

OIL ANALYSIS REPORT

Sample Rating Trend



Area **1500 PRESS Machine of PRESS 1500-LUBE** Component

Gearbox Fluid PACEMAKER 220 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. (Customer Sample Comment: This oil should be Pacemaker 220 $)\,$

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

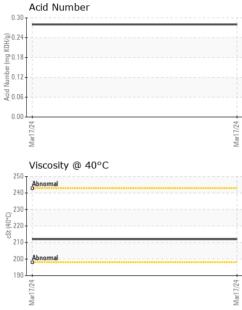
SAMPLE INFORI	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0071547		
Sample Date		Client Info		17 Mar 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
CONTAMINAT	ION	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG		
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	20		
Chromium	ppm	ASTM D5185m	>15	0		
Nickel	ppm	ASTM D5185m	>15	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	0		
Lead	ppm	ASTM D5185m	>100	0		
Copper	ppm	ASTM D5185m	>200	5		
Tin	ppm	ASTM D5185m	>25	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		<1		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m		<1		
Calcium	ppm	ASTM D5185m		23		
Phosphorus	ppm	ASTM D5185m		119		
Zinc	ppm	ASTM D5185m		13		
Sulfur	ppm	ASTM D5185m		8245		
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	2		
Sodium	ppm	ASTM D5185m		1		
Potassium	ppm	ASTM D5185m	>20	0		
FLUID DEGRA	DATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.28		

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VISUAL



	VISUAL		method			riistory i	riistoryz
	White Metal	scalar '	*Visual	NONE	MODER		
	Yellow Metal	scalar '	*Visual	NONE	NONE		
	Precipitate	scalar	*Visual	NONE	NONE		
	Silt	scalar '	*Visual	NONE	NONE		
	Debris	scalar '	*Visual	NONE	NONE		
	Sand/Dirt	scalar '	*Visual	NONE	NONE		
Mar17/24	Appearance	scalar '	*Visual	NORML	NORML		
Mari	Odor	scalar '	*Visual	NORML	NORML		
	Emulsified Water	scalar '	*Visual	>0.2	NEG		
	Free Water	scalar '	*Visual		NEG		
	FLUID PROPI	FRTIES	method	limit/base	current	history1	history2
	Visc @ 40°C		ASTM D445		212		
	SAMPLE IMA	GES	method	limit/base	current	history1	history2
		ulo	method	IIIII/Dase	current	Thistory	THSTOLYZ
Marl 7/24	Color					no image	no image
	Bottom					no image	no image
	Non-ferrous Meta Non-ferrous Meta Non-ferrous Meta Uigo 6 Viscosity @ 40°C 240 240 240			10/10.30- 10/10.24	Acid Number		
Laboratory Sample No.	230 400 200 200 200 200 200 200 20	01 Madison Receiv		NC 27513 Apr 2024 Apr 2024 - Don Baldridge		WORTHINGTON INDUSTRIE 100 WORTHINGTON D PORTER, I US 4630 Contact: ROBERT HARDI t.hardin@worthingtonindustries.co	

回端