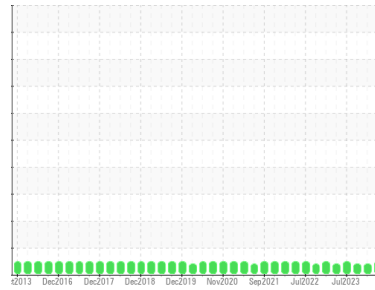


# OIL ANALYSIS REPORT

## Sample Rating Trend



**NORMAL**



Machine Id  
**TORQUE MASTER L-7 130 REDUCTION**  
 Component  
**Gearbox**  
 Fluid  
**PETRO CANADA ENDURATEX EP 220 (25 GAL)**

### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

### SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>PCA0116753</b>	PCA0116734	PCA0091818
Sample Date	Client Info		<b>08 Apr 2024</b>	22 Jan 2024	18 Oct 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	ABNORMAL	ABNORMAL

### CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	<b>NEG</b>	NEG	NEG

### WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		<b>15</b>	14	16
Iron	ppm	ASTM D5185m >200	<b>4</b>	7	7
Chromium	ppm	ASTM D5185m >15	<b>0</b>	0	<1
Nickel	ppm	ASTM D5185m >15	<b>0</b>	0	<1
Titanium	ppm	ASTM D5185m	<b>0</b>	<1	<1
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>0</b>	0	<1
Lead	ppm	ASTM D5185m >100	<b>0</b>	0	<1
Copper	ppm	ASTM D5185m >200	<b>0</b>	0	<1
Tin	ppm	ASTM D5185m >25	<b>&lt;1</b>	0	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	<1

### ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 60	<b>20</b>	22	24
Barium	ppm	ASTM D5185m 0	<b>0</b>	0	<1
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	0	<1
Manganese	ppm	ASTM D5185m 0	<b>&lt;1</b>	0	<1
Magnesium	ppm	ASTM D5185m 0	<b>0</b>	0	<1
Calcium	ppm	ASTM D5185m 0	<b>0</b>	0	3
Phosphorus	ppm	ASTM D5185m 270	<b>418</b>	423	420
Zinc	ppm	ASTM D5185m 0	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m 11200	<b>5988</b>	5689	6473

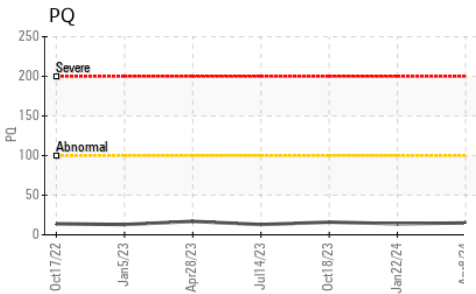
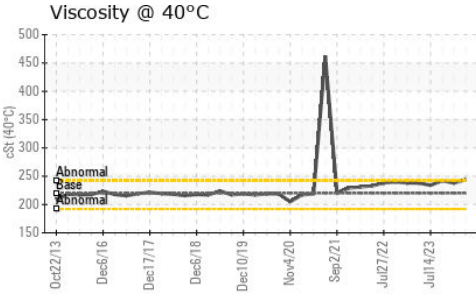
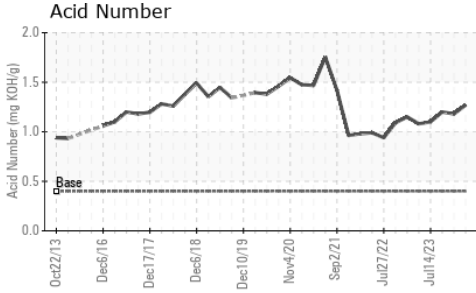
### CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<b>5</b>	6	9
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>0</b>	0	2

### FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.40	<b>1.27</b>	1.18	1.20

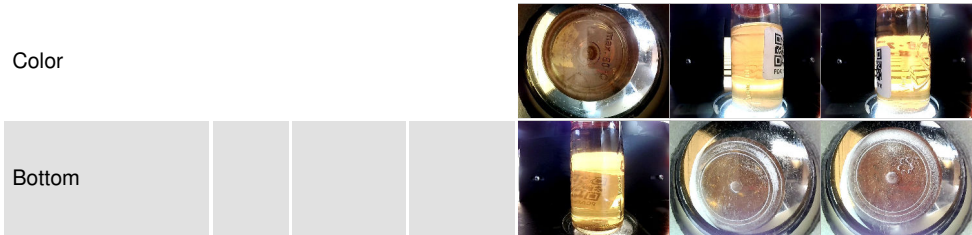
# OIL ANALYSIS REPORT



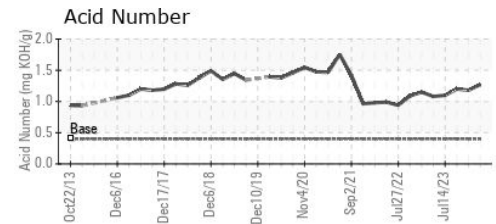
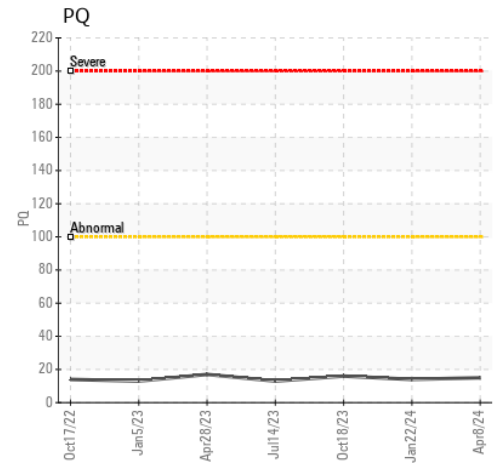
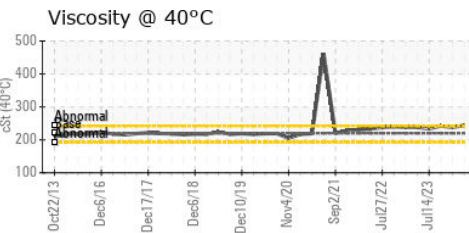
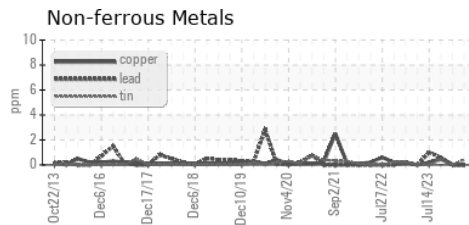
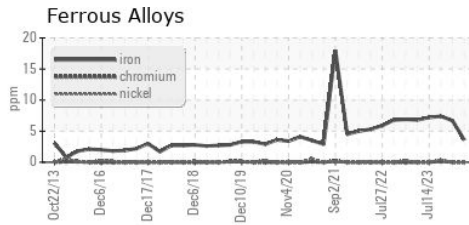
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	▲ HEAVY	▲ HEAVY
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	244	238

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0116753  
**Lab Number** : 06142424  
**Unique Number** : 10967232  
**Test Package** : PLANT

**Received** : 08 Apr 2024  
**Tested** : 09 Apr 2024  
**Diagnosed** : 11 Apr 2024 - Don Baldrige

**CERTAINTED VINYL PLANT**  
 2651 PENNY RD  
 CLAREMONT, NC  
 US 28613  
 Contact: BRUCE JAMES  
 bruce.a.james@saint-gobain.com  
 T: (828)459-3320  
 F: (828)459-3329

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)