

OIL ANALYSIS REPORT





DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0110160		
Sample Date		Client Info		29 Feb 2024		
Machine Age	mls	Client Info		141473		
Oil Age	mls	Client Info		30000		
Oil Changed		Client Info		Changed		
Sample Status				NORMAL		
CONTAMINAT	ION	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0		
Water		WC Method	>0.2	NEG		
Glycol		WC Method		NEG		
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	53		
Chromium	ppm	ASTM D5185m	>20	1		
Nickel	ppm	ASTM D5185m	>4	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m	>3	0		
Aluminum	ppm	ASTM D5185m	>20	13		
Lead	ppm	ASTM D5185m	>40	0		
Copper	ppm	ASTM D5185m	>330	5		
Tin	ppm	ASTM D5185m	>15	1		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185m	limit/base	current 13	history1	history2
	ppm ppm					
Boron		ASTM D5185m	2	13		
Boron Barium	ppm	ASTM D5185m ASTM D5185m	2 0	13 0		
Boron Barium Molybdenum Manganese Magnesium	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	2 0 50	13 0 54 1 740		
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	2 0 50 0 950 1050	13 0 54 1 740 1497		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	2 0 50 0 950 1050 995	13 0 54 1 740 1497 1070		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	2 0 50 0 950 1050 995 1180	13 0 54 1 740 1497 1070 1290	 	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	2 0 50 0 950 1050 995	13 0 54 1 740 1497 1070	 	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	2 0 50 0 950 1050 995 1180	13 0 54 1 740 1497 1070 1290	 	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	2 0 50 0 950 1050 995 1180 2600	13 0 54 1 740 1497 1070 1290 3562		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	2 0 50 950 1050 995 1180 2600	13 0 54 1 740 1497 1070 1290 3562 current	 history1	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon	ppm ppm ppm ppm ppm ppm ppm ppm TS	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	2 0 50 950 1050 995 1180 2600	13 0 54 1 740 1497 1070 1290 3562 current 5	 history1	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm TS	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	2 0 50 0 950 1050 995 1180 2600 limit/base >25	13 0 54 1 740 1497 1070 1290 3562 <u>current</u> 5 5	 history1 	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium INFRA-RED Soot %	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	2 0 50 950 1050 995 1180 2600 limit/base >25 >20	13 0 54 1 740 1497 1070 1290 3562 <u>current</u> 5 5 5 12	 history1 	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium INFRA-RED	ppm ppm ppm ppm ppm ppm ppm ppm TS ppm ppm	ASTM D5185m ASTM D5185m	2 0 50 0 950 1050 995 1180 2600 Imit/base >25 >20 Imit/base	13 0 54 1 740 1497 1070 1290 3562 current 5 5 12 2 current	 history1 history1	 history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium INFRA-RED Soot %	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	2 0 50 0 950 1050 995 1180 2600 limit/base >25 >20 limit/base >3	13 0 54 1 740 1497 1070 1290 3562 <i>current</i> 5 5 12 <i>current</i> 1.3	 history1 history1 	 history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Zinc Sulfur CONTAMINAN Silicon Sodium Potassium INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	2 0 50 950 1050 995 1180 2600 <i>imit/base</i> >25 >20 <i>imit/base</i>	13 0 54 1 740 1497 1070 1290 3562 <i>current</i> 5 5 12 <i>current</i> 1.3 13.7	 history1 history1 history1	 history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D7844 *ASTM D7624 *ASTM D7415	2 0 50 950 1050 995 1180 2600 imit/base >25 imit/base >3 >20 >30	13 0 54 1 740 1497 1070 1290 3562 <i>current</i> 5 5 12 <i>current</i> 1.3 13.7 28.5	 history1 history1 history1	 history2 history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation FLUID DEGRAE	ppm ppm ppm ppm ppm ppm ppm TS ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D7844 *ASTM D7624	2 0 0 50 0 950 1050 995 1180 2600 imit/base >25 >20 imit/base >3 >20 >30	13 0 54 1 740 1497 1070 1290 3562 <i>current</i> 5 5 5 12 <i>current</i> 1.3 13.7 28.5 <i>current</i>	 history1 history1 history1 history1	 history2 history2 history2 history2



35

30 Abs/cm

15

10 Feb29/24

6. .5.0

KOH/ 4 0 Du

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. ₹20 Base

0.0

15

14

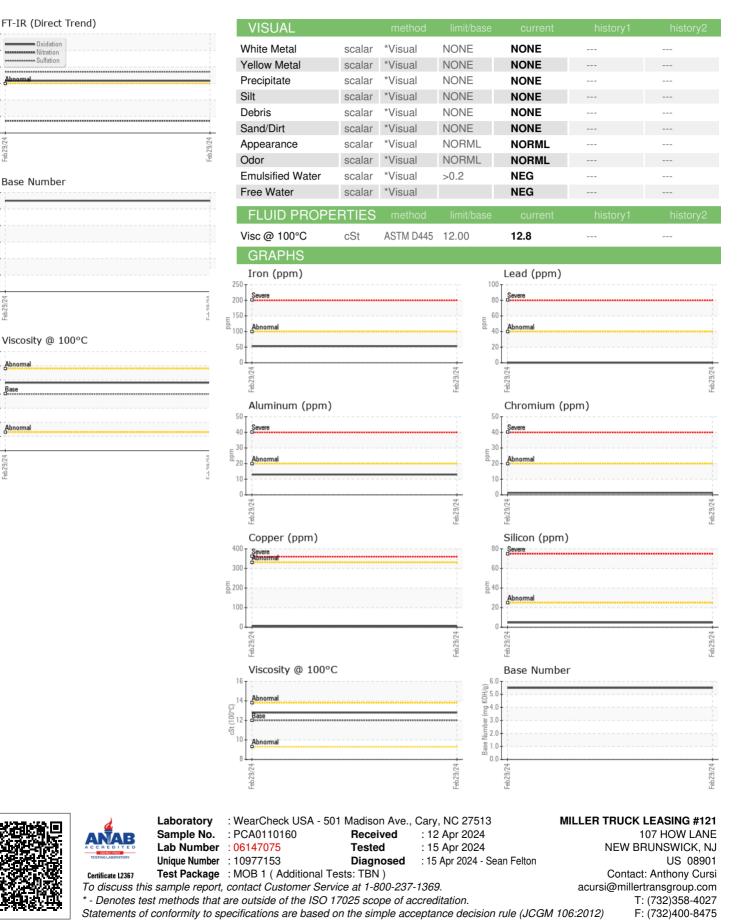
13 cSt (100°C) Base

Abnorma

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