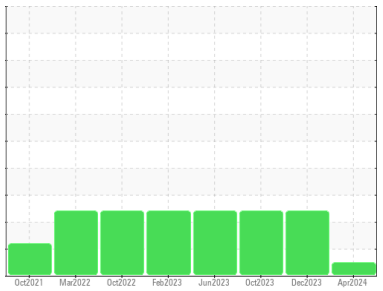
OIL DIAGNOSTICS

OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Area
MIXERS
Machine Id
[MIXERS] M290
Component
Diesel Engine
Fluid
KENDALL 15W40 (--- GAL)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the oil.

Fluid Condition
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PCA0109795**	LP0001226	LP0000440
Sample Date		Client Info		**08 Apr 2024**	15 Dec 2023	13 Oct 2023
Machine Age	hrs	Client Info		**23643**	23246	22843
Oil Age	hrs	Client Info		**600**	600	600
Oil Changed		Client Info		**Changed**	Changed	Changed
Sample Status				**NORMAL**	ATTENTION	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Fuel		WC Method	>5	**<1.0**	<1.0	<1.0
Water		WC Method	>0.2	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	**5**	10	27
Chromium	ppm	ASTM D5185m	>20	**<1**	<1	<1
Nickel	ppm	ASTM D5185m	>4	**<1**	<1	<1
Titanium	ppm	ASTM D5185m		**2**	1	1
Silver	ppm	ASTM D5185m	>3	**0**	0	0
Aluminum	ppm	ASTM D5185m	>20	**3**	3	3
Lead	ppm	ASTM D5185m	>40	**<1**	<1	5
Copper	ppm	ASTM D5185m	>330	**2**	2	3
Tin	ppm	ASTM D5185m	>15	**<1**	<1	<1
Vanadium	ppm	ASTM D5185m		**<1**	<1	0
Cadmium	ppm	ASTM D5185m		**<1**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	6.3	**59**	47	37
Barium	ppm	ASTM D5185m	0.6	**0**	0	0
Molybdenum	ppm	ASTM D5185m	0.4	**106**	93	102
Manganese	ppm	ASTM D5185m		**<1**	<1	0
Magnesium	ppm	ASTM D5185m	277	**116**	151	240
Calcium	ppm	ASTM D5185m	1514	**2396**	2059	2120
Phosphorus	ppm	ASTM D5185m	634	**1147**	1063	1003
Zinc	ppm	ASTM D5185m	743	**1311**	1262	1295
Sulfur	ppm	ASTM D5185m	2592	**4315**	3724	3876

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**4**	4	4
Sodium	ppm	ASTM D5185m		**70**	● 68	▲ 115
Potassium	ppm	ASTM D5185m	>20	**64**	● 58	▲ 91
Glycol	%	*ASTM D2982		**0.0**	NEG	NEG

INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	**0.1**	0.2	0.3
Nitration	Abs/cm	*ASTM D7624	>20	**9.0**	9.8	10.5
Sulfation	Abs/.1mm	*ASTM D7415	>30	**18.9**	19.7	20.9

FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	**15.1**	16.5	18.0
Base Number (BN)	mg KOH/g	ASTM D2896		**10.14**	10.60	7.0

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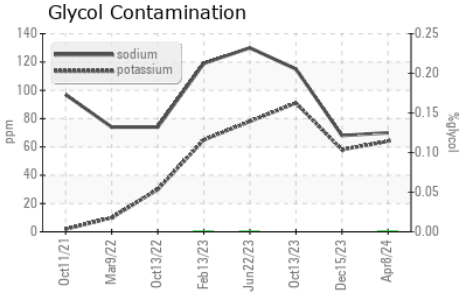
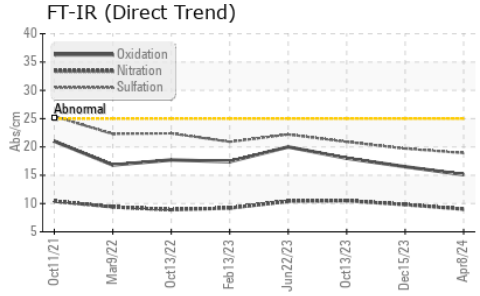
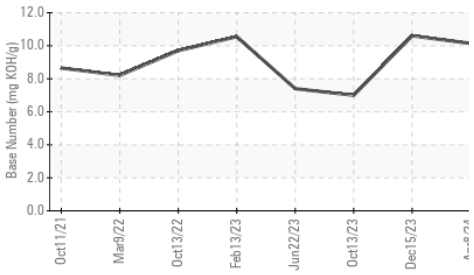
Glycol Contamination



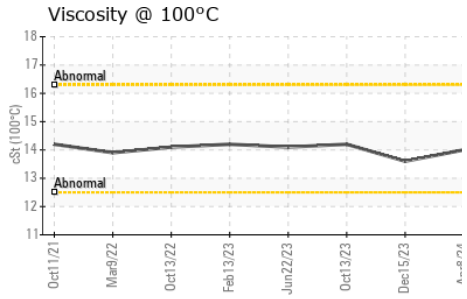
FT-IR (Direct Trend)



