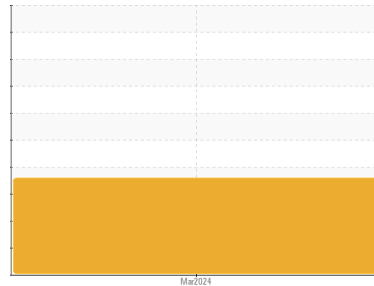


# OIL ANALYSIS REPORT

Sample Rating Trend



ADDITIVES



Machine Id

**ML-13**

Component

**Hydraulic System**

Fluid

**PETRO CANADA HYDREX AW 46 (--- GAL)**

## DIAGNOSIS

### Recommendation

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of particulates present in the oil.

### Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. Confirm oil type. The AN level is acceptable for this fluid.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>PCA0120872</b>	---	---
Sample Date	Client Info		<b>29 Mar 2024</b>	---	---
Machine Age	hrs	Client Info	<b>4229</b>	---	---
Oil Age	hrs	Client Info	<b>0</b>	---	---
Oil Changed	Client Info		<b>Changed</b>	---	---
Sample Status			<b>ABNORMAL</b>	---	---

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	<b>NEG</b>	---	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<b>0</b>	---	---
Chromium	ppm	ASTM D5185m >10	<b>&lt;1</b>	---	---
Nickel	ppm	ASTM D5185m >10	<b>&lt;1</b>	---	---
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Silver	ppm	ASTM D5185m	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m >10	<b>8</b>	---	---
Lead	ppm	ASTM D5185m >10	<b>0</b>	---	---
Copper	ppm	ASTM D5185m >75	<b>0</b>	---	---
Tin	ppm	ASTM D5185m >10	<b>&lt;1</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Cadmium	ppm	ASTM D5185m	<b>&lt;1</b>	---	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	<b>0</b>	---	---
Barium	ppm	ASTM D5185m 0	<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	---	---
Manganese	ppm	ASTM D5185m 0	<b>0</b>	---	---
Magnesium	ppm	ASTM D5185m 0	<b>&lt;1</b>	---	---
Calcium	ppm	ASTM D5185m 50	<b>411</b>	---	---
Phosphorus	ppm	ASTM D5185m 330	<b>0</b>	---	---
Zinc	ppm	ASTM D5185m 430	<b>255</b>	---	---
Sulfur	ppm	ASTM D5185m 760	<b>0</b>	---	---

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >20	<b>0</b>	---	---
Sodium	ppm	ASTM D5185m	<b>11</b>	---	---
Potassium	ppm	ASTM D5185m >20	<b>4</b>	---	---

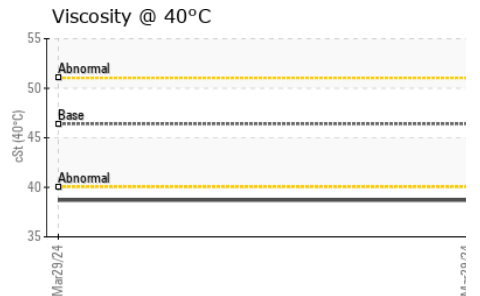
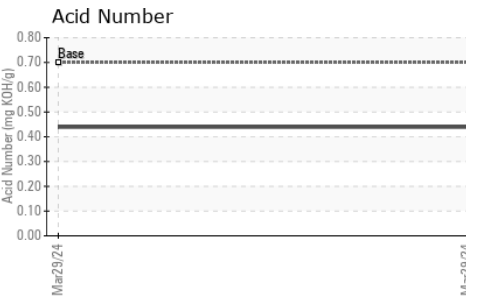
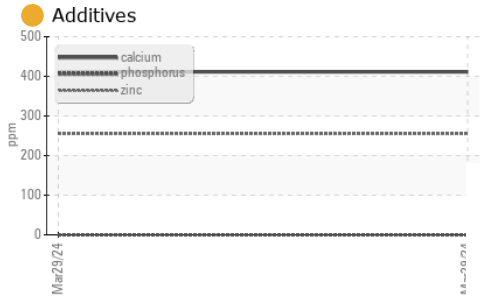
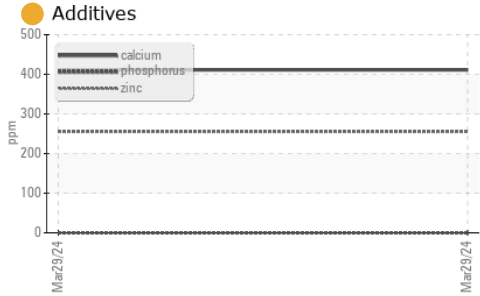
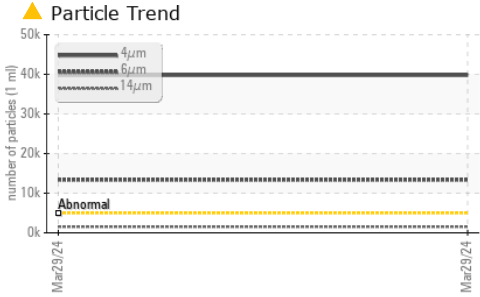
## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>39769</b>	---	---
Particles >6µm	ASTM D7647	>1300	<b>13387</b>	---	---
Particles >14µm	ASTM D7647	>160	<b>1532</b>	---	---
Particles >21µm	ASTM D7647	>40	<b>492</b>	---	---
Particles >38µm	ASTM D7647	>10	<b>28</b>	---	---
Particles >71µm	ASTM D7647	>3	<b>2</b>	---	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>22/21/18</b>	---	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.70	<b>0.439</b>	---	---

