

OIL ANALYSIS REPORT

Area Recycling Line EREMA Main Gearbox

Gear Extruder Fluid

FUCHS RENOLIN UNISYN CLP 150 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

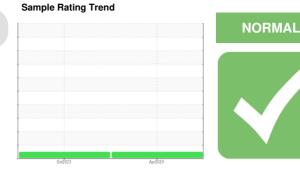
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

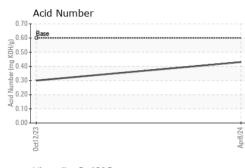
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

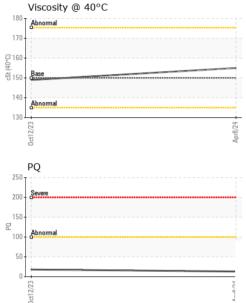


SAMPLE INFORI	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0107756	PCA0106226	
Sample Date		Client Info		08 Apr 2024	12 Oct 2023	
Machine Age	hrs	Client Info		1	1	
Oil Age	hrs	Client Info		0	1	
Oil Changed		Client Info		Not Changd	Not Changd	
Sample Status				NORMAL	NORMAL	
CONTAMINAT	ION	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	
WEAR METAL	S	method	limit/base	current	history1	history2
PQ		ASTM D8184		13	18	
Iron	ppm	ASTM D5185m	>150	17	12	
Chromium	ppm	ASTM D5185m	>10	<1	0	
Nickel	ppm	ASTM D5185m	>10	<1	0	
Titanium	ppm	ASTM D5185m		<1	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>25	2	0	
Lead	ppm	ASTM D5185m	>100	<1	0	
Copper	ppm	ASTM D5185m	>50	<1	<1	
Tin	ppm	ASTM D5185m	>10	<1	0	
Vanadium	ppm	ASTM D5185m		<1	0	
Cadmium	ppm	ASTM D5185m		<1	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m		<1	0	
Molybdenum	ppm	ASTM D5185m		<1	0	
Manganese	ppm	ASTM D5185m		<1	0	
Magnesium	ppm	ASTM D5185m		<1	0	
Calcium	ppm	ASTM D5185m		4	0	
Phosphorus	ppm	ASTM D5185m		48	21	
Zinc	ppm	ASTM D5185m		3	0	
Sulfur	ppm	ASTM D5185m		4948	3335	
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	2	0	
Sodium	ppm	ASTM D5185m		0	<1	
Potassium	ppm	ASTM D5185m	>20	<1	0	
FLUID DEGRA	DATIO <u>N</u>	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.6	0.43	0.30	



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	VISUAL		method				history2
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Precipitate	scalar	*Visual	NONE	NONE	NONE	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Apr8/24	Appearance	scalar	*Visual	NORML	NORML	NORML	
Apri	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
	Free Water	scalar	*Visual		NEG	NEG	
1	FLUID PROPE	RTIES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445	150	155	149	
*****	SAMPLE IMAG	ES	method	limit/base	current	history1	history2
Apr8/24	Color						no image
-	Bottom						no image
	GRAPHS						
	Ferrous Alloys				PQ		
	20 iron]			220	Severe		
× .	15 - announce chromium			200	Severe		
La L	10-			180			
	5-			160-			
	0			140-			
	0ct12/23			42/8rg/24			
				₹ 2 100-	Abnormal		
	Non-ferrous Metal	s					
	copper			80.			
-	6			60-			
H H H H H H H H H H H H H H H H H H H	4			40-			
	2			20-			
	0ct12/23			Apr8/24	0ct12/23		
	∽ Viscosity @ 40°C				පි Acid Number		
					Add Number		
	170			Q.60	Base	*****	
40°C)	160 - 150 - Base			Ĕ 0.40			
				B 0.40			
	Abnormal			(0,0.80 (0,0.60)) HOX 0,60)) a 0,40 , a 0,40 , u a 0,40 , u a 0,40 , u a 0,40 , u m N D i v v 0,50 , u m N D i v v v v v v v v v v v v v v v v v v v			
	1301. E				/23		
	0ct12/23			Apr8/24	0ct12/23		
	WearCheck USA - 501 PCA0107756 06144464	1 Madiso Recei Teste	ved : 10	, NC 27513 Apr 2024 Apr 2024			AGERSTOW 160 IKO WA RSTOWN, M

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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