

OIL ANALYSIS REPORT



Machine Id 222696 **Diesel Engine** Fluic PETRO CANADA DURON SHP 10W30 (--- QTS)

DIAGNOSIS

Recommendation

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor. Please specify the component make and model with your next sample.

Wear

Metal levels are typical for a new component breaking in.

Contamination

Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the oil.

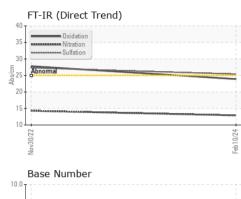
Fluid Condition

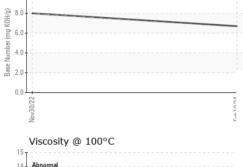
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

| SAMPLE INFORM | ΛΑΤΙΟΝ | method | limit/base | current | history1 | history2 |
|---|--|---|--|--|--|--|
| Sample Number | | Client Info | | PCA0110163 | PCA0077063 | |
| Sample Date | | Client Info | | 10 Feb 2024 | 30 Nov 2022 | |
| Machine Age | mls | Client Info | | 75476 | 43398 | |
| Oil Age | mls | Client Info | | 36026 | 4754 | |
| Oil Changed | | Client Info | | Changed | Changed | |
| Sample Status | | | | NORMAL | NORMAL | |
| CONTAMINATI | ON | method | limit/base | current | history1 | history2 |
| Fuel | | WC Method | >5 | <1.0 | <1.0 | |
| Water | | WC Method | >0.2 | NEG | NEG | |
| Glycol | | WC Method | | NEG | NEG | |
| WEAR METALS | S . | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >100 | 75 | 88 | |
| Chromium | ppm | ASTM D5185m | >20 | 3 | 4 | |
| Nickel | ppm | ASTM D5185m | >4 | 0 | 2 | |
| Titanium | ppm | ASTM D5185m | | 0 | <1 | |
| Silver | ppm | ASTM D5185m | >3 | 0 | 0 | |
| Aluminum | ppm | ASTM D5185m | >20 | 20 | 22 | |
| Lead | ppm | ASTM D5185m | >40 | 0 | 2 | |
| Copper | ppm | ASTM D5185m | >330 | 18 | 35 | |
| Tin | ppm | ASTM D5185m | >15 | 3 | 6 | |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | 2 | 15 | 15 | |
| Barium | ppm | ASTM D5185m | 0 | 0 | 0 | |
| Molybdenum | ppm | ASTM D5185m | 50 | 69 | 62 | |
| Manganese | ppm | ACTM DE10Em | 0 | 3 | - | |
| | ppin | ASTM D5185m | 0 | 3 | 7 | |
| Magnesium | ppm | ASTM D5185m ASTM D5185m | 950 | 3 819 | 726 | |
| U | | | | - | | |
| Calcium | ppm | ASTM D5185m | 950 | 819 | 726 | |
| Calcium Phosphorus | ppm ppm | ASTM D5185m ASTM D5185m | 950 1050 | 819 1546 | 726 1745 | |
| Calcium Phosphorus | ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m | 950 1050 995 | 819 1546 1033 | 726 1745 904 | |
| Calcium Phosphorus Zinc | ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | 950 1050 995 1180 | 819 1546 1033 1315 | 726 1745 904 1143 | |
| Calcium Phosphorus Zinc Sulfur | ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | 950 1050 995 1180 2600 | 819 1546 1033 1315 3188 | 726 1745 904 1143 2611 | |
| CONTAMINAN | ppm ppm ppm ppm ppm TS | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method | 950 1050 995 1180 2600 limit/base | 819 1546 1033 1315 3188 current | 726 1745 904 1143 2611 history1 | history2 |
| Calcium Phosphorus Zinc Sulfur CONTAMINAN ^T Silicon | ppm ppm ppm ppm ppm TS | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | 950 1050 995 1180 2600 limit/base >25 | 819 1546 1033 1315 3188 current 8 | 726 1745 904 1143 2611 history1 10 | history2 |
| Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium | ppm ppm ppm ppm ppm TS ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | 950 1050 995 1180 2600 limit/base >25 | 819 1546 1033 1315 3188 current 8 5 | 726 1745 904 1143 2611 history1 10 8 | history2 |
| Calcium Phosphorus Zinc Sulfur CONTAMINAN ^T Silicon Sodium Potassium INFRA-RED | ppm ppm ppm ppm ppm TS ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | 950 1050 995 1180 2600 <i>limit/base</i> >25 >20 | 819 1546 1033 1315 3188 current 8 5 36 | 726 1745 904 1143 2611 history1 10 8 82 | history2 |
| Calcium Phosphorus Zinc Sulfur CONTAMINAN ^T Silicon Sodium Potassium | ppm ppm ppm ppm ppm TS ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | 950 1050 995 1180 2600 limit/base >25 >20 limit/base >3 | 819 1546 1033 1315 3188 current 8 5 36 current | 726 1745 904 1143 2611 history1 10 8 8 82 history1 | history2 history2 |
| Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium INFRA-RED Soot % | ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | 950 1050 995 1180 2600 <i>limit/base</i> >25 >20 <i>limit/base</i> >3 >20 | 819 1546 1033 1315 3188 current 8 5 36 current 0.9 | 726 1745 904 1143 2611 history1 10 8 82 history1 0.8 | history2 history2 history2 |
| Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium INFRA-RED Soot % Nitration | ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D7844 *ASTM D7844 *ASTM D7624 | 950 1050 995 1180 2600 <i>limit/base</i> >25 >20 <i>limit/base</i> >3 >20 | 819 1546 1033 1315 3188 current 8 5 36 current 0.9 12.9 | 726 1745 904 1143 2611 history1 10 8 82 history1 0.8 14.3 | history2 history2 |
| Calcium Phosphorus Zinc Sulfur CONTAMINAN ^T Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation | ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D7844 *ASTM D7844 *ASTM D7624 | 950 1050 995 1180 2600 Imit/base >25 >20 Imit/base >3 >20 >3 >20 | 819 1546 1033 1315 3188 current 8 5 36 current 0.9 12.9 25.4 | 726 1745 904 1143 2611 history1 10 8 82 history1 0.8 14.3 27.3 | history2 history2 history2 |



