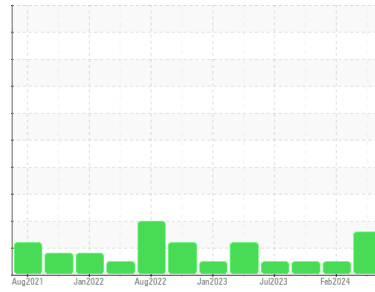


OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
Pickle Line
 Machine Id
[Pickle Line] 530130-WELDER
 Component
Hydraulic System
 Fluid
QUAKER CHEMICAL QUINTOLUBRIC 865-68 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PCA0117632	PCA0112988	PCA0101626
Sample Date	Client Info	07 Apr 2024	14 Feb 2024	25 Oct 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ABNORMAL	NORMAL	NORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >20	15	14	11
Chromium	ppm	ASTM D5185m >20	<1	<1	<1
Nickel	ppm	ASTM D5185m >20	0	0	<1
Titanium	ppm	ASTM D5185m	<1	<1	0
Silver	ppm	ASTM D5185m	<1	0	0
Aluminum	ppm	ASTM D5185m >20	2	0	<1
Lead	ppm	ASTM D5185m >20	0	0	0
Copper	ppm	ASTM D5185m >20	6	7	2
Tin	ppm	ASTM D5185m >20	78	78	90
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	<1	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	0	<1
Magnesium	ppm	ASTM D5185m	<1	0	4
Calcium	ppm	ASTM D5185m	8	2	2
Phosphorus	ppm	ASTM D5185m	135	111	133
Zinc	ppm	ASTM D5185m	24	15	10
Sulfur	ppm	ASTM D5185m	4718	4075	4734

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	0	<1	<1
Sodium	ppm	ASTM D5185m	1	2	0
Potassium	ppm	ASTM D5185m >20	3	<1	<1
Water	%	ASTM D6304 >0.05	NEG	NEG	NEG

FLUID CLEANLINESS

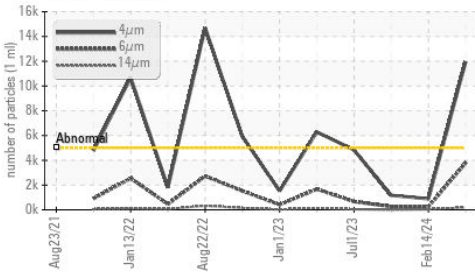
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	▲ 11947	888	1170
Particles >6µm	ASTM D7647 >1300	▲ 3792	254	263
Particles >14µm	ASTM D7647 >160	▲ 187	35	18
Particles >21µm	ASTM D7647 >40	31	10	5
Particles >38µm	ASTM D7647 >10	0	1	0
Particles >71µm	ASTM D7647 >3	0	0	0
Oil Cleanliness	ISO 4406 (c) >19/17/14	▲ 21/19/15	17/15/12	17/15/11

FLUID DEGRADATION

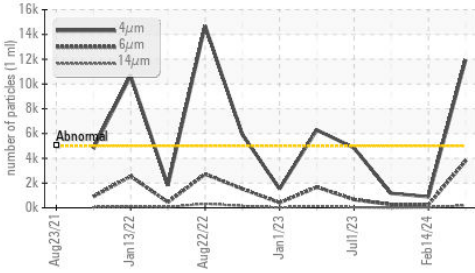
method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.7	10.72	10.07	9.343