Base Number



Viscosity @ 100°C

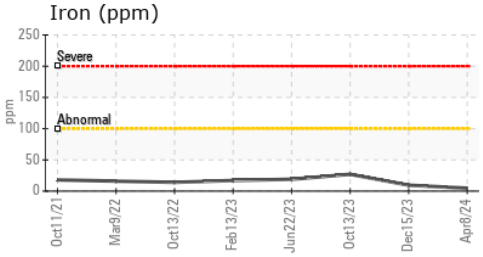


VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

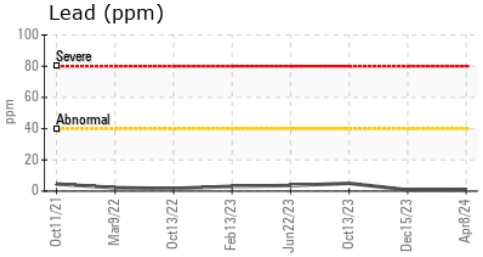
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445		**14.0**	13.6	14.2

GRAPHS

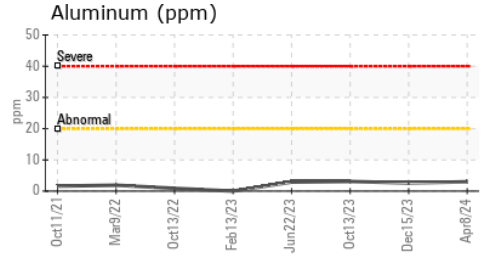
Iron (ppm)



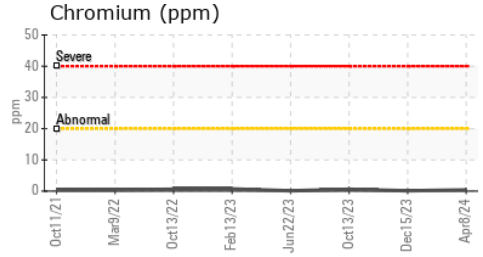
Lead (ppm)



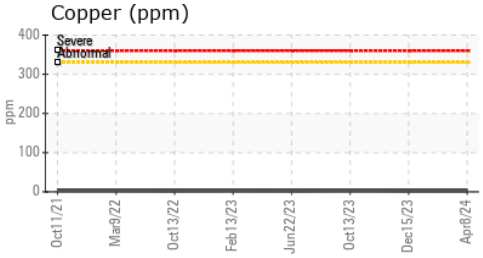
Aluminum (ppm)



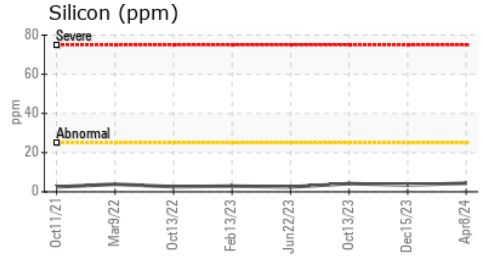
Chromium (ppm)



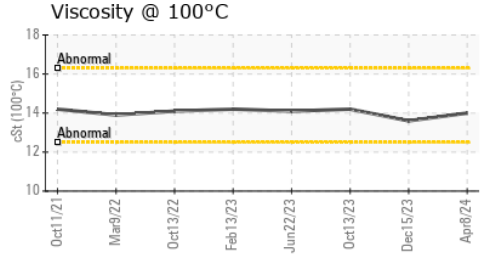
Copper (ppm)



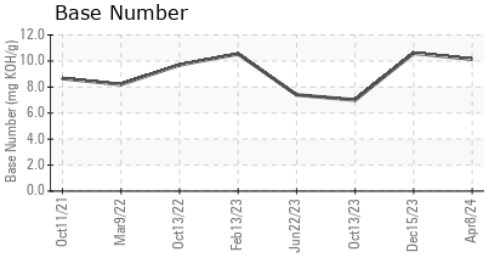
Silicon (ppm)



Viscosity @ 100°C



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0109795 **Received** : 12 Apr 2024
Lab Number : 06148174 **Tested** : 17 Apr 2024
Unique Number : 10978252 **Diagnosed** : 17 Apr 2024 - Jonathan Hester
Test Package : MOB 2 (Additional Tests: Glycol)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

CONSTRUCTION SERVICES
2420 BOSTON RD
WILBRAHAM, MA
US 01095
Contact: Michael Dupuis
mdupuis@cs-ma.us
T: (413)733-6331
F:

Report Id: CONWILMA [WUSCAR] 06148174 (Generated: 04/17/2024 15:58:45) Rev: 1

Submitted By: Michael Dupuis