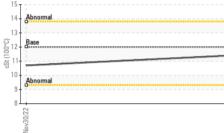
OIL ANALYSIS REPORT



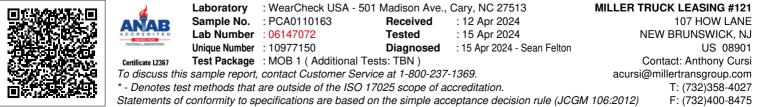


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| VISUAL | | method | limit/base | current | history1 | history2 |
|------------------------|--------|-----------|--|------------------|----------|----------|
| /hite Metal | scalar | *Visual | NONE | NONE | NONE | |
| ellow Metal | scalar | *Visual | NONE | NONE | NONE | |
| recipitate | scalar | *Visual | NONE | NONE | NONE | |
| ilt | scalar | *Visual | NONE | NONE | NONE | |
| ebris | scalar | *Visual | NONE | NONE | NONE | |
| and/Dirt | scalar | *Visual | NONE | NONE | NONE | |
| ppearance | scalar | *Visual | NORML | NORML | NORML | |
| dor | scalar | *Visual | NORML | NORML | NORML | |
| mulsified Water | scalar | *Visual | >0.2 | NEG | NEG | |
| ree Water | scalar | *Visual | | NEG | NEG | |
| FLUID PROPE | RTIES | method | limit/base | current | history1 | history2 |
| isc @ 100°C | cSt | ASTM D445 | 12.00 | 11.4 | 10.7 | |
| GRAPHS | | | | | | |
| Iron (ppm) | | | 100 | Lead (ppm) | | |
| Severe | | | 80 | Severe | | |
| - | | | 60 | | | |
| Abnormal | | | 40 | Abnormal | | |
| | | | 20 | Ē | | |
| - | | | | | | |
| Nov30/22. | | | Feb 10/24 | Vov30/22 | | |
| Nov3 | | | Feb1 | Nov3 | | |
| Aluminum (ppm) | | | | Chromium (p | pm) | |
| Severe | | | 50 | Severe | | |
| Severe | | | 40 | | | |
| Abnomal | | | ³⁰ | Abnormal | | |
| 0 | | | | | | |
| | | | 10 | | | |
| /22 + | | | | | | |
| Nov30/22 | | | Feb 10/24 | Nov30/22 | | |
| ∠ Copper (ppm) | | | | Silicon (ppm) | | |
| Severe | | | 80 | | | |
| Approximate | | | 60 | | | |
| | | | 틆.40 | | | |
| | | | | Abnormal | | |
| | | | 20 | | | |
| 2 | | | | - | | |
| Nov30/22 | | | Feb10/24 | Nov30/22 | | |
| ≗ Viscosity @ 100°C | | | ц. | ≗ Base Number | | |
| 1000 C | | | | | | |
| Abnormal | | | (b)H03 6.0 0.4 Konter Base Base 2.0 | | | |
| Base | | | ළි 6.0 ක | | | |
| | | | - 4.0 | + | | |
| Abnormal | | | as 2.0 | | | |
| 22 + | | | 0.0 | | | |
| Nov30/22 | | | Feb 10/24 | Nov30/22 | | |
| 200 | | | | 0 | | |



Contact/Location: Anthony Cursi - MILNEW