

OIL ANALYSIS REPORT



ACW1 3/8 SIDE CONVEYOR

Component Gearbox Fluid {not provided} (5 GAL)

DIAGNOSIS

A Recommendation

No corrective action is recommended at this time. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

Elemental level of silicon (Si) above normal.

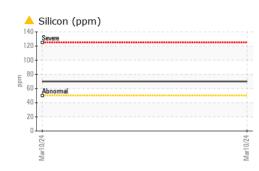
Fluid Condition

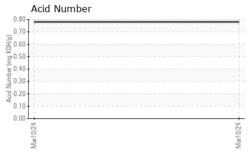
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

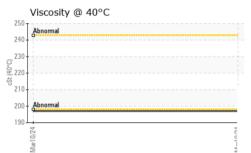
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0087861		
Sample Date		Client Info		10 Mar 2024		
Machine Age	yrs	Client Info		3		
Oil Age	yrs	Client Info		1		
Oil Changed		Client Info		Changed		
Sample Status				ABNORMAL		
CONTAMINAT	ION	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG		
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	61		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	0		
Lead	ppm	ASTM D5185m	>50	0		
Copper	ppm	ASTM D5185m	>200	0		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		<1		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		2		
Magnesium	ppm	ASTM D5185m		0		
Calcium	ppm	ASTM D5185m		96		
Phosphorus	ppm	ASTM D5185m		419		
Zinc	ppm	ASTM D5185m		491		
Sulfur	ppm	ASTM D5185m		14836		
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<u> </u>		
Sodium	ppm	ASTM D5185m		5		
Potassium	ppm	ASTM D5185m	>20	0		
FLUID DEGRAD	DATION	method	limit/base	current	history1	history2
Acid Number (AN)						



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	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
	Precipitate	scalar	*Visual	NONE	NONE		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
Mar10/24	Appearance	scalar	*Visual	NORML	NORML		
Mai	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.2	NEG		
	Free Water	scalar	*Visual		NEG		
	FLUID PROPE	RTIES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445		197		
	SAMPLE IMAG	ES	method	limit/base	current	history1	history2
Mar10/24	Color					no image	no image
	Bottom				•	no image	no image
Ал—14	Non-ferrous Metal	s		Marto24			
	Viscosity @ 40°C			(q) (0)	Acid Number	r	
	240 - 3230 - 3210 - 3210 - 4bnomal 190 - 45 200 - 190 -			Mar1024 0.0 Acid Number (mg KOH(g)	Mæ1024		Act 10.04
Laboratory Sample No. Lab Number Unique Number Test Package liscuss this sample report	: 10967205 : IND 2	Recei Teste Diagr	ived : 08 id : 09 nosed : 11	3 Apr 2024 9 Apr 2024 Apr 2024 - Dor	n Baldridge		

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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