

OIL ANALYSIS REPORT

Sample Rating Trend



SCREW PUMP 4

Component Gearbox

Fluid FUCHS RENOLIN UNISYN CKC ISO 320 (48 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

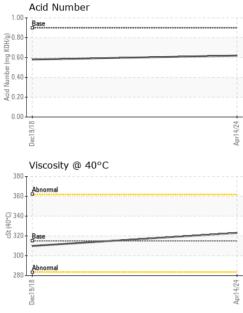
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORI	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCAI2002629	PCAI2002631	
Sample Date		Client Info		14 Apr 2024	19 Dec 2018	
Machine Age	yrs	Client Info		0	6	
Oil Age	yrs	Client Info		0	0	
Oil Changed		Client Info		N/A	Not Changd	
Sample Status				NORMAL	NORMAL	
CONTAMINAT	ION	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	6	9	
Chromium	ppm	ASTM D5185m	>15	<1	<1	
Nickel	ppm	ASTM D5185m	>15	<1	<1	
Titanium	ppm	ASTM D5185m		<1	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>25	2	0	
Lead	ppm	ASTM D5185m	>100	<1	2	
Copper	ppm	ASTM D5185m	>200	<1	0	
Tin	ppm	ASTM D5185m	>25	<1	0	
Antimony	ppm	ASTM D5185m	>5		0	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		<1	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	25	2	5	
Barium	ppm	ASTM D5185m		0	0	
Molybdenum	ppm	ASTM D5185m		<1	0	
Manganese	ppm	ASTM D5185m		0	0	
Magnesium	ppm	ASTM D5185m		1	<1	
Calcium	ppm	ASTM D5185m	17	4	<1	
Phosphorus	ppm	ASTM D5185m	200	372	321	
Zinc	ppm	ASTM D5185m		0	2	
Sulfur	ppm	ASTM D5185m	5000	6702	4177	
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	2	1	
Sodium	ppm	ASTM D5185m		0	<1	
Potassium	ppm	ASTM D5185m	>20	<1	0	
FLUID DEGRAD		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.9	0.62	0.580	



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		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	
Free Water	scalar	*Visual		NEG	NEG	
FLUID PROP	ERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	315	323	309.9	
SAMPLE IMA	GES	method	limit/base	current	history1	history2
Color				no image		no image
Bottom				no image		no image
Dec19/18			Apr14/24			
4						
2 -		865=====0054=======004=====				
		A&&aaaaaaaaaaaaaaaaaaaaaaaaaaaaaaaaaaa	14/24			
		A65aaaaaaaaaaaaaaaaaaaaaaaaaaaaaaaaaaaa	Apr14/24			
Viscosity @ 40°	2			Acid Number		
Viscosity @ 40°0	2			Acid Number		
Viscosity @ 40°0	2					
Viscosity @ 40°0	2					
Viscosity @ 40°(C					
Viscosity @ 40°(360 360 360 400 360 Base 320 Base	2		April 4/24 April 4/24			
	Silt Debris Sand/Dirt Appearance Odor Emulsified Water Free Water FLUID PROP Visc @ 40°C SAMPLE IMA Color Bottom Bottom Bottom	Silt scalar Debris scalar Sand/Dirt scalar Appearance scalar Odor scalar Emulsified Water scalar Free Water scalar Free Water scalar Free Water scalar Free Water scalar Visc @ 40°C cSt SAMPLE IMAGES Color Bottom Bottom GRAPHS Ferrous Alloys Ferrous Alloys	Silt scalar *Visual Debris scalar *Visual Sand/Dirt scalar *Visual Appearance scalar *Visual Odor scalar *Visual Emulsified Water scalar *Visual Free Water scalar *Visual Free Water scalar *Visual Free Water scalar *Visual Free Water scalar *Visual Color cSt ASTM D445 SAMPLE IMAGES method Color Bottom GRAPHS Ferrous Alloys Mon-ferrous Metals	Silt scalar *Visual NONE Debris scalar *Visual NONE Sand/Dirt scalar *Visual NONE Appearance scalar *Visual NORML Odor scalar *Visual NORML Emulsified Water scalar *Visual >0.2 Free Water scalar *Visual *Visu	Silt scalar *Visual NONE NONE Debris scalar *Visual NONE NONE Sand/Dirt scalar *Visual NONE NONE Appearance scalar *Visual NORML NORML Odor scalar *Visual NORML NORML Emulsified Water scalar *Visual >0.2 NEG Free Water scalar *Visual >0.2 NEG Free Water scalar *Visual NORML NORML Visc @ 40°C cSt ASTM D445 315 323 SAMPLE IMAGES method limit/base current Color <i>no image</i> Bottom <i>no image</i>	Silt scalar *Visual NONE NONE NONE Debris scalar *Visual NONE NONE NONE Sand/Dirt scalar *Visual NONE NONE NONE Appearance scalar *Visual NORML NORML NORML Odor scalar *Visual NORML NORML NORML Emulsified Water scalar *Visual >0.2 NEG NEG Free Water scalar *Visual >0.2 NEG NEG Free Water scalar *Visual NORML NORML NORML Visc @ 40°C cSt ASTM D445 315 323 309.9 SAMPLE IMAGES method limit/base current history1 Visc @ 40°C cSt ASTM D445 315 323 309.9 SAMPLE IMAGES method limit/base current history1 Color no image GRAPHS Ferrous Alloys

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