/23
	Jul1 Jun Oct2	Mar30/22 Aug19/22	Dec22/22 Jul18/23	Nov17/23	Jull Nov Jun	0ct20/21 Mar30/22	Aug19/22 Dec22/22	Jul	Nov17/23
	Copper (ppm)				Silicon (ppm)				
	1000	111111		10			133553	100300	m
	800			8					i.
	e 600-			e ⁶¹	0 - Severe				
	400 Severe			E 41	0 - Abnormal				
	200 - Abnormal			2					
		5	2						=
	Jul12/19 Nov4/19 Jun4/21 Oct20/21	Mar30/22 Aug19/22	Dec22/22 Jul18/23	Nov17/23	Jul12/19 - Nov4/19 - Jun4/21	0ct20/21 Mar30/22	Aug19/22 Dec22/22	Jul18/23	Nov17/23
			Jul	Nov	Jul Ju	0c Mar	Aug	lul	Nov
	Viscosity @ 100°C				Base Number				
	18 - Abnormal			(B/HOX Bu) taqued 4.1		Vh	m	M	٨
	2016 Base 00114 教12 Abnormal			Ē 6.0	0				V.
	Abnormal			- la 4.0	0				
	10			N ag 2.0	0				
	8			+ 0.0	0 L	<u></u>			
	Jul12/19 Nov4/19 Jun4/21	Mar30/22 Aug19/22	Dec22/22 Jul18/23	Nov17/23	Jul12/19 Nov4/19 Jun4/21	0ct20/21 Mar30/22	Aug 19/22 Dec 22/22	Jul18/23	Nov17/23
	Julí Jur Octé	Marć Aug 1	Jull	Nov	NoN Nul	Oct Mar3	Aug1 Dec2	Jul	Novì
Laboratory Sample No. Lab Number	: WearCheck USA - 50 ⁻ : PCA0122082 : 06137105 : 10956570	Recei Teste	ived : 00 ed : 00	v, NC 27513 3 Apr 2024 3 Apr 2024 3 Apr 2024 - W		NSTRUCTI 630	01 S EAS	ST AVE DGKIN US 6	ENL NS, 8052
	: MOB 1 (Additional Te	sts: TBN	1)	•		(Contact:	Dave G	iors

Submitted By: NOELLE TERRAULT Page 2 of 2