

OIL ANALYSIS REPORT

Area KEMP QUARRIES / BCS - STILWELL Machine Id TTH036

Diesel Engine Fluid PETRO CANADA DURON SHP 15W40 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. (Customer Sample Comment: PM-3 changed filters and fluid)

Wear

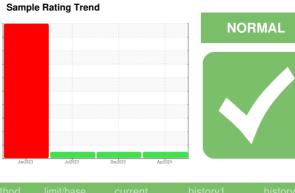
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

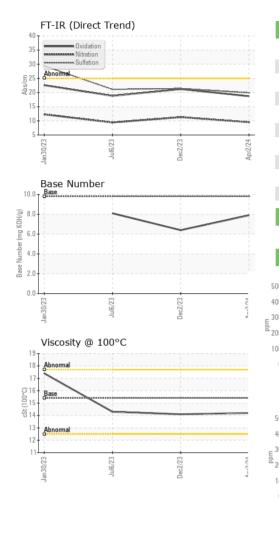
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.



SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0109226	PCA0109284	PCA0086291
Sample Date		Client Info		02 Apr 2024	02 Dec 2023	06 Jul 2023
Machine Age	hrs	Client Info		8036	7525	6958
Oil Age	hrs	Client Info		8036	7525	6958
Oil Changed		Client Info		Changed	Changed	Changed
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINAT	ION	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0	<1.0	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
WEAR METAL	S	method	limit/base	current	history1	history2
						71
Iron	ppm	ASTM D5185m	>100	14	24	
Chromium	ppm	ASTM D5185m	>20	<1	<1	1
Nickel	ppm	ASTM D5185m	>4	<1	<1	<1
Titanium	ppm	ASTM D5185m	. 0	<1	0	0
Silver	ppm	ASTM D5185m	>3	0	0	0
Aluminum	ppm	ASTM D5185m	>20	2	2	7
Lead	ppm	ASTM D5185m	>40	1	2	2
Copper	ppm	ASTM D5185m		1	<1	3
Tin	ppm	ASTM D5185m	>15	<1	<1	<1
Vanadium	ppm	ASTM D5185m		0	0	0
0 1 1		AOTH DELOF			0	0
Cadmium	ppm	ASTM D5185m		<1	0	0
Cadmium ADDITIVES	ppm	ASTM D5185m method	limit/base	<1 current	0 history1	history2
	ppm ppm		limit/base 0	current 0	-	-
ADDITIVES		method ASTM D5185m	0	current	history1 3 0	history2
ADDITIVES Boron	ppm	method ASTM D5185m ASTM D5185m ASTM D5185m	0 0 60	current 0	history1 3 0 65	history2 4 0 59
ADDITIVES Boron Barium	ppm ppm	method ASTM D5185m ASTM D5185m	0 0 60	current 0 0	history1 3 0	history2 4 0
ADDITIVES Boron Barium Molybdenum	ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 60 0 1010	current 0 0 66 <1 1010	history1 3 0 65	history2 4 0 59 <1 965
ADDITIVES Boron Barium Molybdenum Manganese	ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 60 0	current 0 66 <1 1010 1166	history1 3 0 65 <1	history2 4 0 59 <1
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 60 0 1010	current 0 0 66 <1 1010	history1 3 0 65 <1 1070 1145 1123	history2 4 0 59 <1 965 1239 1127
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 60 0 1010 1070	current 0 66 <1 1010 1166	history1 3 0 65 <1 1070 1145	history2 4 0 59 <1 965 1239
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 60 1010 1070 1150 1270 2060	current 0 66 <1 1010 1166 1119	history1 3 0 65 <1 1070 1145 1123 1421 3185	history2 4 0 59 <1 965 1239 1127 1399 3892
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 60 1010 1070 1150 1270 2060 limit/base	Current 0 0 66 <1 1010 1166 1119 1284 3190 Current	history1 3 0 65 <1 1070 1145 1123 1421 3185 history1	history2 4 0 59 <1 965 1239 1127 1399 3892 history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m	0 0 60 1010 1070 1150 1270 2060 limit/base	current 0 0 66 <1 1010 1166 1119 1284 3190 current 3	history1 3 0 65 <1 1070 1145 1123 1421 3185 history1 5	history2 4 0 59 <1 965 1239 1127 1399 3892 history2 8
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m	0 0 60 1010 1070 1150 1270 2060 limit/base >25	current 0 0 66 <1 1010 1166 1119 1284 3190 current 3 0	history1 3 0 65 <1 1070 1145 1123 1421 3185 history1 5 4	history2 4 0 59 <1 965 1239 1127 1399 3892 history2 8 21
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m	0 0 60 1010 1070 1150 1270 2060 limit/base >25	current 0 0 66 <1 1010 1166 1119 1284 3190 current 3	history1 3 0 65 <1 1070 1145 1123 1421 3185 history1 5	history2 4 0 59 <1 965 1239 1127 1399 3892 history2 8
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m	0 0 60 1010 1070 1150 1270 2060 limit/base >25	current 0 66 <1 1010 1166 1119 1284 3190 current 3 0 2 current	history1 3 0 65 <1 1070 1145 1123 1421 3185 history1 5 4 2 history1	history2 4 0 59 <1 965 1239 1127 1399 3892 history2 8 21 5 history2
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium INFRA-RED Soot %	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m	0 0 0 1010 1070 1150 1270 2060 limit/base >25 >20 limit/base >3	current 0 66 <1 1010 1166 1119 1284 3190 current 3 0 2 current 0.1	history1 3 0 65 <1 1070 1145 123 1421 3185 history1 5 4 2 history1 0.2	history2 4 0 59 <1 965 1239 1127 1399 3892 history2 8 21 5 history2 0 0.3
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m	0 0 0 1010 1070 1150 1270 2060 limit/base >25 .20 limit/base >3 >20	current 0 0 66 <1 1010 1166 1119 1284 3190 current 3 0 2 current 0.1 9.5	history1 3 0 65 <1 1070 1145 123 1421 3185 history1 5 4 2 history1 0.2 11.3	history2 4 0 59 <1 965 1239 1127 1399 3892 history2 8 21 5 history2 0.3 9.4
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium INFRA-RED Soot %	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	method ASTM D5185m	0 0 0 1010 1070 1150 1270 2060 limit/base >25 >20 limit/base >3	current 0 66 <1 1010 1166 1119 1284 3190 current 3 0 2 current 0.1	history1 3 0 65 <1 1070 1145 123 1421 3185 history1 5 4 2 history1 0.2	history2 4 0 59 <1 965 1239 1127 1399 3892 history2 8 21 5 history2 0 0.3
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm ppm TS ppm ppm ppm	method ASTM D5185m	0 0 0 1010 1070 1150 1270 2060 limit/base >25 .20 limit/base >3 >20	current 0 0 66 <1 1010 1166 1119 1284 3190 current 3 0 2 current 0.1 9.5	history1 3 0 65 <1 1070 1145 123 1421 3185 history1 5 4 2 history1 0.2 11.3	history2 4 0 59 <1 965 1239 1127 1399 3892 history2 8 21 5 history2 0.3 9.4
ADDITIVES Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm TS ppm ppm ppm	method ASTM D5185m ASTM D5185m	0 0 0 1010 1070 1150 1270 2060 imit/base >25 imit/base >20 imit/base >3 >20	current 0 66 <1 1010 1166 1119 1284 3190 current 3 0 2 current 0.1 9.5 19.9	history1 3 0 65 <1 1070 1145 1123 1421 3185 history1 5 4 2 history1 0.2 11.3 21.4	history2 4 0 59 <1 965 1239 1127 1399 3892 history2 8 21 5 history2 0.3 9.4 21.1