OIL ANALYSIS REPORT

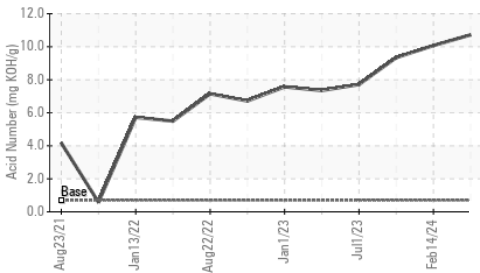
▲ Particle Trend



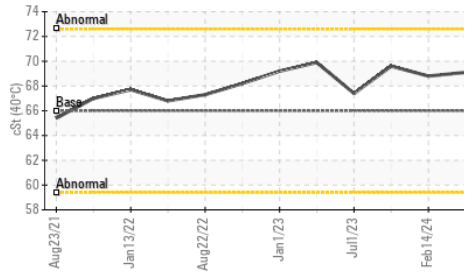
▲ Particle Trend



Acid Number



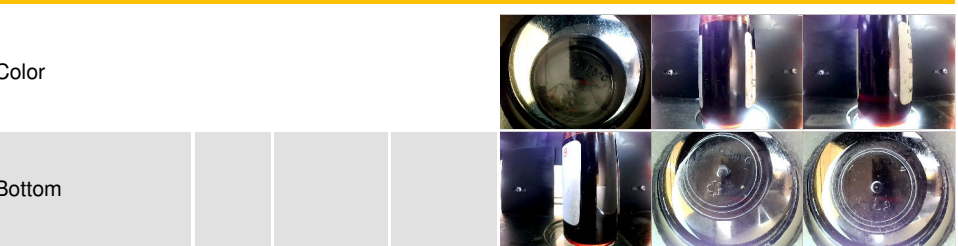
Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

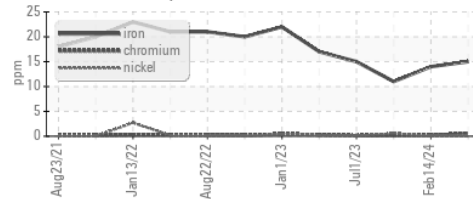
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 66	69.1	68.8	69.6

SAMPLE IMAGES

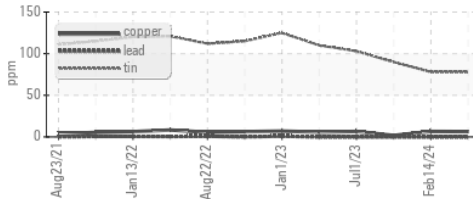


GRAPHS

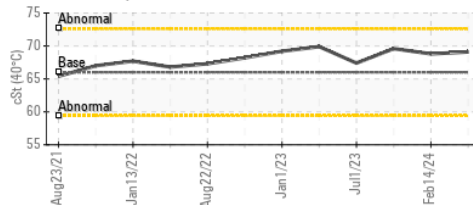
Ferrous Alloys



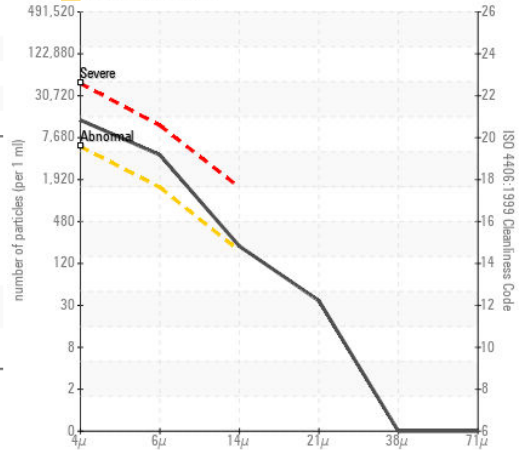
Non-ferrous Metals



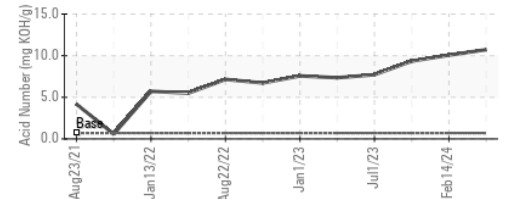
Viscosity @ 40°C



▲ Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0117632
Lab Number : 06142206
Unique Number : 10967014
Test Package : PLANT

Received : 08 Apr 2024
Tested : 11 Apr 2024
Diagnosed : 11 Apr 2024 - Don Baldrige

SDI - Steel Dynamics Inc. - Heartland
 455 West Industrial Drive
 Terre Haute, IN
 US 47802
 Contact: BRAD ELLIS
 brad.ellis@steeldynamics.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: