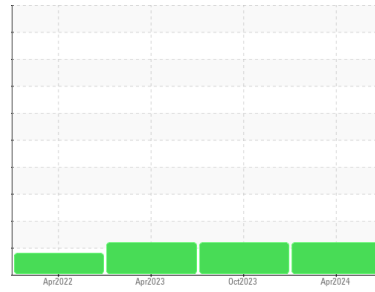


OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
CELL 1 AUGER CART
 Component
Gear Case
 Fluid
MOBIL SHC CIBUS 460 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			PCA0113547	PCA0099619	PCA0092063
Sample Date	Client Info			03 Apr 2024	07 Oct 2023	08 Apr 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.1	NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>150	14	13	12
Chromium	ppm	ASTM D5185m	>10	<1	0	<1
Nickel	ppm	ASTM D5185m	>10	0	0	<1
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	2	<1	<1
Lead	ppm	ASTM D5185m	>100	0	0	0
Copper	ppm	ASTM D5185m	>50	<1	0	0
Tin	ppm	ASTM D5185m	>10	6	0	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

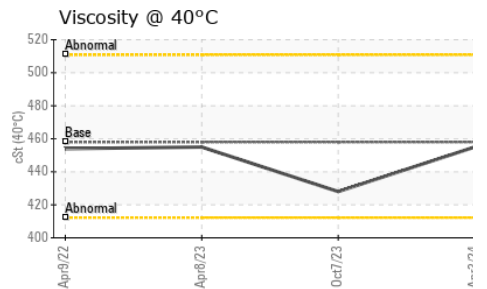
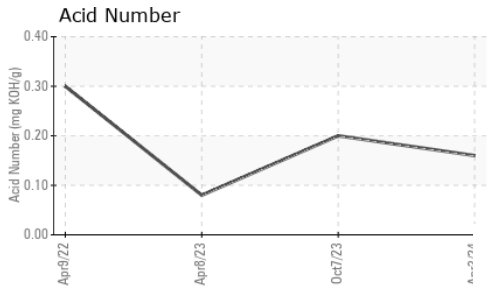
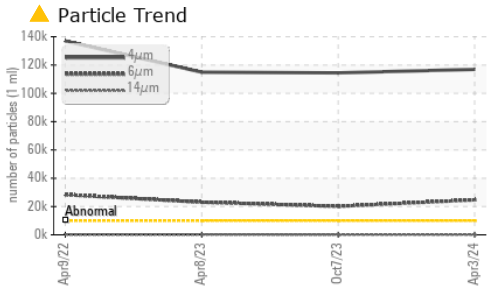
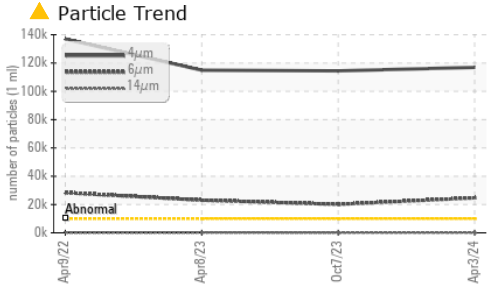
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		48	42	41
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m		2	<1	3
Calcium	ppm	ASTM D5185m		730	694	663
Phosphorus	ppm	ASTM D5185m		568	539	538
Zinc	ppm	ASTM D5185m		18	6	17
Sulfur	ppm	ASTM D5185m		879	725	763

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	3	3	2
Sodium	ppm	ASTM D5185m		3	<1	<1
Potassium	ppm	ASTM D5185m	>20	2	0	<1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	▲ 116923	▲ 114427	▲ 114927
Particles >6µm		ASTM D7647	>2500	▲ 24681	▲ 20095	▲ 23065
Particles >14µm		ASTM D7647	>640	103	88	168
Particles >21µm		ASTM D7647	>160	9	8	25
Particles >38µm		ASTM D7647	>40	0	0	1
Particles >71µm		ASTM D7647	>10	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/16	▲ 24/22/14	▲ 24/22/14	▲ 24/22/15

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.16	0.20	0.08

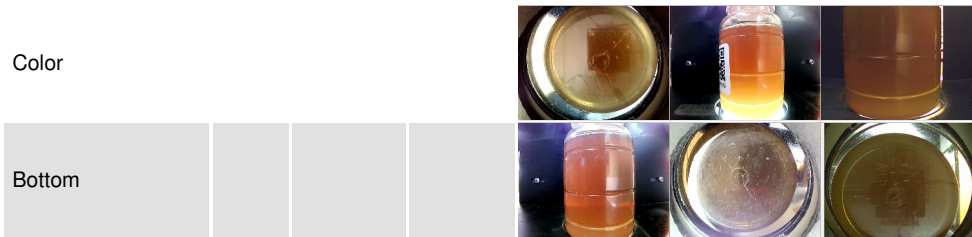
OIL ANALYSIS REPORT



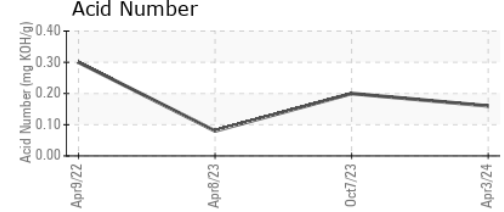
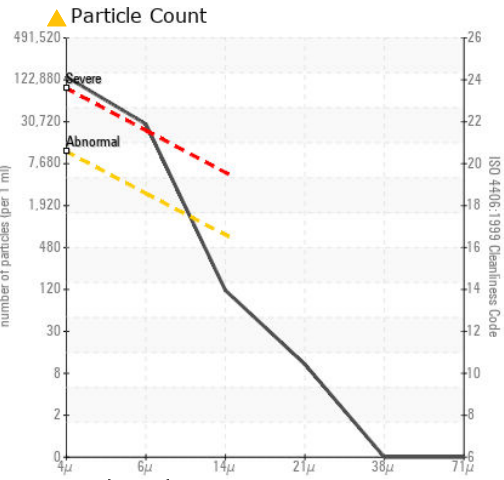
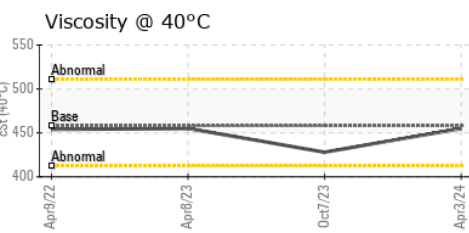
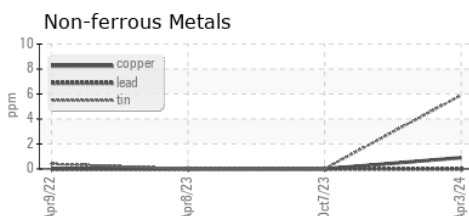
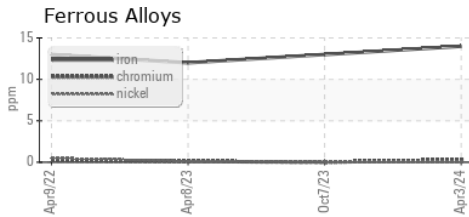
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	458	455	428

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0113547 **Received** : 08 Apr 2024
Lab Number : 06141317 **Tested** : 09 Apr 2024
Unique Number : 10966125 **Diagnosed** : 10 Apr 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: PrtCount)

KraftHeinz - New Ulm - Plant 8302
 2525 S BRIDGE STREET
 NEW ULM, MN
 US 56073
 Contact: RYAN SCHMID
 ryan.schmid@kraftheinz.com
 T: (507)568-0338
 F: (507)354-7927

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)