

## **OIL ANALYSIS REPORT**



ACW1 3/8 SIDE CONVEYOR

Component Gearbox Fluid {not provided} (5 GAL)

### DIAGNOSIS

#### A Recommendation

No corrective action is recommended at this time. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

Elemental level of silicon (Si) above normal.

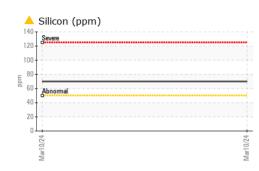
#### Fluid Condition

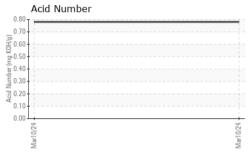
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

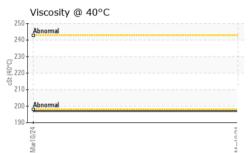
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0087861		
Sample Date		Client Info		10 Mar 2024		
Machine Age	yrs	Client Info		3		
Oil Age	yrs	Client Info		1		
Oil Changed		Client Info		Changed		
Sample Status				ABNORMAL		
CONTAMINAT	ION	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG		
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	61		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	0		
Lead	ppm	ASTM D5185m	>50	0		
Copper	ppm	ASTM D5185m	>200	0		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		<1		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		2		
Magnesium	ppm	ASTM D5185m		0		
Calcium	ppm	ASTM D5185m		96		
Phosphorus	ppm	ASTM D5185m		419		
Zinc	ppm	ASTM D5185m		491		
Sulfur	ppm	ASTM D5185m		14836		
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<u> </u>		
Sodium	ppm	ASTM D5185m		5		
Potassium	ppm	ASTM D5185m	>20	0		
FLUID DEGRAD	DATION	method	limit/base	current	history1	history2
Acid Number (AN)						



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	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
	Precipitate	scalar	*Visual	NONE	NONE		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
Mar10/24	Appearance	scalar	*Visual	NORML	NORML		
Mai	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.2	NEG		
	Free Water	scalar	*Visual		NEG		
	FLUID PROPE	RTIES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445		197		
	SAMPLE IMAG	ES	method	limit/base	current	history1	history2
Mar10/24	Color					no image	no image
	Bottom				•	no image	no image
Ал—14	Non-ferrous Metal	s		Marto24			
	Viscosity @ 40°C			(q) (0)	Acid Number	r	
	240 - 3230 - 3210 - 3210 - 4bnomal 190 - 45 200 - 190 -			Mar1024 0.0 Acid Number (mg KOH(g)	Mæ1024		Act 10.04
Laboratory Sample No. Lab Number Unique Number Test Package liscuss this sample report	: 10967205 : IND 2	Recei Teste Diagr	ived : 08 id : 09 nosed : 11	3 Apr 2024 9 Apr 2024 Apr 2024 - Dor	n Baldridge		

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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