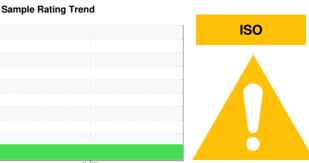


# **OIL ANALYSIS REPORT**



# 1500 PRESS 1500-DAMPNER-HYD

**Hydraulic System** 

PHILLIPS 66 Powerflow NZ AW46 (--- GAL)

### **DIAGNOSIS**

### Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

All component wear rates are normal.

## Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

#### **Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

				Mar2024		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0071548		
Sample Date		Client Info		17 Mar 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
CONTAMINAT	ION	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	,	,
		WO MELITOU	>0.05	NEG		
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	5		
Chromium	ppm	ASTM D5185m	>20	2		
Nickel	ppm	ASTM D5185m	>20	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>20	2		
Lead	ppm	ASTM D5185m	>20	0		
Copper	ppm	ASTM D5185m	>20	4		
Tin	ppm	ASTM D5185m	>20	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES  Boron	maa		limit/base		history1	history2
Boron	ppm	ASTM D5185m	limit/base	0		_
Boron Barium	ppm	ASTM D5185m ASTM D5185m	limit/base	0		
Boron Barium Molybdenum	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0		
Boron Barium Molybdenum Manganese	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 0		
Boron Barium Molybdenum	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 0 0		
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 0 0 2 61		
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 0 0 2 61 144		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 0 0 2 61 144 155		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		0 0 0 0 2 61 144 155 393		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 0 0 2 61 144 155 393		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m	limit/base	0 0 0 0 2 61 144 155 393 current		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 0 0 2 61 144 155 393	     history1	     history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m	limit/base >15	0 0 0 0 2 61 144 155 393 current		history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m	limit/base >15	0 0 0 0 2 61 144 155 393 current		history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m	limit/base >15 >20	0 0 0 0 2 61 144 155 393 current 1 <1		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium FLUID CLEANL	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m	limit/base >15 >20 limit/base	0 0 0 0 2 61 144 155 393 current 1 <1 <1		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium FLUID CLEANL Particles >4µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m  method ASTM D5185m	limit/base >15 >20 limit/base >5000	0 0 0 0 2 61 144 155 393 current 1 <1 current 370662		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium FLUID CLEANL Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m  method ASTM D5185m	limit/base >15 >20 limit/base >5000 >1300	0 0 0 0 2 61 144 155 393 current 1 <1 <1 current  370662 42836		history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur  CONTAMINAN Silicon Sodium Potassium FLUID CLEANL Particles >4µm Particles >14µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m  method ASTM D5185m ASTM D7647 ASTM D7647	limit/base >15 >20 limit/base >5000 >1300 >160	0 0 0 0 2 61 144 155 393 current 1 <1 <1 current  4 370662 4 42836 52		history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur  CONTAMINAN Silicon Sodium Potassium FLUID CLEANL Particles >4µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m  method ASTM D5185m ASTM D7647 ASTM D7647 ASTM D7647	limit/base >15 >20 limit/base >5000 >1300 >160 >40	0 0 0 0 2 61 144 155 393 current 1 <1 <1 current   370662 42836 52 7		history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur  CONTAMINAN Silicon Sodium Potassium FLUID CLEANL Particles >4µm Particles >14µm Particles >21µm Particles >38µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m  method ASTM D5185m ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	limit/base >15 >20 limit/base >5000 >1300 >160 >40 >10	0 0 0 0 2 61 144 155 393		history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur  CONTAMINAN Silicon Sodium Potassium FLUID CLEANL Particles >4µm Particles >5µm Particles >21µm Particles >38µm Particles >71µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m  Method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D7647	limit/base >15 >20 limit/base >5000 >1300 >160 >40 >10 >3	0 0 0 0 2 61 144 155 393		history2 history2

Acid Number (AN)

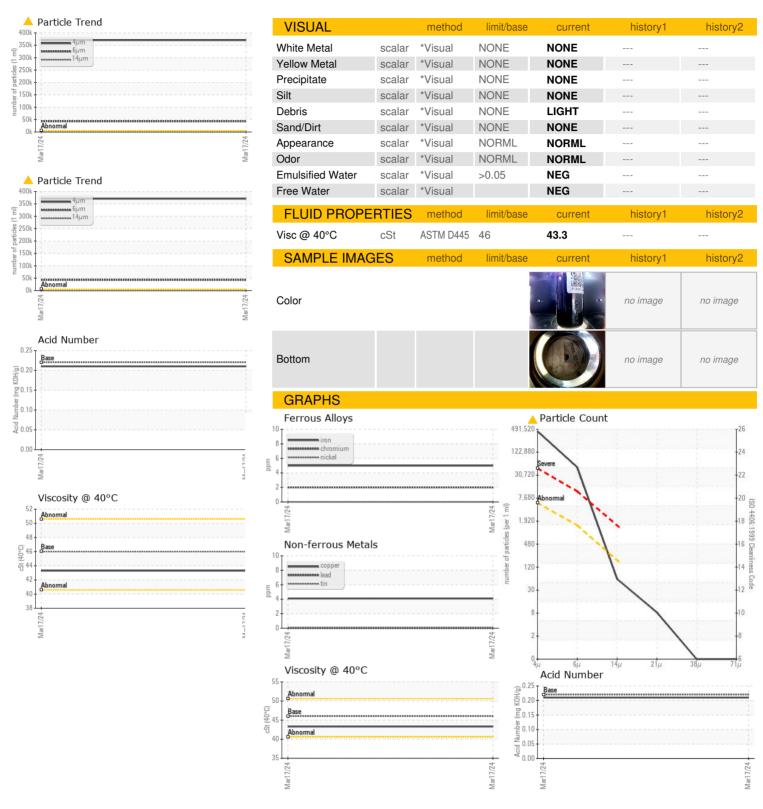
mg KOH/g ASTM D8045 0.22

0.21

Submitted By: ADAM POTTS



# **OIL ANALYSIS REPORT**







Certificate 12367

Laboratory Sample No.

Test Package : IND 2

: PCA0071548 Lab Number : 06137360 Unique Number : 10956825

: WearCheck USA - 501 Madison Ave., Cary, NC 27513

Received **Tested** 

: 04 Apr 2024 Diagnosed : 08 Apr 2024 - Jonathan Hester

: 03 Apr 2024

US 46304 Contact: ROBERT HARDIN robert.hardin@worthingtonindustries.com

Submitted By: ADAM POTTS

**WORTHINGTON INDUSTRIES** 

100 WORTHINGTON DR

To discuss this sample report, contact Customer Service at 1-800-237-1369.  $^st$  - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F:

Report Id: WORPOR [WUSCAR] 06137360 (Generated: 04/08/2024 08:29:02) Rev: 1

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