

OIL ANALYSIS REPORT

Sample Rating Trend



VISCOSITY



Area
UTILITIES [98903486]

Machine Id
GSC-7

Component
Screw Compressor

Fluid
INGERSOLL-RAND TURBOBLEND 46 (--- GAL)

DIAGNOSIS

▲ Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

● Fluid Condition

Viscosity of sample indicates oil is within ISO 68 range, advise investigate. Confirm oil type.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			PCA0098817	---	---
Sample Date	Client Info			05 Mar 2024	---	---
Machine Age	hrs	Client Info		0	---	---
Oil Age	hrs	Client Info		0	---	---
Oil Changed	Client Info			N/A	---	---
Sample Status				ABNORMAL	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>60	<1	---	---
Chromium	ppm	ASTM D5185m	>4	<1	---	---
Nickel	ppm	ASTM D5185m		<1	---	---
Titanium	ppm	ASTM D5185m		<1	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>5	1	---	---
Lead	ppm	ASTM D5185m	>10	1	---	---
Copper	ppm	ASTM D5185m	>30	<1	---	---
Tin	ppm	ASTM D5185m	>15	1	---	---
Vanadium	ppm	ASTM D5185m		<1	---	---
Cadmium	ppm	ASTM D5185m		<1	---	---

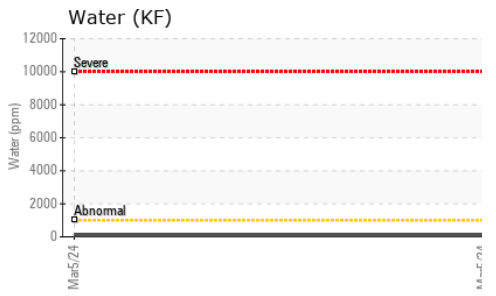
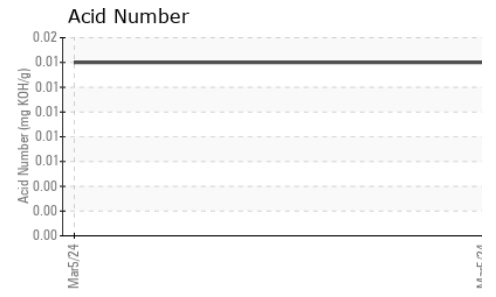
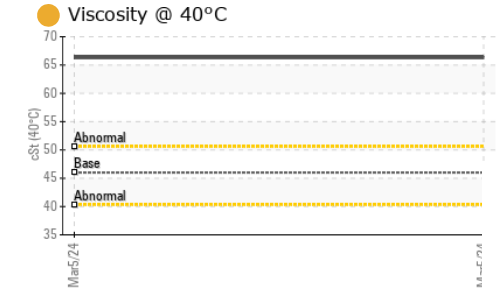
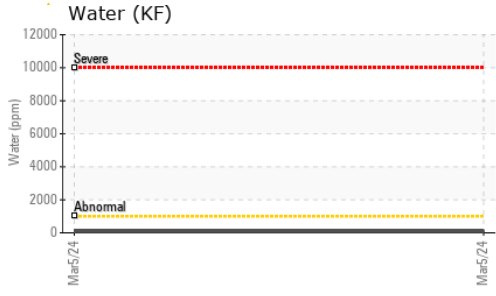
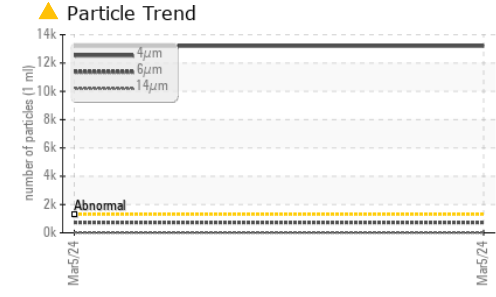
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	---	---
Barium	ppm	ASTM D5185m		0	---	---
Molybdenum	ppm	ASTM D5185m		<1	---	---
Manganese	ppm	ASTM D5185m		<1	---	---
Magnesium	ppm	ASTM D5185m		<1	---	---
Calcium	ppm	ASTM D5185m		3	---	---
Phosphorus	ppm	ASTM D5185m		2	---	---
Zinc	ppm	ASTM D5185m		0	---	---
Sulfur	ppm	ASTM D5185m		0	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<1	---	---
Sodium	ppm	ASTM D5185m		0	---	---
Potassium	ppm	ASTM D5185m	>20	1	---	---
Water	%	ASTM D6304	>0.1	0.008	---	---
ppm Water	ppm	ASTM D6304	>1000	88	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>1300	▲ 13200	---	---
Particles >6µm		ASTM D7647	>320	▲ 730	---	---
Particles >14µm		ASTM D7647	>80	20	---	---
Particles >21µm		ASTM D7647	>20	7	---	---
Particles >38µm		ASTM D7647	>4	0	---	---
Particles >71µm		ASTM D7647	>3	0	---	---
Oil Cleanliness		ISO 4406 (c)	>17/15/13	▲ 21/17/11	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.014	---	---

