

OIL ANALYSIS REPORT

Area **TA** Machines **TA884 SY215 SY021ECCP7058**

Component Left Final Drive Fluid

CITGO PREMIUM GEAR 80W90 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

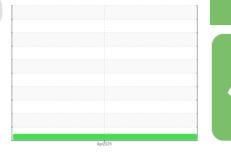
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The condition of the oil is acceptable for the time in service.



Sample Rating Trend



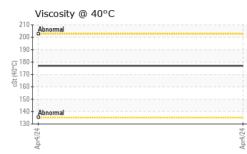
NORMAL

SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0115513		
Sample Date		Client Info		04 Apr 2024		
Machine Age	hrs	Client Info		306		
Oil Age	hrs	Client Info		306		
Oil Changed		Client Info		Not Changd		
Sample Status				NORMAL		
CONTAMINAT	ION	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG		
WEAR METAL	.S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>500	204		
Chromium	ppm	ASTM D5185m	>10	2		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	0		
Lead	ppm	ASTM D5185m	>25	0		
Copper	ppm	ASTM D5185m	>50	1		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		63		
Barium	ppm	ASTM D5185m		17		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		4		
Magnesium	ppm	ASTM D5185m		<1		
Calcium	ppm	ASTM D5185m		7		
Phosphorus	ppm	ASTM D5185m		607		
Zinc	ppm	ASTM D5185m		23		
Sulfur	ppm	ASTM D5185m		20050		
CONTAMINAN	ITS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>75	11		
Sodium	ppm	ASTM D5185m		16		
Potassium	ppm	ASTM D5185m	>20	0		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	MODER		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.2	NEG		
Free Water	scalar	*Visual		NEG		
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OIL ANALYSIS REPORT



FLUID PROPE	ERTIES	method	limit/base	current	history1	histor
Visc @ 40°C	cSt A	STM D445		177		
SAMPLE IMAG	GES	method	limit/base	current	history1	histor
Color				no image	no image	no imag
Bottom				no image	no image	no ima
GRAPHS					1	
Iron (ppm)			120	Lead (ppm)		
1500 - Severe			100	Smion		
<u>특</u> 1000 -			80 톱 60	-		
Ab			40	Abnormal		
500 - 9			20			
Apr4/24+0			Apr4/24	Apr4/24		
ع Aluminum (ppm)			A	₹ Chromium (p	(mau	
120 Saura			30	Saura	,pm,	
100 - Severe			25			
Ē 60-			<u>E</u> 15			
40 - Abnormal 20 -			10	Abnormal		
0						
Apr4/24			Apr4/24	Apr4/24		
Copper (ppm)			250	Silicon (ppm))	
200 150 Severe			250	Severe		
			150			
톱 100 - Abnormal			E 100	Abnormal		
50 -			- 50	-		
Apr4/24			Apr4/24	Apr4/24		
₹ Viscosity @ 40°C			Ar	ĕ Additives		
220 Abnormal			700			
200			500	- phosphore zinc	us	
유 180 - 아 행 160 -			E 400			
140 - Abnormal			200	1		
120 +72/5-1dk			Apr4/24			
4			14/	Apr4/24		

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate L2367

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