OIL ANALYSIS REPORT



d)	VISUAL		method	limit/base			history2
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Dec2/23 -	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Dec	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
	Free Water	scalar	*Visual		NEG	NEG	NEG
<	FLUID PROPE	RTIES	method	limit/base	current	history1	history2
	Visc @ 100°C	cSt	ASTM D445	15.4	14.2	14.1	14.3
	GRAPHS						
	Iron (ppm)			100	Lead (ppm)		
	500			100	Severe		
Dec2/23				0			
—	300 200 Severe			e 40			
	100 Abnormal			20			
		_					
	Jul6/23		Dec2/23 -	Apr2/24 .		Jul6/23 .	
	Jan.		Dec	Ap	Jan	n n	
	Aluminum (ppm)			50	Chromium (p	om)	
	40 Severe			40	Severe		
	= ³⁰			= ³⁰			
Dec2/23				E 20	Abnormal		
De	10			10	-		
	0 0 0		m	+ 0			
	lan30/23 Jul6/23		Dec2/23	Apr2/24	Jan 30/23	Jul6/23	
	Gopper (ppm)		_		Silicon (ppm)	_	
	400 Severe			80			
	300 -			60			
	틆 200 -			틆 40			
	100 -			20	Abnorma		
	100			20			
			23	24		23-	
	Jan 30/23 Jul6/23		Dec2/23	Apr2/24	Jan 30/23	Jul6/23	
	Viscosity @ 100°C	;		10.0	Base Number		
	18 Abnormal			(B/HO 8.0			
	E 14			 2 4.0	4		
	12 Abnormal		1	(b)H03 (b)H03 (b)H03 (b)H03 (c) (c) (c) (c) (c) (c) (c) (c) (c) (c)			
	10			0.0			
	130/23 ul6/23		ec2/23	pr2/24	130/25	ul6/2:	
Unique Nu	tory : WearCheck USA - 50	Recei Teste Diagr	ved : 15 d : 16 iosed : 17	Apr2/24	Kemp Qu	arries - Benton Cou 46391	

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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