OIL ANALYSIS REPORT

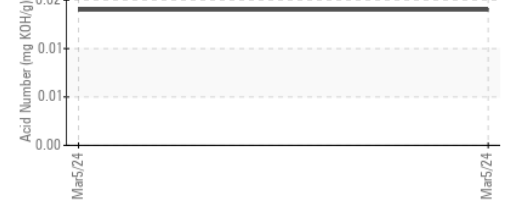
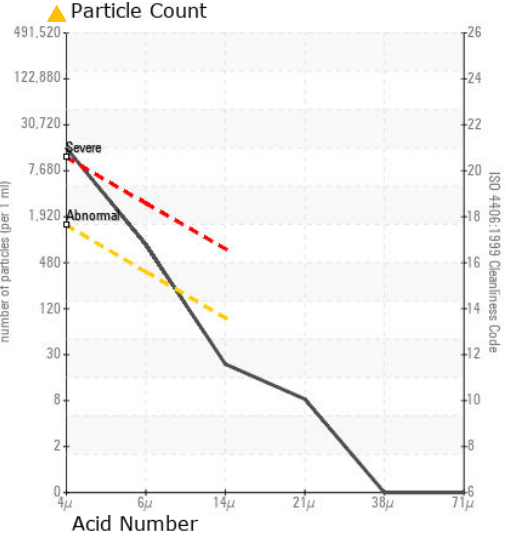
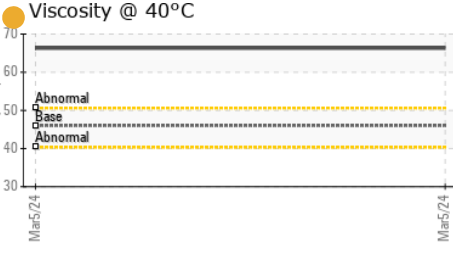
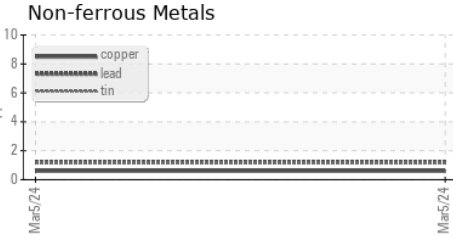
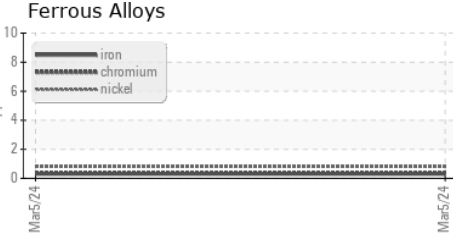


VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	● 66.32	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0098817
Lab Number : 06146648
Unique Number : 10976726
Test Package : IND 2 (Additional Tests: KF, PrtCount)

Received : 11 Apr 2024
Tested : 18 Apr 2024
Diagnosed : 18 Apr 2024 - Jonathan Hester

KraftHeinz - Springfield - Plant 8311 PCA
 2035 E BENNETT
 SPRINGFIELD, MO
 US 65804
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)