# OIL ANALYSIS REPORT



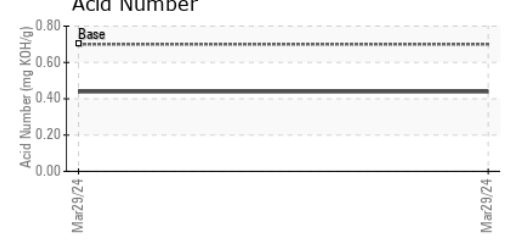
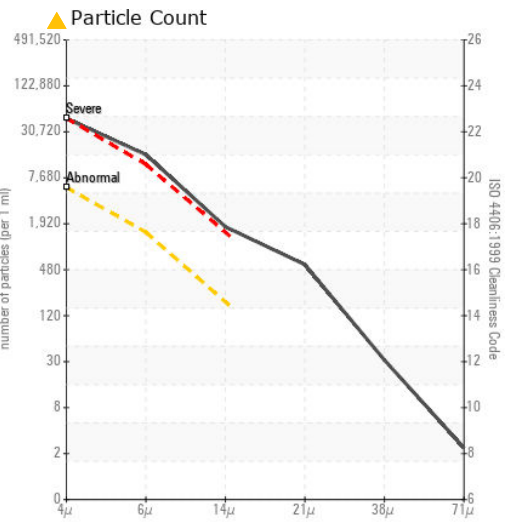
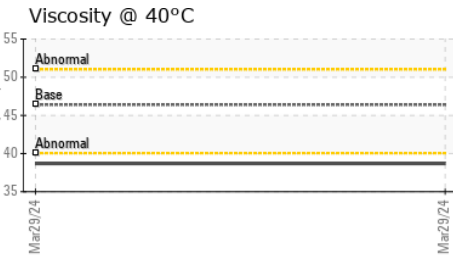
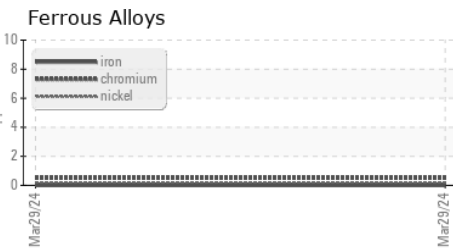
PARAMETER	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	LIGHT	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---
Free Water	scalar	*Visual		NEG	---

PARAMETER	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.4	38.7	---

**SAMPLE IMAGES**

PARAMETER	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image

**GRAPHS**



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0120872  
**Lab Number** : 06139862  
**Unique Number** : 10964670  
**Test Package** : MOB 2

**Received** : 05 Apr 2024  
**Tested** : 08 Apr 2024  
**Diagnosed** : 08 Apr 2024 - Don Baldrige

**SCRAP METAL SERVICES NON-FERROUS DIVISION**  
 3000 W 139TH ST  
 BLUE ISLAND, IL  
 US 60406  
 Contact: SERGIO FERNANDEZ  
 sfernandez@scrapmetalservices.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)